



## EVO-1060S

### EVO MFG Rear RockStop Kit



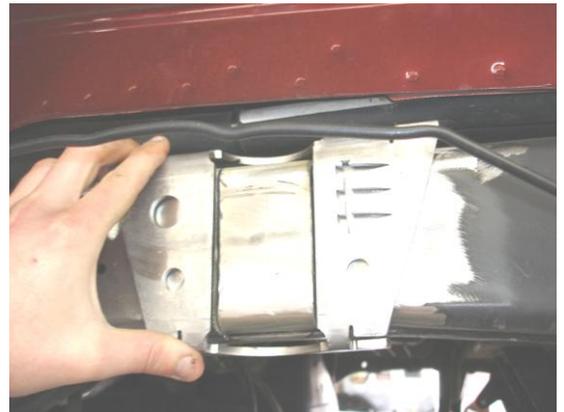
	QTY	PART#	DESCRIPTION
<input type="checkbox"/>	1	EVO-10056-1	Rear Rockstop Plate DRVR
<input type="checkbox"/>	1	EVO-10057-1	Rear Rockstop Plate PASS

**Caution:** This kit requires welding and cutting into the frame of your vehicle. Welding creates a very bright arc that should not be looked at without an approved protective shield/clothing. Welded surfaces and areas in their vicinity will be very hot for a long period of time after welding. Please use caution. All welding and cutting should be performed by a professional.

1. Support Vehicle Securely/Safely
2. Remove tires
3. Remove factory rear bumpstops
4. Remove rear shocks
5. Remove rear swaybar endlinks from axle
6. Remove rear springs
7. Completely cut/sand down factory frame bracket where original bumpstop was once mounted
8. Using supplied EVO bracket place over frame
9. Completely compress rear axle until bump pad on axle is approximately 2" from frame, retain all aftermarket bumpstop spacers on axle



10. Line up the bumpstop in bracket and center plate and bumpstop in bracket centered up on bumpstop pad on axle.
11. Mark edges of bracket including the center edges where bumpstop is to be placed with pen/paint marker for alignment.



12. Using a torch, plasma cutter or sawzall cut the center marks where airbump is going to go of the brackets on both passenger and driverside.  
**Make sure that placement is correct and DO NOT cut completely through the frame, follow contour of bracket. Make sure that there is no wires or other items in way of cut or near.**



13. Reinstall bracket around frame rail inline with cut/marks and place bumpstop in correct position inside cut/bracket.
14. Bumpstop metal tube, for most applications should be as high in the bracket as possible with just enough room weld along the bottom of the tube to the EVO bracket. This will vary between applications.
15. Tack weld brackets and plate into place.



16. With airbumps installed in can, Cycle suspension with tires on and off up and down and make sure this is the correct location and nothing is making inappropriate contact. This is your last chance to make sure it is correct.



17. Once deemed correct location, remove airbumps, weld completely around brackets on frame and onto airbump tube.
18. Paint all exposed metal
19. Install airbump into metal tube. This may require a small amount of sanding to the inside of the tube to install bumpstop.



### **EVOlever/DTD Installs Only:**

Will require you to install the EVOlever frame mounted trackbar bracket just as normal. This will allow for the correct location of the trackbar. Once installed as normal cut as shown in photo. Then install the rest of the brackets of the airbump kit as stated above. \*\*\* For this application bumpstop extension will need to be added to the axle making this the same as the driver side extension. Can be purchased separately. EVO-10082

