

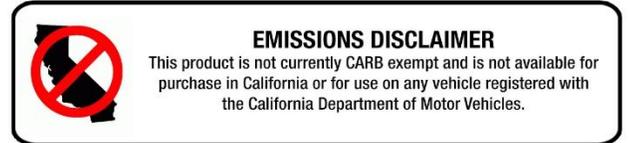
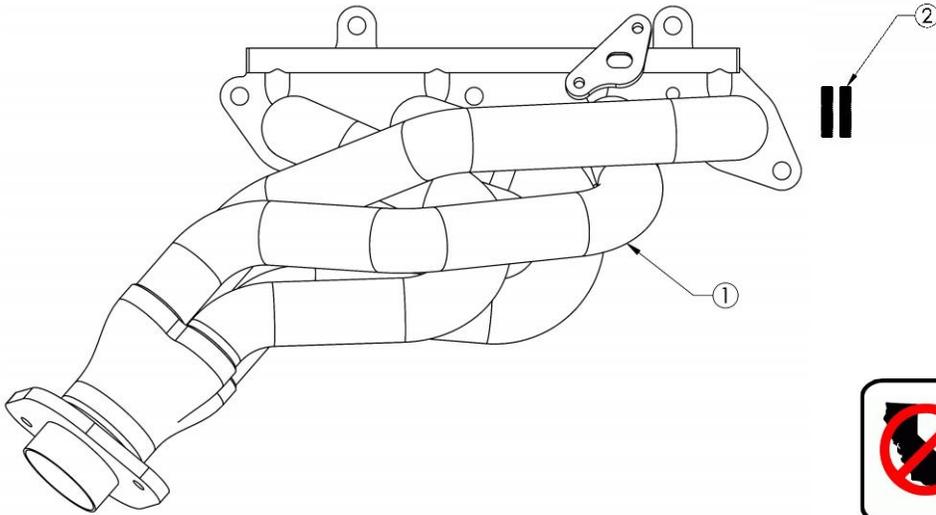


INSTALLATION INSTRUCTIONS

Twisted Steel Header

MAKE: Toyota
MODEL: Tacoma
YEAR: 2005-2022
ENGINE: L4-2.7L

48-36018



Item	Description	Part Number	Quantity
1	Header Assembly	05-245497	1
2	Stud: M8 x 1.25 x 35mm	05-46056	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.

Install V-band clamps with anti-seize lubricant and hand tighten only to torque specifications of 10-15 ft-lb.

1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Disconnect negative battery cable.
6. Remove the Flange Support Bracket from the O.E. Exhaust Manifold and reinstall the lower of the 2 bell housing bolts.
7. Remove the (x2) Springs and (x2) Bolts from the O.E. manifold. Retain Hardware for Reinstallation.
8. Unplug the MAF Sensor and unhook the clips that hold the wiring harness to the O.E. Air Box.
9. Remove the O.E. Air Intake Tube that attaches to the air box and remove the O.E. Air Filter housing.
10. Remove O.E. A/C Brackets and O.E. Air Pump Bracket.
11. Remove the O.E. Intake Tube located on top of the engine by unhooking the wiring harness.
12. Unplug the air injection plug, the (x2) Vacuum lines, and the (x3) Bolts on top. Disconnect the (x2) Hoses on the other side of the housing and move the whole unit to the side. Retain Hardware for Reinstallation.
13. Remove the (x5) Bolts on the O.E. Heat Shield and remove the O.E. Heat Shield from the O.E. Manifold. Retain Hardware for Reinstallation.
14. Remove (x4) Nuts holding the O.E. Air Injection System. Remove O.E. Air Injection System from O.E. Exhaust Manifold. Retain Hardware for Reinstallation.
15. Remove (x8) Nuts holding the O.E. Exhaust Manifold. Retain Hardware for Reinstallation.
16. Pull the O.E. Exhaust Manifold from the Vehicle and install the aFe Power Header Assembly using the O.E. Exhaust Manifold Gasket and O.E. Hardware.



INSTALLATION INSTRUCTIONS

Twisted Steel Header

MAKE: Toyota
MODEL: Tacoma
YEAR: 2005-2022
ENGINE: L4-2.7L

48-36018

-
17. Install the Air Injection Tube to the aFe Power Header Assembly using the (x2) O.E. Studs.
 18. Re-Install Air Injection System using O.E. Gasket.
 19. Re-Install O.E. Intake Tube located on top of the engine, reconnect all the Hoses, and tighten the (x3) Bolts on top. Reconnect the Air Injection Plug as well as the hose that feeds into the Air Pump.
 20. Re-Install the O.E. A/C Brackets and O.E. Air Pump Bracket.
 21. Re-Install the O.E. Air Filter Housing, O.E. Air Filter, and O.E. Air Tube with the O.E. Hardware.
 22. Re-Plug the MAF Sensor and re-install the Wiring Harness clips.
 23. Install the aFe Header to the O.E. Exhaust using the O.E. Hardware.
 24. Reconnect negative battery cable.
 25. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
 26. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
 27. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
 28. Remove vehicle from jacks stands.
 29. It is recommended to re-tighten all clamps and hardware after 50-100 miles.