

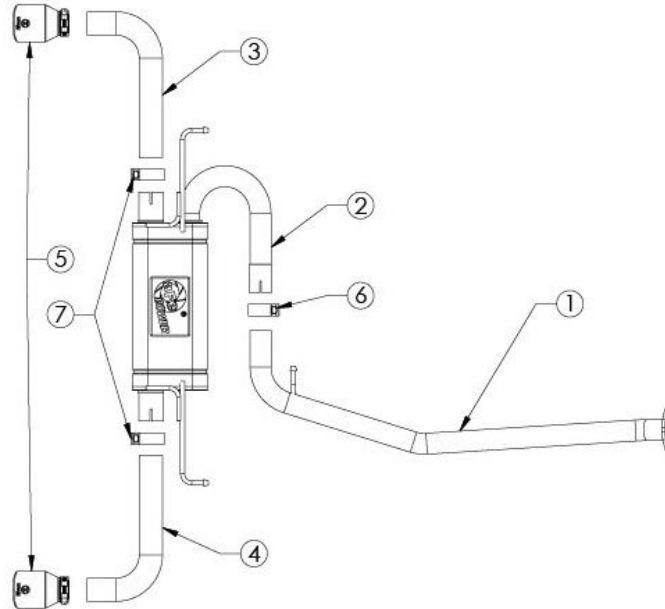


# INSTALLATION INSTRUCTIONS

Axle-Back Exhaust

MAKE: Toyota  
MODEL: RAV4  
YEAR: 2019-2022  
ENGINE: L4-2.5L

49-36053-P  
49-36053-B



Item	Description	Part Number	Quantity
1	Mid-Pipe	05-245176	1
2	Muffler Assembly	05-245177	1
3	Driver Side Tailpipe	05-245179	1
4	Passenger Side Tailpipe	05-245178	1
5	EXH Tip 2-1/2 In x 4 Out x 7L Bolt-On Pol	49T25404-P061	2
5	EXH Tip 2-1/2 In x 4 Out x 7L Bolt-On Blk	49T25404-B061	2
6	Clamp, Band: 2-1/4"	05-41210	1
7	Clamp, Band: 2-1/2"	05-41061	2

**aFe POWER recommends professional installation on this product.** Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove (x2) bolts from the OE front Pipe.
6. Remove (x1) OE hanger rod from the isolation mount located on the OE mid-pipe.
7. Remove (x2) OE hanger rods from the isolation mounts located on the OE rear muffler.
8. Install the TAKEDA Mid-Pipe and insert the hanger rod into the OE isolation mount.
9. Install TAKEDA Muffler Assembly onto the TAKEDA Mid-Pipe using the provided 2-1/4" band clamp and insert the hanger rods into the OE isolation mounts.
10. Install TAKEDA Driver Side and Passenger Side Tailpipes onto the TAKEDA Muffler Assembly using the provided (x2) 2-1/2" band clamps.
11. Install Clamp-On Tips to the TAKEDA Tail Pipes using the supplied band clamps.
12. Ensure that all the components of the TAKEDA exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
13. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
14. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
15. Remove vehicle from jacks stands.
16. It is recommended to re-tighten all clamps and hardware after 50-100 miles.