

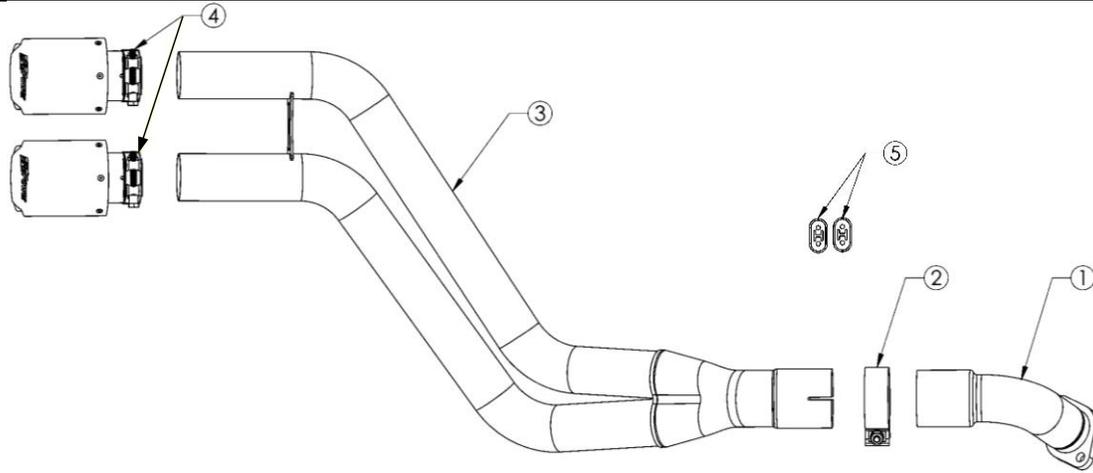


# INSTALLATION INSTRUCTIONS

## Axle-Back Exhaust

**MAKE:** Hyundai  
**MODEL:** Veloster Turbo  
**YEAR:** 2013-2017  
**ENGINE:** L4-1.6(t)

49-37019-P  
 49-37019-B  
 49-37019-L  
 49-37019-C



Item	Description	Part Number	Quantity
1	Tail Pipe Inlet	05-245115	1
2	Clamp, Band: 3"	05-41055	1
3	Axle Back Assembly	05-245114	1
4	EXH Tip 2-1/2" In x 4" Out x 7L CF	49T25404-C07	2
4	EXH Tip 2-1/2" In x 4" Out x 7L Blue	49T25404-L07	2
4	EXH Tip 2-1/2" In x 4" Out x 8L Bla	49T25404-B08	2
4	EXH Tip 2-1/2" In x 4" Out x 8L Pol	49T25404-P08	2
5	Exhaust Isolation Mount	05-46050	2

**aFe POWER recommends professional installation on this product.** Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Unfasten the O.E. Axle-Back from the two-bolt flange located before the rear axle.
6. Remove Exhaust Isolation Mounts. Retaining only rear passenger side exhaust isolation mount.
7. Install aFe Power Tail Pipe Inlet using O.E. gasket and hardware.
8. Install the aFe Power Axle-Back into the tail pipe inlet and secure it with a 3" clamp. Slide the hanger rods into the provided exhaust isolation mounts. Use rear passenger side O.E. exhaust isolation mount for passenger side hanger rods.
9. Install tips using the provided 2.5" band clamps
10. Adjust the system to desired position.
11. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
12. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
13. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
14. Remove vehicle from jacks stands.
15. It is recommended to re-tighten all clamps and hardware after 50-100 miles.