

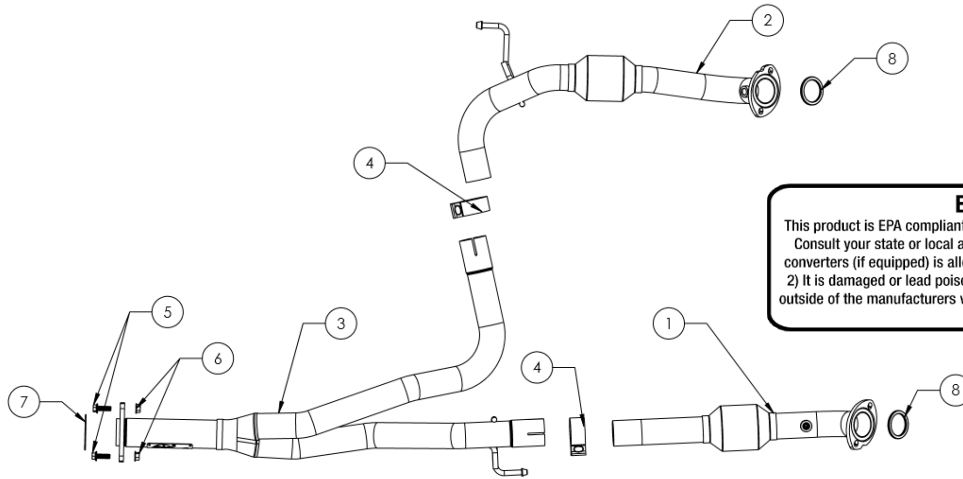


INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: Tacoma
YEAR: 16-18
ENGINE: V6-3.5L

Catted Y-Pipe
48-46013-RC

Fits 4WD Models Only



EMISSIONS DISCLAIMER
This product is EPA compliant, not for sale or use on vehicles certified for the state of California. Consult your state or local authority for any additional clarification. Replacement of catalytic converters (if equipped) is allowed only under the following conditions: 1) It is missing or stolen; 2) It is damaged or lead poisoned as determined by a state or local inspection facility; or 3) It is outside of the manufacturers warranty period (consult your owner's manual), if none stated, 5 years or 50,000 miles.

Item	Description	Part Number	Quantity
1	Y-Pipe Passenger Side	05-144928	1
2	Y-Pipe Drivers Side	05-144929	1
3	Collector Assembly	05-144930	1
4	2-1/4" Band Clamp	05-41210	2
5	10mm x 1.25mm x 35mm Bolt	03-50401	2
6	10mm x 1.25 Nut	03-50400	2
7	Pipe Gasket	05-46420	1
8	Crush Gasket	05-60366	2

aFe POWER recommends professional installation on this product. Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Disconnect the negative battery terminal.
6. Unplug the all O2 sensor from the wire harness.
7. Remove the (x2) spring bolts passenger side Y-pipe.
8. Remove the (x2) nuts between the Y-pipe and exhaust manifolds on both passenger and driver sides.
9. Remove the bolts securing the Y-pipe to the exhaust. Remove the Y-pipe.
10. Remove O2 sensor from the stock exhaust Y-pipe and install onto the passenger side and driver side
11. aFe POWER Y-pipes.
12. Install the driver and passenger side aFe POWER Y-pipes onto the aFe POWER Collector Assembly using supplied band clamps but do not fully tighten.
13. Install both passenger and driver side aFe POWER Y-pipes onto the OE manifolds using the supplied crush gaskets and the original 14mm nuts but do not tighten.
14. Install aFe POWER Collector Assembly side onto OE exhaust system using supplied gaskets, nuts, and bolts and tighten.
15. Re-plug all O2 sensors.
16. Reconnect the battery.
17. Ensure that all the components of the aFe POWER exhaust system are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
18. Start from the front of the aFe exhaust system and evenly tighten all clamps and fasteners.
19. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
20. Remove vehicle from jacks stands.
21. It is recommended to re-tighten all clamps and hardware after 50-100 miles.