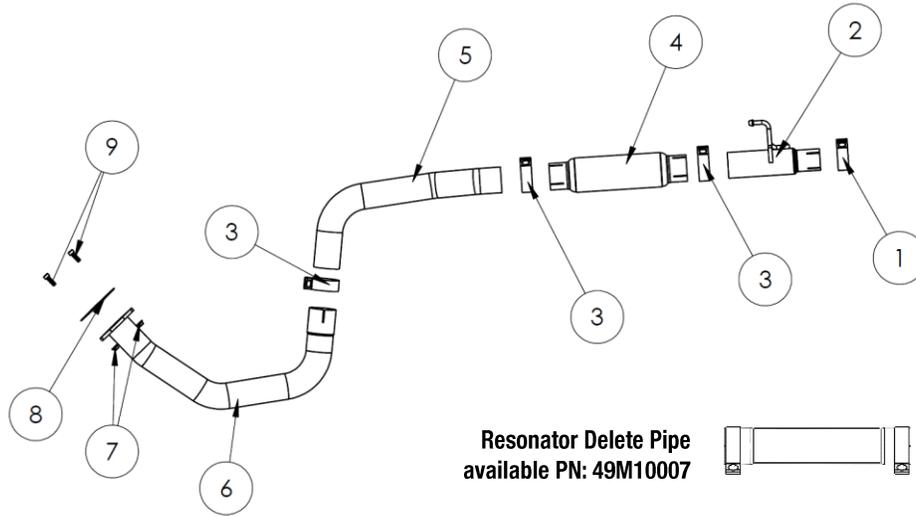


# INSTALLATION INSTRUCTIONS

**MAKE:** Hyundai  
**MODEL:** Veloster Turbo  
**YEAR:** 2019-2021  
**ENGINE:** L4-1.6L

**Mid-pipe**  
 49-37013

**NOTE: REQUIRES CUTTING**



**Resonator Delete Pipe**  
 available PN: 49M10007



Item	Description	Part Number	Quantity
1	2-1/2" Band Clamp	05-41061	1
2	Front Pipe Assembly	05-145896	1
3	3" Band Clamp	05-41055	3
4	Resonator	05-145193	1
5	Mid-pipe 1	05-145897	1
6	Mid-pipe 2	05-145898	1
7	M10 Nut	03-50189	2
8	Gasket	05-46300	1
9	10mm Hex Head Cap Bolt	03-50452	2

**aFe POWER recommends professional installation on this product.** Thoroughly inspect the aFe POWER exhaust system to make sure there is no damage from shipping (if damage is noted, immediately contact aFe POWER customer service). Allow time for your vehicle to cool down prior to installation. When working on your vehicle proceed with caution. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Install band clamps to proper torque specifications of 40-45 ft-lb.





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1. **(Read instructions prior to installation.)** It is recommended to not fully tighten the exhaust until it has been fully installed. Leave loose for adjustability.
2. Secure vehicle on jack stands (refer to your manual for specified jack stand positions).
3. For faster installation, spread out the parts of the exhaust alongside your vehicle as shown in the diagram above.
4. Secure the stock exhaust with jack/stands.
5. Remove the mid pipe section by unbolting it in front of the rear catalytic converter, stock axle-back section and removing it from the stock isolator mount.
6. Remove the Heat shield in-between the rear cat and the stock resonator. Mark 4" from the Back of the weld on the rear catalytic converter and the exhaust. **See reference images 1 and 2.**
7. Now re-install the catalytic converter using the OE hardware.
8. Install the front pipe adaptor using the provided 2.5" clamp. Slide hanger into stock rubber isolator
9. Install the resonator and mid-pipes 1 and 2 as shown in the diagram using the provided (x3) 3" band clamps.
10. Re-install the stock axle-back section to the Takeda Mid-Pipe Assembly using provided (x2) 10mm bolts, (x2) M10 nuts, and gasket.
11. Ensure that all the components of the Takeda Mid-pipe are aligned and are at a safe clearance from all wires, hoses, brake lines, body parts, and tires.
12. Start from the front of the Takeda Mid-pipe and evenly tighten all clamps and fasteners.
13. Start the vehicle and check for any leaks. If any leaks are found, determine cause and repair as necessary.
14. Remove vehicle from jacks stands.
15. It is recommended to re-tighten all clamps and hardware after 50-100 miles.