



## INSTALLATION INSTRUCTIONS

**MAKE:** Honda  
**MODEL:** Civic Type R (FK8)  
**YEAR:** 2017 - 2021  
**ENGINE:** I4-2.0L (Turbo) K20C1

**Rear Down-Pipe/Mid-Pipe  
Stainless Steel  
49-36617**



### Parts Included:

- P/N: 05-145190 S/A Intermediate Pipe (x1)

### Hardware Included:

- P/N: 05-46271 (x1) Gasket, Exhaust: 2-3/4"ID
- P/N: 05-46192 (x1) Gasket, 3-Hole
- P/N: 03-50400 (x3) Nut, 10mm
- P/N: 03-50469 (x3) Screw, Flange Head: M10

**Caution:** aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

**Step 1: (Read instructions prior to installation.)** For faster removal and installation of exhaust a trained professional is recommended for this procedure.

**Step 2:** Secure the stock exhaust with jack/stands.

**Step 3:** Disconnect the negative battery terminal.

**Step 4:** Remove the lower splash guard.

**Step 5:** Remove the (x3) nuts securing the OE exhaust to the OE front pipe.

**Step 6:** Remove the (x3) nuts securing the OE down pipe to the OE front pipe.

**Step 7:** Remove the heat shield for power steering electric assist.

**Step 8:** Remove rubber hanger mount off the chassis and remove OE front pipe.

**Step 9:** Remove rubber hanger off OE front pipe and install onto the aFe intermediate pipe system

**Step 10:** Install the aFe intermediate pipe using OE nuts & using hardware supplied. But do not tighten.

**Step 11:** Re-install the heat shield power steering electric assist.

**Step 12:** Adjust Race pipe before tightening now tighten complete system.

**Step 13:** Re-install the lower splash guards.

**Step 14:** Reconnect battery.

**Step 15:** Double check all work and ensure everything is tight.

**Step 16:** Start the vehicle and check for any leaks.

**Step 17:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50 - 100 miles.

Note: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.