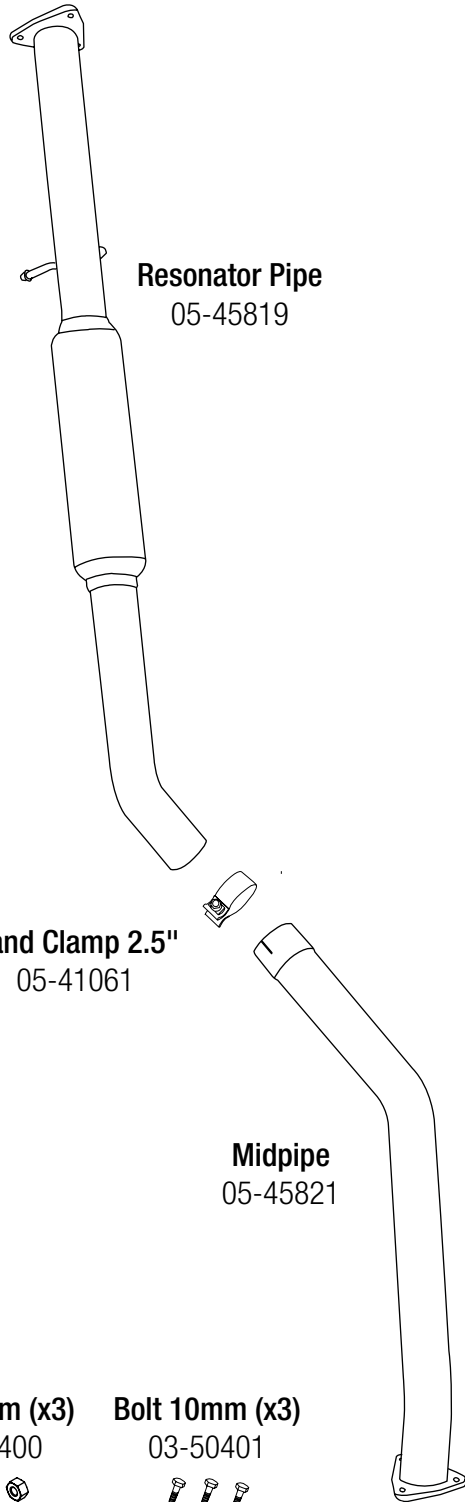




INSTALLATION INSTRUCTIONS

MAKE: HONDA
MODEL: ACCORD EX-L Coupe
YEAR: 2013-2016
ENGINE: V6-3.5L

Mid-Pipe
304 Stainless Steel
49-36608

aFe recommends professional installation on our products.



Nut 10mm (x3) 03-50400

Bolt 10mm (x3) 03-50401


Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: (Read Instructions prior to installation) Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove the (x8) bolts securing the front and rear floor braces to the chassis.

Step 3: Remove the (x6) nuts securing the OE mid pipe to the catalytic converter and muffler pipe.

Step 4: Remove the mid pipe rubber hanger mount off the chassis.

Step 5: Remove OE mid pipe.

Step 6: Remove rubber hanger mount off O.E. mid pipe and transfer onto the Takeda Mid Pipe Exhaust.

Step 7: Using (x1) supplied 2.5" band clamp, slide the Takeda Mid Pipe section into the Takeda Resonator Pipe section but do not tighten band clamp.

Step 8: Using the original nuts removed from step 3, install the Takeda Mid Pipe Exhaust onto the catalytic converter and tighten.

Step 9: Using the supplied (x3) nuts and (x3) bolts, secure the Takeda Mid Pipe onto the Takeda Axle Back Exhaust and tighten.

Step 10: Go back and tighten the 2.5" band clamp from step 7.

Step 11: Install the front and rear floor braces using the original (x8) bolts and tighten.

Step 12: Re-check all your work.

Step 13: Remove vehicle off jack stands.

NOTE: It is normal for the Takeda Exhaust System to emit smoke for the first few minutes upon initial start-up.