



INSTALLATION INSTRUCTIONS

MAKE: Ford
MODEL: Mustang
YEAR: 2015-2023
ENGINE: L4-2.3L (t) EcoBoost

**Cold Side
Charge Pipe
46-20259-B (Black)
46-20259-L (Blue)**



Parts Included:

- Charge Pipe (x1)
- Coupling (x2)
- Clamps (x4)
- Plug (x1)

Tools Needed:

- 7mm & 8mm sockets
- Ratchet
- Panel Popper
- Allen Wrench 3/16"

CAUTION: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

1. Park vehicle on level ground and engage parking brake.
2. Lift the front of the vehicle and place jack stands underneath the vehicle in the proper locations.
3. From underneath the vehicle remove the belly pan from the vehicle using a 7mm socket and a panel popper.
4. Loosen the clamp on the driver side securing the intercooler hose to the Intercooler using a 7mm socket and disconnect it from the intercooler.
5. Loosen the clamp on the driver side securing the intercooler hose to the throttle body using a 7mm socket and remove the hose from the vehicle.
6. Install the plug supplied into the auxiliary sensor port on the aFe charge pipe using an Allen wrench. Seal the threads using Teflon tape or some type of thread sealant.
7. Install the 3 inch to 2.5 inch reducing coupling (05-60661) onto the intercooler with one of the #44 clamps.
8. Install the 3 inch to 2.75 inch reducing coupling (05-60660) onto the longer side of the charge pipe with one of the #48 clamps.
9. Now you can install the #44 clamp onto the throttle body, the #48 clamp onto the lower coupling, and the charge pipe into the vehicle.
10. Ensure the charge pipe is not touching any metal surfaces and tighten up all of the clamps using an 8mm socket.
11. Reinstall the belly pan from Step 3.

Installation is now complete.

Enjoy and thank you for choosing aFe Power!