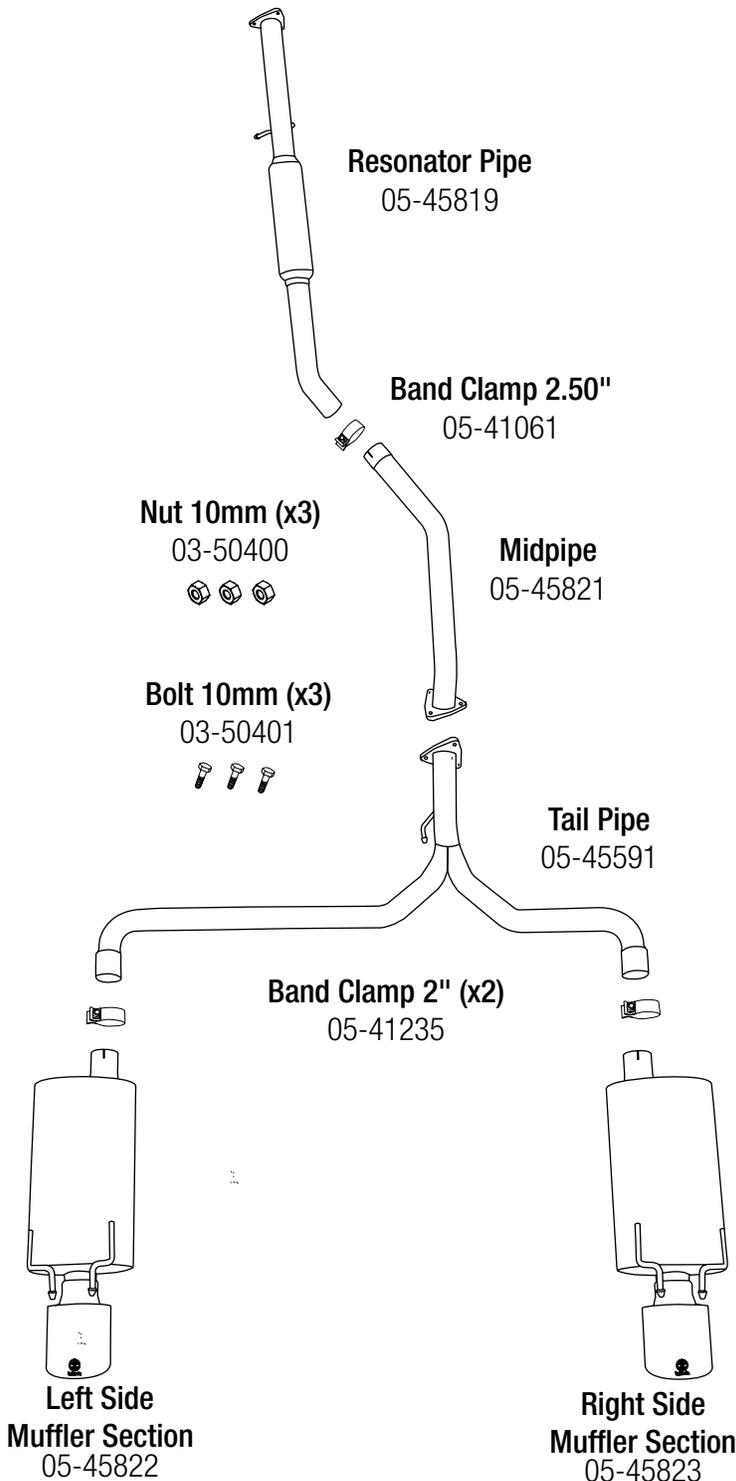


INSTALLATION INSTRUCTIONS

MAKE: HONDA
 MODEL: ACCORD EX-L Coupe
 YEAR: 2013-2016
 ENGINE: V6-3.5L

Cat-Back
304 Stainless Steel
49-36609

aFe recommends professional installation on our products.



Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1: (Read Instructions prior to installation)** Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).
- Step 2:** Remove the (x8) bolts securing the front and rear floor braces to the chassis.
- Step 3:** Remove the (x3) nuts securing the stock mufflers to the mid pipe.
- Step 4:** Remove the muffler rubber hanger mounts off the chassis and remove the stock muffler section.
- Step 5:** Remove the O-ring crush gasket off the OE muffler section and transfer onto the takeda tail back pipe section (Replace gasket if necessary).
- Step 6:** Remove the rubber mounts off the OE muffler section and transfer onto the takeda mufflers.
- Step 7:** Remove the (x3) nuts securing the OE mid pipe to the catalytic converter.
- Step 8:** Remove the muffler rubber hanger mounts off the chassis.
- Step 9:** Remove OE mid pipe.
- Step 10:** Remove rubber hanger mount off O.E. mid pipe and transfer onto the Takeda mid-pipe exhaust.
- Step 11:** Using the original nuts removed from step 7, Install the Takeda resonator exhaust onto the catalytic converter and tighten.
- Step 12:** Using (x1) supplied 2.5" band clamp, slide the Takeda mid-pipe section into the Takeda resonator pipe section but do not tighten band clamp.
- Step 13:** Install the takeda tail pipe section using the supplied (x3) nuts and bolts, and slide the rubber hanger onto the chassis and tighten.
- Step 14:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda left side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 15:** Using the (x1) supplied 2.0" aFe band clamp, install the takeda right side muffler section and slide the rubber hanger mount onto the chassis. Do not tighten the band clamp.
- Step 16:** Align the left and right side takeda mufflers and then tighten all the band clamps.
- Step 17:** Install the front and rear floor braces using the original (x8) bolts and tighten.
- Step 18:** Re-check all your work.
- Step 19:** Remove vehicle off jack stands.

NOTE: It is normal for the Takeda Exhaust System to emit smoke for the first few minutes upon initial start-up.