INSTALLATION INSTRUCTIONS

MAKE: Scion
MODEL: xB
YEAR: 2008-2014
ENGINE: L4-2.4L

Axle Back Exhaust
304 Stainless Steel
49-36018

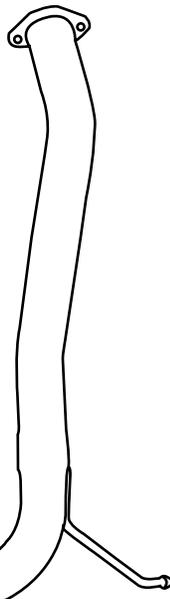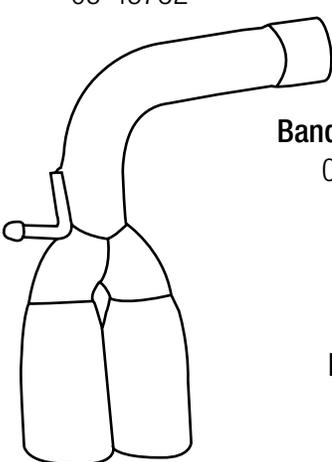## aFe recommends professional installation on our products.

Hanger Bracket
05-46084
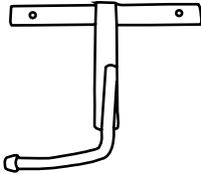
Isolation Mount
05-46050

Mid-Pipe
05-45783

Tail-Pipe
05-45782

Band Clamp 2.5"
05-41061

Nut M8 x 1.25"
03-50403

Nut M6 x 1"
03-50185

Caution: Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

Step 1: Secure vehicle on jack stands (Refer to your manual for specified jack stand positions).

Step 2: Remove the (x2) bolts securing the stock muffler to the mid pipe.

Step 3: Remove the muffler rubber hanger mount off the chassis and remove OE muffler section.

Step 4: Transfer the rubber hanger mount off the OE muffler and install onto the Takeda Axle Back Mid Pipe Section.

Step 5: Install the supplied Takeda rubber isolation mount onto the Takeda bracket and then install the Takeda bracket onto the chassis studs using (x2) supplied 6mm nylon lock nuts and tighten.

Step 6: Using the original gasket (Replace if necessary), install the Takeda Mid Pipe by sliding the rubber hanger mount onto the chassis and using the original (x2) bolts removed from step 2 and the supplied (x2) nuts and tighten.

Step 7: Using (x1) supplied 2.5" Takeda band clamp, install the Takeda Tip Section over the Takeda Mid Pipe and onto the rubber isolation mount but do not tighten the band clamp.

Step 8: Align the Takeda Axle Back exhaust.

Step 9: Tighten the Takeda band clamp from step 7.

Step 10: Re-check all your work.

Step 11: Remove vehicle off jack stands.

Step 12: Re-check all nuts/bolts/band clamps after 150 miles.

NOTE: It is normal for the aFe Exhaust System to emit smoke for the first few minutes upon initial start-up.