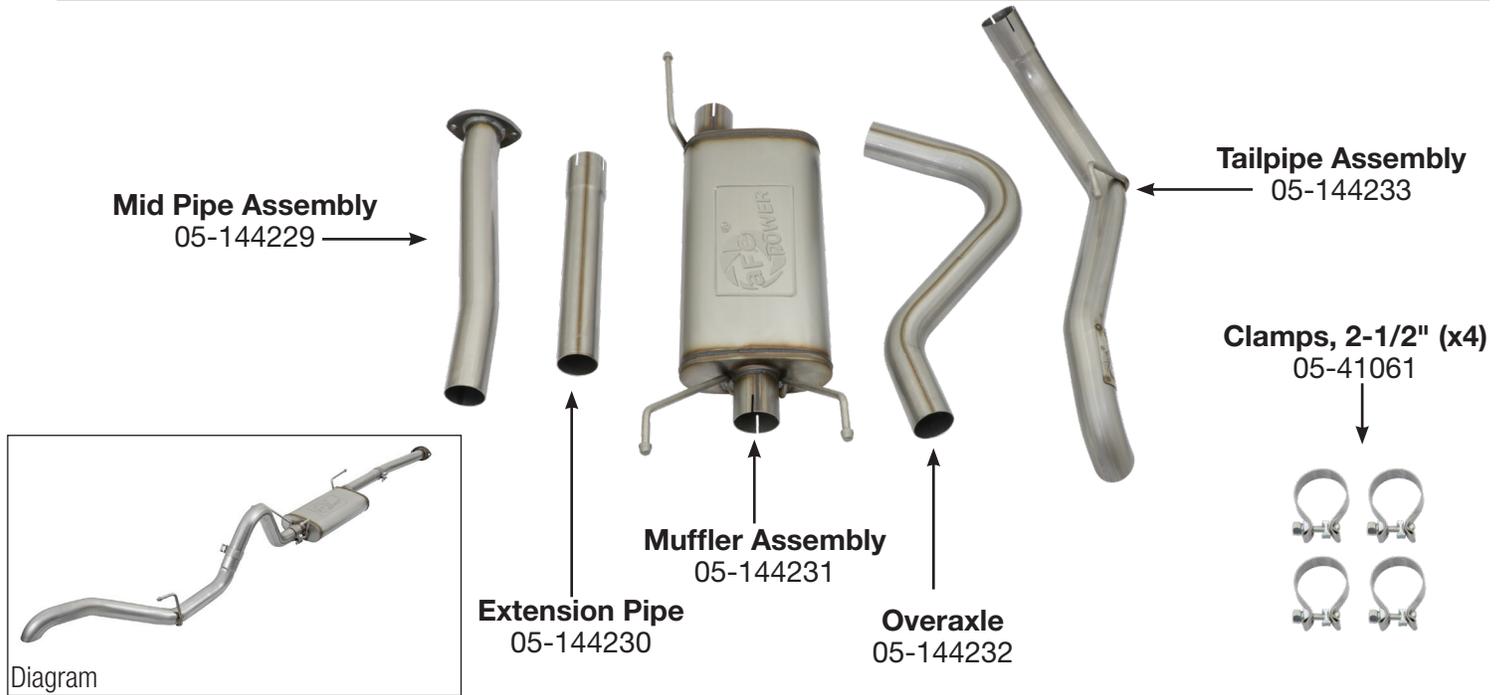




INSTALLATION INSTRUCTIONS

MAKE: Toyota
MODEL: Tacoma
YEAR: 2016-2023
ENGINE: L4-2.7L/V6-3.5L
FITS: AC/SB, AC/LB, CC/SB and CC/LB

409 Stainless Steel 2-1/2" Cat-Back Exhaust (Hi-Tuck) 49-46034



Caution: aFe recommends professional installation on our products. Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Exhaust systems reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation.

- Step 1:** (Read Instructions prior to installation) Using jack stands for support remove your stock exhaust up to the catalytic converter from the rear of your truck working your way forward. Take caution not to damage the factory hardware and isolation mounts as they will be reused. It is recommended to not fully tighten the clamps until the entire system has been installed.
- Step 2:** For faster installation spread the pieces of the exhaust alongside of your vehicle according to the diagram shown above.
- Step 3:** Install mid-pipe assembly using the OE hardware and gasket.
- Step 4:** For the 127.8 WB AC/SB, AC/LB, and CC/SB, does not use extension pipe. For the 140.6 WB CC/LB Install 2.5" band clamp onto the extension and slide the extension pipe onto the mid-pipe.
- Step 5:** Install muffler assembly using the factory isolation mounts and provided 2.5" clamps.
- Step 6:** Using the 2.5" band clamps install the over-axle pipe and tailpipe. Align system and tighten all bolts and clamps.
- Step 7:** Your installation is now complete. It is recommended to re-tighten all exhaust components after 50-100 miles.

Caution: aFe recommends that the tailpipe be at least 1/2"-1" away from any body panels to avoid heat related body damage. Tighten and secure.