



## INSTALLATION INSTRUCTIONS

**MAKE:** Dodge  
**MODEL:** 2500/3500  
**YEAR:** 2003-2007  
**ENGINE:** L6-5.9L (td)

## Intercooler 46-20018



### Parts Included:

- Intercooler Tube (x1)
- Couplings (x2)
- Clamps (x4)

### Tools Needed:

- Flat Head Screw Driver
- 8mm Socket
- 10mm & 11mm Deep Socket
- Ratchet

**CAUTION:** Allow time for your vehicle to cool down prior to installation. When working on or under your vehicle proceed with caution. Engine bays reach high temperatures and may cause serious burns. Wear protective safety equipment; eye goggles and gloves to ensure a safe installation. aFe recommends professional installation on our products.

1. Park vehicle on level ground and apply parking brake, use wheel chokes if necessary, and disconnect battery.
2. Disconnect intake sensor on tube, loosen clamp securing intake tube to turbo using 8mm socket and remove nut securing air box using 10mm socket, then remove tube and air box together.
3. Loosen both clamps at each end of the intercooler tube and remove tube.
4. Remove couplings and clamps from vehicle, replace with aFe couplings and clamps.
5. Install aFe intercooler tube and tighten all clamps back down.
6. Install parts removed and reconnect sensor and battery from previous steps.
7. Install is complete.
8. Enjoy and thank you for choosing aFe Power!