

## Intake Kit Installation Instructions: '99-'07 GM Trucks/SUV's (Silverado/Sierra/Escalade/Avalanche/Tahoe/Suburban/Yukon) V8-4.8L,5.3L,6.0L

	it P/N: 51/54-10091 / 51/54-10092 / 54-10093						Tools Required:	Part List: Stage 1	Additional Parts List: Stage 2
THE REAL PROPERTY AND A DECIMAL OF A DECIMAL	Make: Chevrolet/GMC/Cadillac						5/16" nut driver or slotted screwdriver	1 Air filter (replacement Pro-5R <sup>™</sup> 24-	2 Clamp, #060
	Model:	Year:	Engine:	Model:	Year:	Engine:	10mm socket or wrench	91007 or <b>Pro Dry S</b> ™ 21-90015)	2 Clamp, #064
	Silverado/Sierra 1500						Ratchet and extension	1 Housing, Intake	1 Tube, Intake
		'99-'07	V8-4.8L/5.3L/6.0L	Avalanche	'02-'05	V8-5.3L/8.1L*	Ratchet and extension	1 Adaptor, Intake	1 Coupler, Hump (05-00565)
	Tahoe/Yukon	'00-'07	V8-4.8L/5.3L	Yukon Denali	'01-'07	V8-6.0L		1 Coupler, Reducer (05-00020)	1 Coupler, Reducer (05-01463)
	Suburban/Yukon XL	'00-'07	V8-5.3L/6.0L	Sierra Denali	'02-'07	V8-6.0L	Note: Please confirm Parts List and read	1 Clamp, #072	
advanced FLOW engineering™				Escalade	'02-'07	V8-5.3L/6.0L	all instruction steps before proceeding	1 Clamp, #064	
252 Granite St.				Escalade EXT	'02-'07	V8-6.0L	with actual installation.	5 Screw Button Head, M6 x1x10	
Corona, CA 92878						V8-6.0L		5 Washer Wavy, M6	
Support: 951-493-7100				Escalade ESV	'03-'07	10 0.02		1 Trim seal 3/4" bulb (27")	
	* Stage 2 PN 54-10092 & 93 will not fit in vehicles with the V8-8.1L engines.								



Complete kit. Stage 2 shown. Stage 1 kit does not include tube, 4 clamps and 2 couplers. Make sure you have all parts prior to installing kit.



Grab the lower portion of the airbox then lift up and out. The box is secured with rubber gromets.



Remove the four 10mm bolts that secure the airbox base to the chassis. Save bolts for later use. Remove airbox tray out of vehicle.



Complete stock intake.



Place the air filter adaptor inside the housing. Secure the adaptor with the M6 button head screws and M6 wavy washers provided.



Disconnect negative terminal from battery. Remove the four Phillips screws securing the top of the airbox. Disconnect the MAF sensor.



Slide the MAF sensor, clamps (#072 and #064), and reducer coupler (05-00020) on the air filter adaptor. Do not tighten the clamps at this time.



Loosen the hose clamp connecting the MAF sensor to the airbox. Remove upper portion of the airbox and MAF Sensor. Carefully set MAF sensor to the side for later use.



Place the rubber trim seal along edges of the housing. Bolt the housing to the engine bay using the factor bolts removed in Step 6. If installing stage 1 kit reconnect factory tube to MAF sensor.



Install intake filter into housing. Re-connect the MAF sensor. Your Stage 1 installation is now complete. Make sure you tighten all clamps and check all electrical connections. Re-check periodically. Continue onto steps 11-13 to install Stage 2.



Remove the factory intake tube out of the engine bay. On some models there is a plastic tab you have to disconnect that secures the tube to the wiring harness.



Place straight coupler (05-01463) with clamps (#60) on throttle body and the hump coupler (05-00565) with clamps (#064) on the MAF sensor. Install intake tube Tighten and secure all hose clamps. Rotate fan to make sure there is sufficient clearance between the intake tube and the fan.



Place enclosed CARB EO sticker on a clean/smooth surface on or near the intake system. EO identification label is required in passing the Smog Check inspection. Make sure all hoses and clamps are tight and that all electrical components are secure. Reconnect the battery at ths time.



Note: Filter Cleaning and Re-oiling: When cleaning your aFe filter, be sure to use only aFe's "Restore Kit" (aFe P/N: 90-50001 blue oil aerosol, or aFe P/N: 90-50501 blue squeeze bottle oil). Filter Replacement: Pro-5R™ P/N: 24-91007 (black w/ blue media). Pro Dry S™ P/N: 21-90015 (black w/ white media)