OPEN FIRST!!

Parts list for Master set # 5.18105

1965-72 Chrysler B-Body, 1970-74 Chrysler E-Body

Parts list:

Energy Suspension recommends that you **read over all the installation instructions** and check all P/N's and quantities in the parts list **before you start.** Call customer service at 949-361-3935 if the parts in your kit do not match this parts list.

5.3132- Front control arm bushing set: (Uppers only)

- 4 15.02.04.39 ("D" shell)
- 4 3203 upper control arm bushing
- 4 15.10.114.39 (.750"O.D. x .570"I.D. x 1.690" sleeve)
- 4 15.03.32.39 embossed washer 1-3/8" O.D.
- 4 15.03.33.39 embossed washer 1-1/8" O.D.
- 1 17019 installation instructions
- 1 17043 installation instructions

5.7109- Front strut rod bushing set:

- 4 7011 strut rod bushing
- 2 15.10.201.39 (3/4"O.D. x 5/8"I.D. x 1-13/16" sleeve)

5.2101- Rear spring and shackle bushing set: 8 - 2026 shackle bushing

Note: Main eye bushing use the following parts according to model

2 - 15.10.14.39 (7/8"O.D. x 5/8"I.D. x 3-1/8" main eye sleeve)

For 426 and 440 models 4 - 2025 main eye bushing

Other than 426 and 440 models

4 - 2024 main eye bushing

1 - 17040 installation instructions

9.9119- Lower control arm bump stop set:

2 - 6032 bump stop 2 - 15.07.01.40 (3/8"-16 nut)

9.13101- Tie-rod boot cover set:

4 - 13001 tie-rod boot

Please refer to our newest catalog for

more information on custom applications including bump stops, shock bushings, universal mounts, tie rod boots, ball joint boots, transmission mounts, Formula 5 Prelube etc. Please ask to see our catalog at your place of purchase.



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It is recommended that if you are unfamiliar with this type of work that you refer to a qualified service center specializing in this type of work. It is also recommended that if you choose to do this work yourself that a factory service manual be obtained for the proper procedures pertaining to removal, replacement and proper torque specifications for your vehicle. This instruction set is intended as a guideline for the safe installation of Energy Suspension's polyurethane bushings, once you have removed the factory components from your vehicle.

Parts list continued:

9.8118- Front endlink bushing set:

- 8 4806 endlink grommet
- 8 15.03.01.39 (cupped washer)
- 2 15.07.01.40 (3/8[°]-16 nut)

For 1965-69 B-body vehicles

2 - 15.10.23.39 (9/16[°]O.D. x 3/8[°]I.D. x 2.90[°] sleeve) 2 - 15.05.04.39 (3/8[°]-16 x 7[°] bolt)

For 1970-72 E-body vehicles

2 - 15.10.22.39 (9/16[°]O.D. x 3/8[°]I.D. x 1.650[°] sleeve) 2 - 15.05.02.39 (3/8[°]-16 x 5-1/2[°] bolt)

Grease:

1 - 9.11101 grease tub

Additional parts available for your vehicle:

Transmission mount

 1970-74 Challenger, Barracuda
 set: 5.1101

 1969-70 Super Bee, Charger, Coronet (318, 400, 440)
 set: 5.1101

 1971-76 Charger, Coronet
 set: 5.1101

SWAY BAR FRAME BUSHING

1970-72 B-body, 70-74 E-body

Diameter

Set #

7/8" -----15/16" -----

5.5113 (reuse O.E. brackets) 5.5115 (reuse O.E. brackets)

| 965-69 | B-body |
|--------|--------|
| 7/8" | |

| 7/8" | 5.5134 Greaseable bushings & adapters |
|--------|---|
| | 5.5128 O.E. style * |
| 15/16" | 5.5135 Greaseable bushings & adapters |
| | 5.5129 O.E. style * |

 * Non-greaseable type. Reuses original brackets, adapters not included.

