

Installation Instructions For 452009

2002-2006 FORD ESCAPE 3.0L FRONT MANIFOLD



Warning: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift, always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

DIAGRAM 2



DIAGRAM 3

*MAGNAFLOW Performance Exhaust recommends professional installation on all their products

Technical support: 1-800-959-9226 ext. 4500



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DIAGRAM 4



DIAGRAM 5

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"Y" PIPE



DIAGRAM 1

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Step 1:(Carefully read all instructions before installation) To remove the OEM front manifold converter, first you must remove the "Y" pipe assembly. (See diagram 1) Next you must unbolt the AC compressor. Do this by first removing the plasic covering on the passenger side. (See diagram 2) Next loosen the belt tensioner bolt. (See diagram 3) Now remove the compressor bolts and move the compressor to allow space for removal of the converter assembly.(See diagram 4) Do not remove compressor lines and use a stand to support the compressor if possible. Before removal of the converter assembly the O2 sensors must be removed. (See diagram 5) Once the O2 sensors have been removed, you're now ready to remove the manifold bolts and carefully remove the converter.

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