

Installation Guide for Camry XSE PNs 140823, 140823BC, 140853, 140853BC



******* Please compare the parts in the box with the bill of materials provided *****
to ensure that you have all the parts necessary for this installation.**

These instructions have been written to help you with the installation of your Borla Performance exhaust system. Please read this document completely before beginning the installation of your system.

To ensure this part number fits your specific model year, please visit our website for the latest model year listings at www.BORLA.com

Thank you for purchasing a Borla Performance Cat-Back™ exhaust system.

Borla Performance Cat-Back™ exhaust system PNs 140823, 140823BC are designed for the Toyota Camry XSE V6, equipped with a 3.5L V6 engine and FWD automatic transmission.

Borla Performance Cat-Back™ exhaust system PNs 140853, 140853BC are designed for the Toyota Camry XSE I4, equipped with a 2.5L I4 engine and FWD automatic transmission.

Borla Performance Industries recommends that an exhaust shop or professional after market parts installer, who has all the necessary equipment, tools and experienced personnel needed for proper installation, should perform the installation of this system. However, if you decide to perform the installation, we recommend someone should help you. Ensure the installer uses all under car safety precautions including eye protection.

Please take time to read and understand the following...

By installing your Borla Performance exhaust system, you indicate that you have read this document and you agree with the terms stated below.

It is the responsibility of the purchaser to follow all installation instruction guidelines and safety procedures supplied with your Borla Performance exhaust system.

Borla Performance Industries assumes no responsibility for damages occurring from misuse, abuse, improper installation, improper operation, lack of responsible care, or all previously stated reasons resulting from incompatibility with other manufacturer's products and/or systems.

Included with your Borla Performance exhaust system is a warranty card. Please read it carefully before you begin any work on your vehicle. If you should have any questions regarding our warranty policy, installation, or any other matter pertaining to your new Borla Performance exhaust system, please give us a call at the number provided on the warranty card.

Minimum Required Tool List:

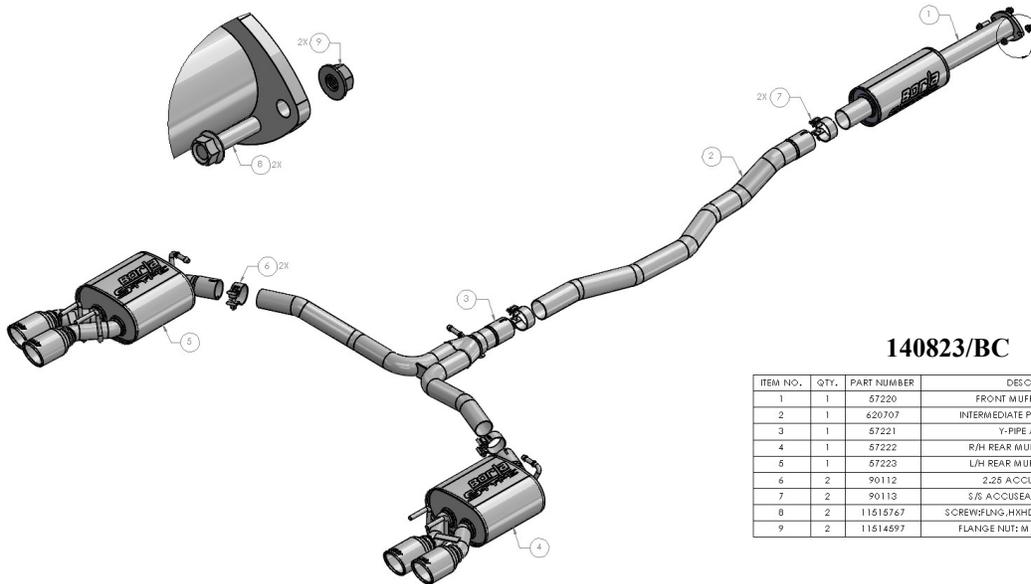
TOOLS:

1. 3/8" drive ratchet
2. 3/8" drive extension 6"
3. 15mm socket
4. 10mm socket

SHOP SUPPLIES:

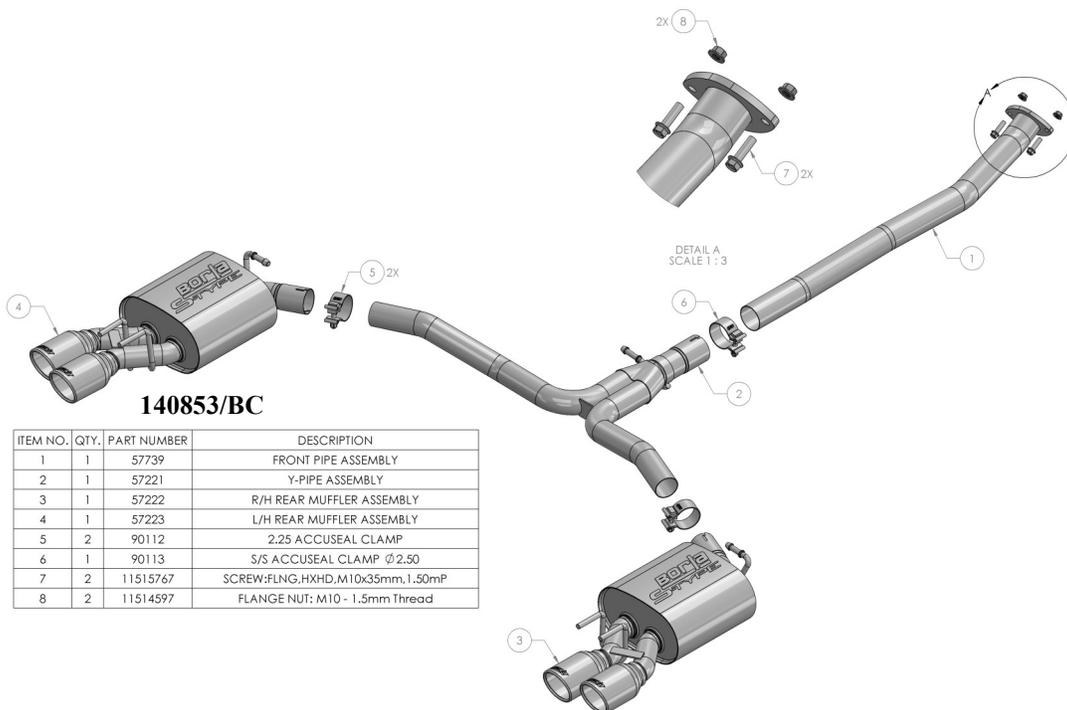
1. Spray lubricant

Borla Performance - Bill of Materials



140823/BC

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	57220	FRONT MUFFLER ASSEMBLY
2	1	620707	INTERMEDIATE PIPE:Ø2.50 X 48.70"
3	1	57221	Y-PIPE ASSEMBLY
4	1	57222	R/H REAR MUFFLER ASSEMBLY
5	1	57223	L/H REAR MUFFLER ASSEMBLY
6	2	90112	2.25 ACCUSEAL CLAMP
7	2	90113	S/S ACCUSEAL CLAMP Ø2.50
8	2	11515767	S CREW:FLNG.HXHD.M10x35mm,1.50mP
9	2	11514597	FLANGE NUT: M10 - 1.5mm Thread



140853/BC

ITEM NO.	QTY.	PART NUMBER	DESCRIPTION
1	1	57739	FRONT PIPE ASSEMBLY
2	1	57221	Y-PIPE ASSEMBLY
3	1	57222	R/H REAR MUFFLER ASSEMBLY
4	1	57223	L/H REAR MUFFLER ASSEMBLY
5	2	90112	2.25 ACCUSEAL CLAMP
6	1	90113	S/S ACCUSEAL CLAMP Ø2.50
7	2	11515767	S CREW:FLNG.HXHD.M10x35mm,1.50mP
8	2	11514597	FLANGE NUT: M10 - 1.5mm Thread

Caution!!! *Never work on a hot exhaust system. Serious injury in the form of burns can result if the vehicle has been in use and the exhaust system is hot, allow vehicle to cool for at least 1 hour. Always wear eye protection when working under any vehicle.*

Note: *It is our recommendation that you use a hoist or hydraulic lift to facilitate the installation of your new Borla Performance Exhaust System.*

Taking all under car safety precautions, lift the vehicle using a hoist or hydraulic lift. Once this has been done, you may begin the removal of your old exhaust system from your vehicle.

Note: *Before removing the original exhaust system from your vehicle, please compare the parts you have received with the bill of materials provided on the previous page to assure that you have all the parts necessary for the installation of your new Borla Performance Exhaust System.*

Note: *With a used vehicle, we suggest a penetrating spray lubricant to be applied liberally to all exhaust fasteners and allowing a significant period of time for the chemical to lubricate the threads before attempting to disassemble.*

Original Exhaust System Removal

1. Lubricate all hangers, rubber isolators, bolts and nuts.
2. Remove the hardware on the R/H rear muffler flange (Fig. 1).
3. Remove the R/H rear muffler hanger from its rubber isolator (Fig. 2).
4. R/H rear muffler removed (Fig. 3).
5. Repeat steps 2-4 for the L/H rear muffler.
6. Remove the front pipe's hanger from its rubber isolator (Fig. 4).
7. Remove the hardware on the front pipe flange near the engine (not pictured).
8. Remove the front pipe from the vehicle.
9. Stock exhaust removed.



Borla Performance Cat-Back™ Exhaust System Installation

1. Orient the components on shop floor according to the bill of materials drawing provided on page 2.
2. Attach the **Front Muffler Assembly** to the front flange with the provided hardware (Fig. 5). Note: for PN 140853 the **Front Muffler Assembly** and **Intermediate Pipe** have been replaced with a **Front Pipe Assembly**.
3. Slide a clamp over the inlet of the **Intermediate Pipe** and connect it to the outlet of the **Front Muffler Assembly** (Fig. 6).
4. Slide a clamp over the inlet of the **Y-Pipe Assembly** and connect it to the outlet of the Intermediate Pipe (Fig. 7).
5. Place the rubber isolator from the stock rear muffler assembly onto the Borla **L/H Rear Muffler Assembly** (Fig. 8).
6. Slide a clamp over the inlet of the **L/H Rear Muffler Assembly** and connect it to the L/H outlet of the **Y-Pipe** (Fig. 8).
7. Insert the **L/H Rear Muffler Assembly** hangers into their rubber isolators (Figs. 9-10).
8. Repeat steps 5-7 for the **R/H Rear Muffler Assembly**.

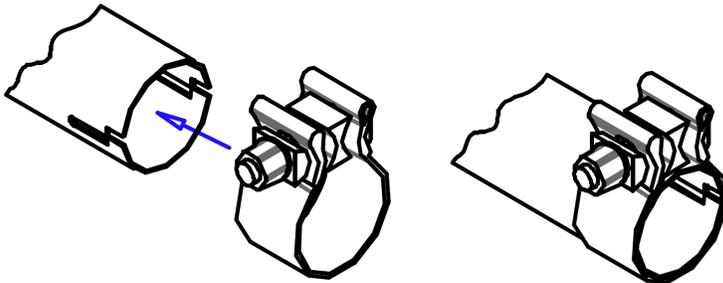
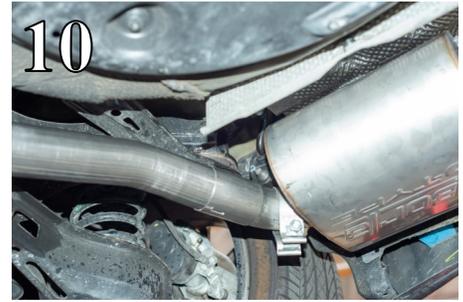


WARNING: Use extreme caution during installation. Torque all fasteners according to manufacturer's torque values and tightening sequence. **DO NOT** use air impact tools to tighten fasteners on Borla Performance Exhaust Systems. Use of such tools may result in bent flanges or gasket contact areas leading to exhaust leaks.

NOTE: When you first start your vehicle after the installation of your new Borla Performance Exhaust System, there may be some smoke and fumes coming from the system. This is a protective oil based coating used in the manufacturing of mandrel bent performance exhaust tubing. This is not a problem and will disappear within a very short period of time after the exhaust has reached normal operating temperatures.

Borla Performance Cat-Back™ Exhaust System Installation Cont'd

9. Check your exhaust system for proper clearance under the vehicle and also for tip alignment. Starting at the front flanges and moving to the rear of vehicle, tighten the flange hardware/bolts. Orient the position of bolt (on supplied clamps) between (not over) pipe notches and tighten to 35 ft. lbs. torque.
10. Align tips (Fig. 11) and tighten hardware. Loosen clamps to rotate or slide pipe for better alignment.
11. Before starting your vehicle, make sure to check all wires, hoses, brake lines, body parts and tires for safe clearance from the exhaust system.
12. Start the vehicle and check for any leaks. If any leaks are found, determine cause (such as loose or incorrectly positioned clamp) and repair as necessary.



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