

# DUALLY XL. SERIES

## **DUALLY XLM SERIES**

### INSTALLATION INSTRUCTIONS













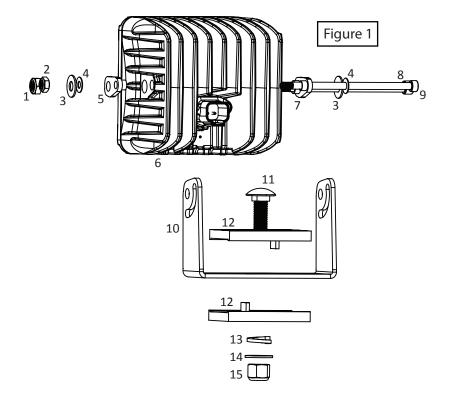
#### PARTS INCLUDED

- Wiring Harness with Switch
- Mounting Hardware

Thank you for purchasing the Rigid Industries Dually XL™ Series Lights. Installation is fairly simple with the right tools and good mechanical abilities. If you are not confident in your mechanical skills, please seek the help of a professional to perform the installation. Please read through all of these instructions and tips before proceeding with installation.

# HARDWARE INCLUDED

Item	Description	<b>Qty Sngl</b>	Pair
1	1/4-20 Low Profile Lock Nut	1	2
2	10-24 Low Profile Lock Nut	1	2
3	1/4" Flat Washer	2	4
4	#10 Flat Washer	2	4
5	Mount Bushing - Left	1	2
6	Dually XL LED Light	1	2
7	Mount Bushing - Right	1	2
8	1/4-20 x 4.5" Socket Cap Screw	1	2
9	10-24 x 4.5" Socket Cap Screw	1	2
10	Dually XL Mount Bracket	1	2
11	3/8-16 x 1.5" Carriage Bolt	1	2
12	Vibration Isolator (Optional)	2	4
13	3/8" Split Lock Washer	1	2
14	3/8" Flat Washer	1	2
15	3/8" Hex Nut	1	2



#### Always disconnect battery before servicing any fuses or electrical system.

#### STEP 1

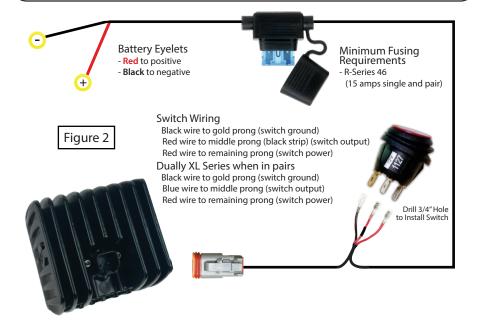
Assemble the LED Light Kit by attaching mounting bracket to the housing using the provided mount bushings, bolts, washers and low profile nylock nuts. Place mount bushings into the housing prior to installing mounting bracket. See Figure 1.

#### STEP 2

Mount completed LED Light Assembly using the remaining bolt, washers, and nut. Vibration Isolators are included in the kit, but are not necessary. A 7/16" hole is required to mount the Light Assembly. See Figure 1.

#### **STEP 3** BLACK HOUSING

Route the provided wiring harness to the light location(s) and through the vehicle firewall to the desired switch location. Take care to avoid any heat sources and sharp or abrasive surfaces. See Figure 2.



### **STEP 3** MARINE HOUSING

Wire the pigtail leads into a power source (Black: Negative, Red: Positive). Adjust the projection angle prior to tightening all hardware to the required torque.

## Your installation is now complete.

# **Welcome to the Rigid Nation!**

# WARRANTY INFORMATION

Rigid Industries warrants that this product will be free from defects in material and workmanship. If you believe your Rigid Industries product is defective, it must be returned to Rigid Industries for inspection by our warranty claims department. If, after inspection, Rigid Industries verifies that the defect was not caused by negligence, abuse, unauthorized repair or disassembly, Rigid Industries will determine whether the product will be repaired or replaced in accordance with Rigid Industries Limited Lifetime Warranty\*.

#### **Warranty Periods:**

- All LED Lights Limited Lifetime
- Flashlights 1 year
- Accessories and Mounts 2 years
- Batteries 90 days

#### **Warranty Coverage:**

To begin your warranty claim, you must have a Return Merchandise Authorization (RMA) number. To get your RMA number, please contact our warranty department by phone at 480-655-0100 ext. 1008, or by filling out the Return Merchandise Authorization Form on our website.

#### All of the following will immediately void all warranties:

- Customer negligence The customer has modified the light and/or is not using it for the recommend application.
- Customer abuse Damage to the light beyond normal wear and tear.
- Repair work done by unauthorized personnel without Rigid Industries' approval.
- If the light has been opened or any screws have been removed.

All warranties are non-transferable. Warranty terms and policies are subject to change without notice.

\*For all information regarding the Rigid Industries' Limited Lifetime Warranty please call 855-760-5337 ext. 1008, email warranty@RigidIndustries.com, or visit our warranty page online at RigidIndustries.com/About/Warranty.

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779 N Colorado St, Gilbert, AZ 85233 • 1-855-760-5337 • www.rigidindustries.com

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