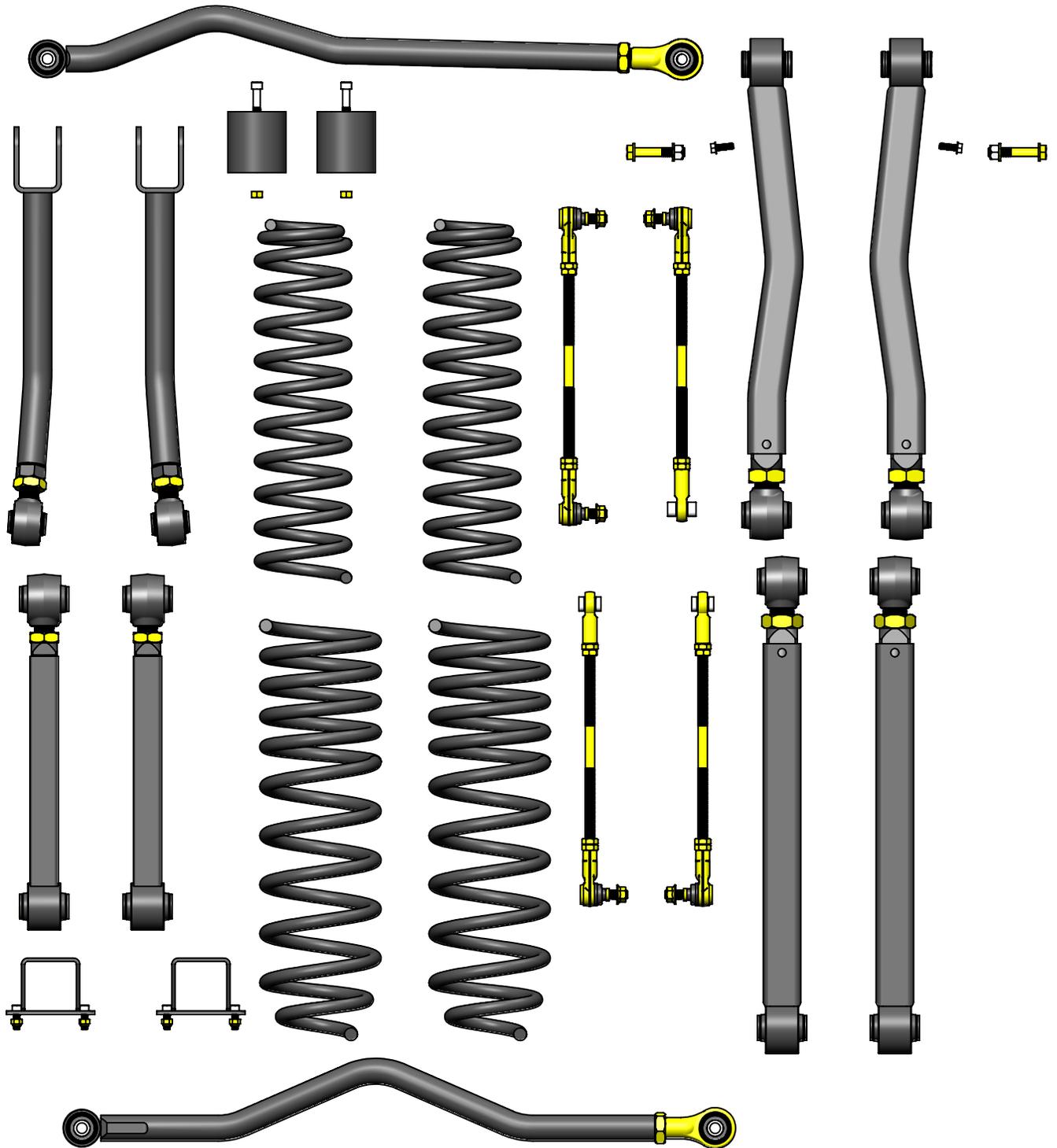


CLAYTON OFF ROAD
COR-3010025
JEEP GLADIATOR 2.5" OVERLAND + LIFT KIT (2020 & UP, JT)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Recommended starting lengths for track bars and control arms. These lengths can be adjusted as needed for caster angle, drive shaft angles and tire clearance. Please make sure to not exceed the maximum length of the control arms or track bars.

Lift Height >	Stock	2.5" Lift	3.5" Lift	2.5" RR	3.5" RR
Suspension Component					
Front Lower Control Arms	24.000	24.336	24.500	NA	NA
Front Upper Control Arms	20.185	20.272	20.401	19.937	19.812
Rear Lower Control Arms	23.740	23.962	24.116	NA	NA
Rear Upper Control Arms	16.378	16.577	16.759	NA	NA
Front Track Bar	33.779	34.090	34.251	34.09	34.251
Rear Track Bar	33.689	33.869	33.987	33.869	33.987

Refer to individual product part number instructions.

Step 1: Position front of vehicle on jack stands or complete vehicle on lift.

Step 2: Support front axle.

Step 3: Remove front tires.

Step 4: Loosen front track bar bolts.

Step 5: Remove heat shields and loosen upper and lower control arm bolts.

Step 6: Loosen front upper and lower control arm bolts.

Step 7: Remove front sway bar links.

Step 8: Remove front shocks.

Step 9: Remove two brake line clip bolts on both sides.

Step 10: Unclip and disconnect all wires going to the front axle.

Step 11: Lower front axle.

Step 12: Remove front springs.

Step 13: Remove front upper and lower control arms on one side.

Step 14: Install front lower control arm part number COR-1709100 with curve facing in for tire clearance.

Step 15: Install front upper control arm part number COR-1709101 with curve away from the frame.

Step 16: Repeat steps 13 and 15 on other side.

Step 17: Remove front track bar.

Step 18: Install front track bar part number COR-4509100.

Step 19: Install front bump stops part number COR-1408100.

Step 20: Install front springs part number COR-1508350 2.5" lift or COR-1508450 3.5" lift.

Step 21: Install front shocks.

Step 22: Install front sway bar links part number COR-5109100.

Step 23: Clip and connect all wires going to the front axle.

Step 24: Install front tires.

Step 25: Position rear of vehicle on jack stands or complete vehicle on lift.

Step 26: Support rear axle.

Step 27: Remove rear tires.

Step 28: Loosen rear track bar bolts.

Step 29: Loosen rear upper and lower control arm bolts.

Step 30: Unclip or unbolt any brake lines or e-brake cables to let axle drop down more.

Step 31: Unclip and disconnect all wires going to the rear axle to let axle drop down more.

Step 32: Remove rear sway bar links.

Step 33: Remove rear shocks.

Step 34: Lower rear axle.

Step 35: Remove rear springs.

Refer to individual product part number instructions.

Step 36: Remove rear upper and lower control arms on one side.

Step 37: Install rear lower control arm part number COR-1710102 .

Step 38: Install rear upper control arm part number COR-1710103.

Step 39: Repeat steps 37 and 39 on other side.

Step 40: Remove rear track bar.

Step 41: Install rear track bar part number COR-4510110.

Step 42: Install rear bump stops part number COR-1410200.

Step 43: Install rear springs part number COR-1510251 2.5" lift or COR-1510351 3.5" lift.

Step 44: Install rear shocks.

Step 45: Install rear sway bar links part number COR-5110110.

Step 46: If removed install brake line clip bolts on both sides and bolt in parking brake cables.

Step 47: If unclipped or disconnected clip and connect all wires going to the rear axle.

Step 48: Install rear tires.

Step 50: With vehicle sitting at ride height center both front and rear axles under the vehicle by adjusting the front and rear track bars.

Step 51: In the next 2 steps it is very important to set the caster and pinion angle with a jack with the bolts at one end removed then adjust the length of the upper control arms so they are loaded up equally when the jack is removed.

Step 52: Adjust length of front upper arms to have a caster angle of 4.8 degrees. This angle should be within plus or minus 1.00 degrees.

Step 53: Adjust rear pinion angle to keep lower spring perches aligned with upper spring perches. On 2 door models it will be necessary to roll the pinion up to avoid the rear drive shaft from binding on full droop.

Step 54: Tighten all track bar and control arm bolts.

Step 55: Tighten all track bar and control arm jam nuts.

Clayton Off Road
COR-1709100
Jeep Overland + Front Lower Control Arms (2018 & Up, JL/JT)



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Refer to pictures below.

Step 1: Remove old control arm on one side.

Step 2: Remove shock bolt.

Step 3: Position axle.

Step 4: Measure length from axle side mount to frame side mount.

Step 5: Adjust control arm to length and run jam nut up to control arm tube insert.

Step 6: Install new control arm with adjustment end on frame.

Step 7: Install control arm bolts and nuts.

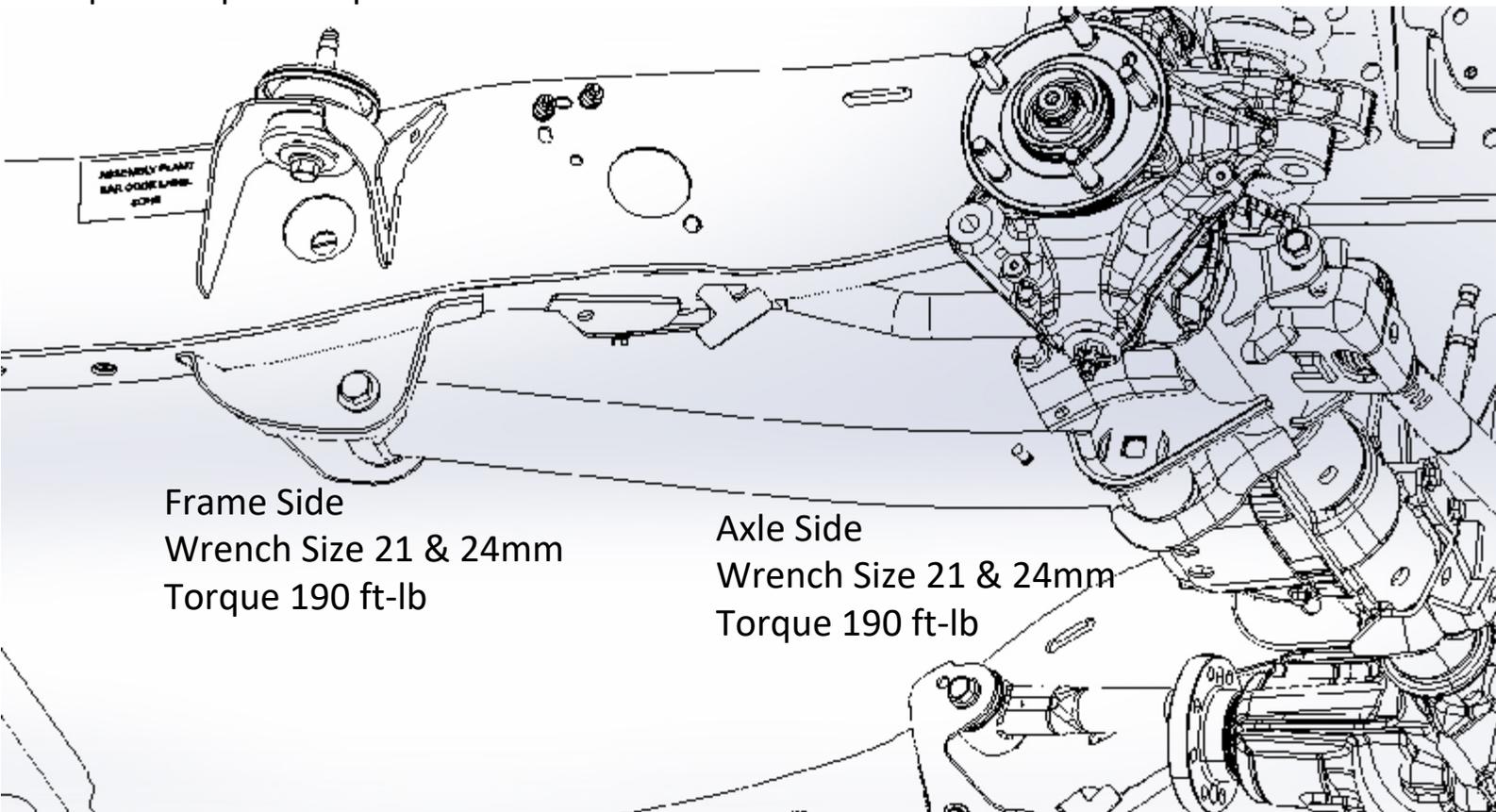
Step 8: Torques both bolts to 190 ft-lb.

Step 9: Tighten jam nut using a 46mm or 1-13/16" wrench.

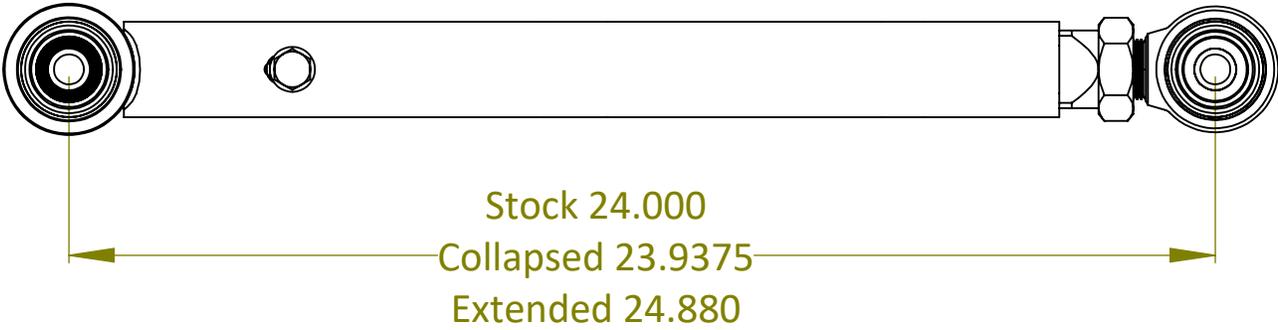
Step 10: Bolt brake line clip to control arm.

Step 11: Install new shock bolt, nut and washers.

Step 12: Repeat steps 1 to 11 on other side.



Refer to drawing below for minimum and maximum lengths.



**Clayton Off Road
COR-1709101
Jeep Overland + Front Upper Control Arms (2018 & Up, JL/JT)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Support axle from rotating, a floor or bottle jack works well.

Step 2: Remove old control arms.

Step 3: Set caster to 4.5 to 5.5 degrees by adjusting the height of the jack.

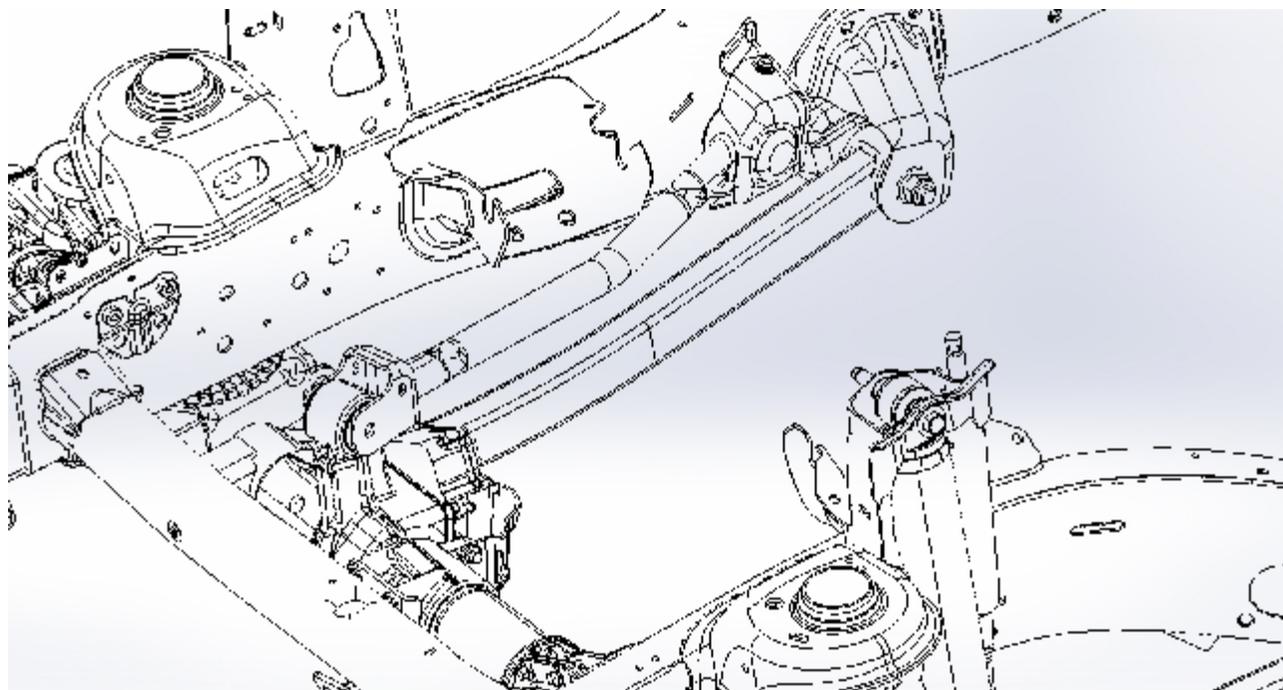
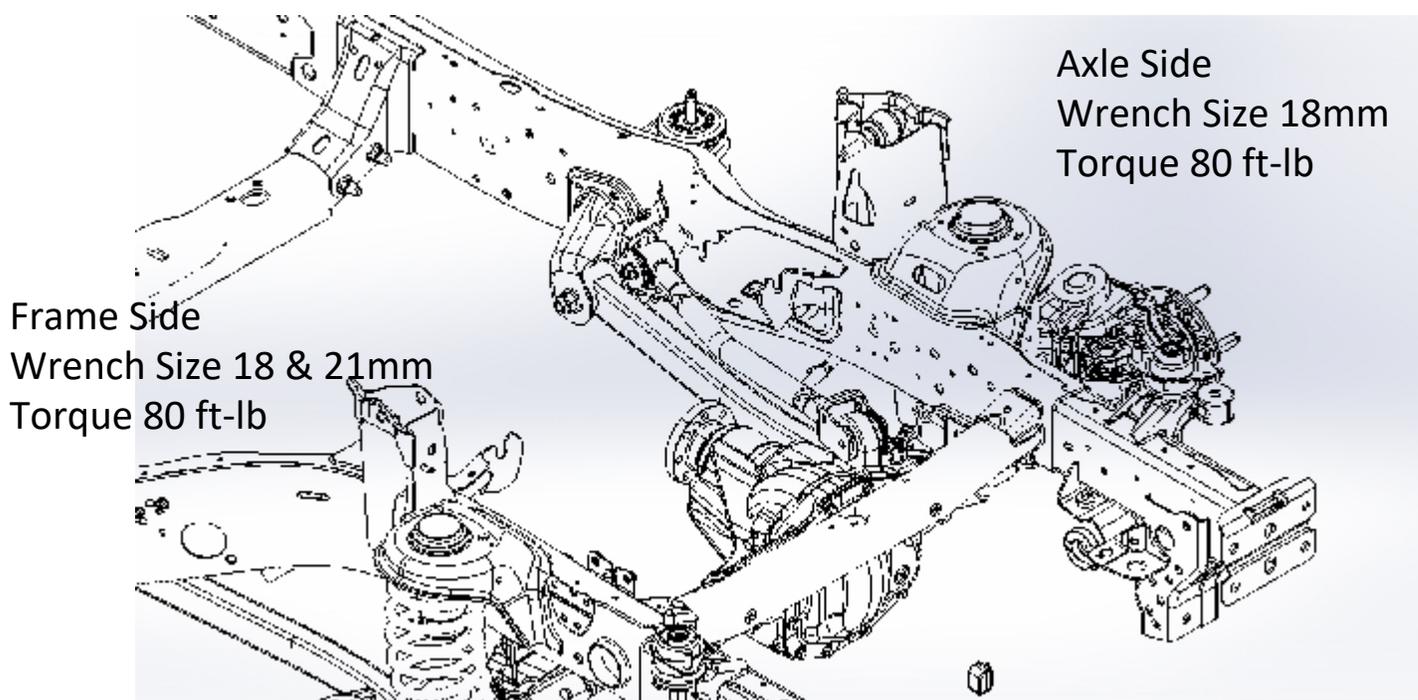
Step 4: Install arms at frame side, arm should bow away from frame.

Step 5: Adjust control arm to length so that bolts can easily be installed at axle end.

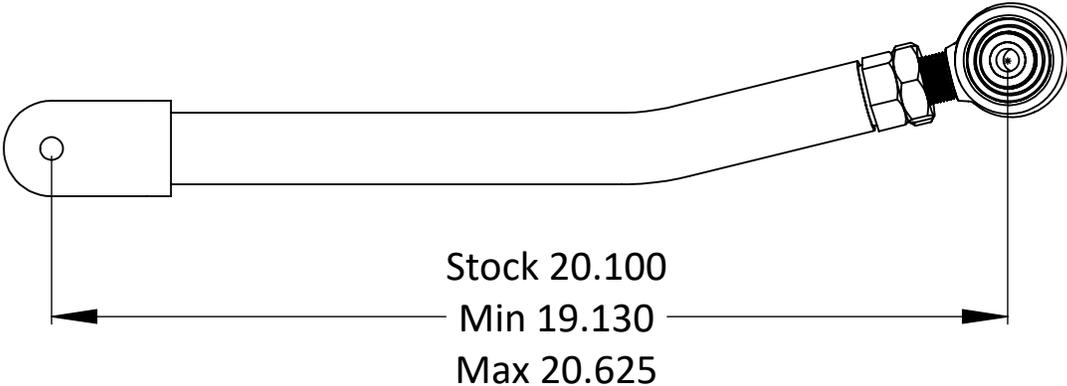
Step 6: Remove jack, and check caster.

Step 7: Torque all bolts to 80 ft-lb.

Step 8: Tighten jam nut using a 1-7/16" wrench



Refer to drawing below for minimum and maximum lengths.



**Clayton Off Road
COR-4509100
Jeep Adjustable Front Track Bar (2018 & Up, JL/JT)**



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Remove old track bar.

Step 2: Center frame on axle.

Step 3: Measure length from axle side mount to frame side mount.

Step 4: Adjust track bar to length and run jam nut up to track bar tube.

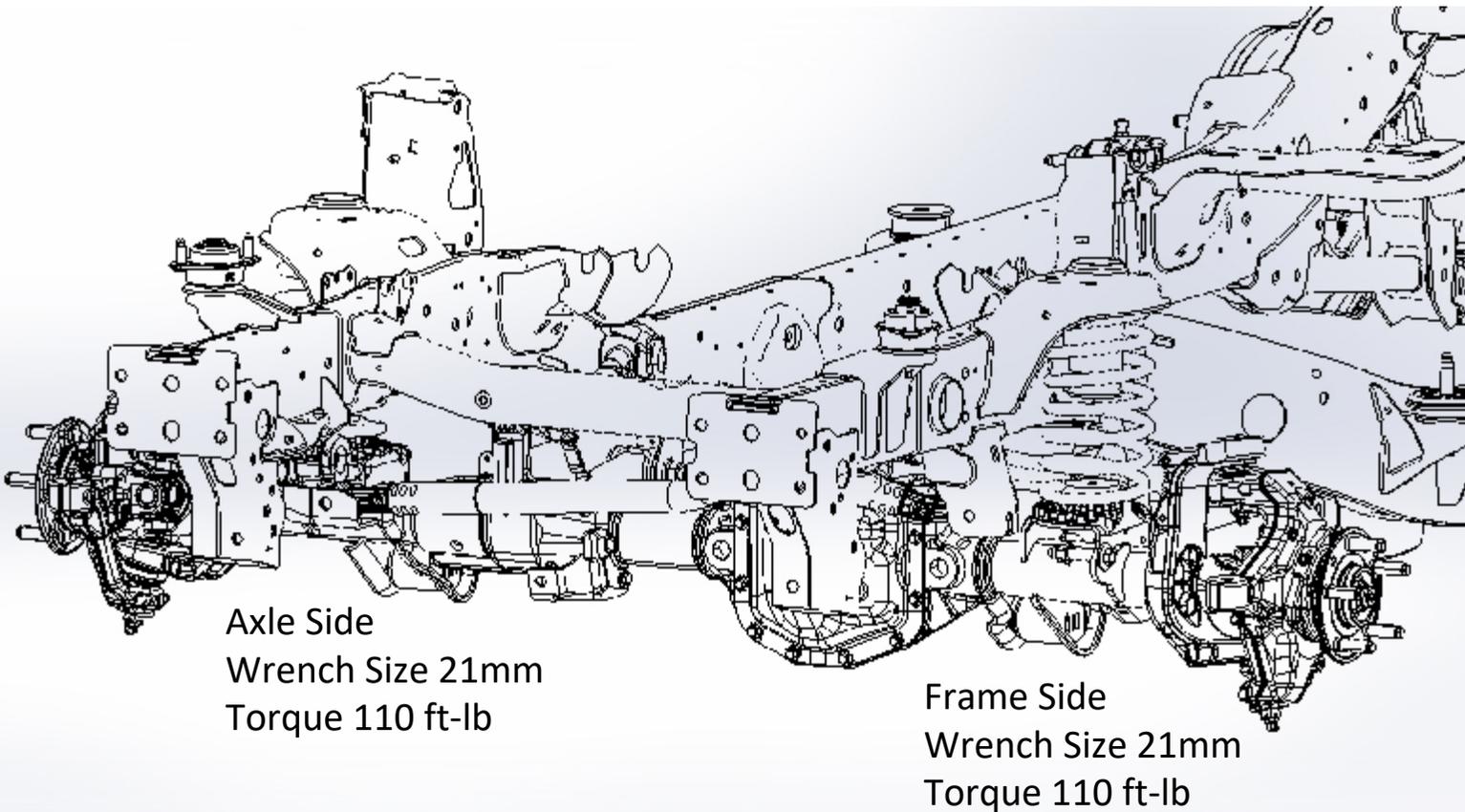
Step 5: Install new track bar with adjustment end on axle.

Step 6: Install track bar bolts and nuts.

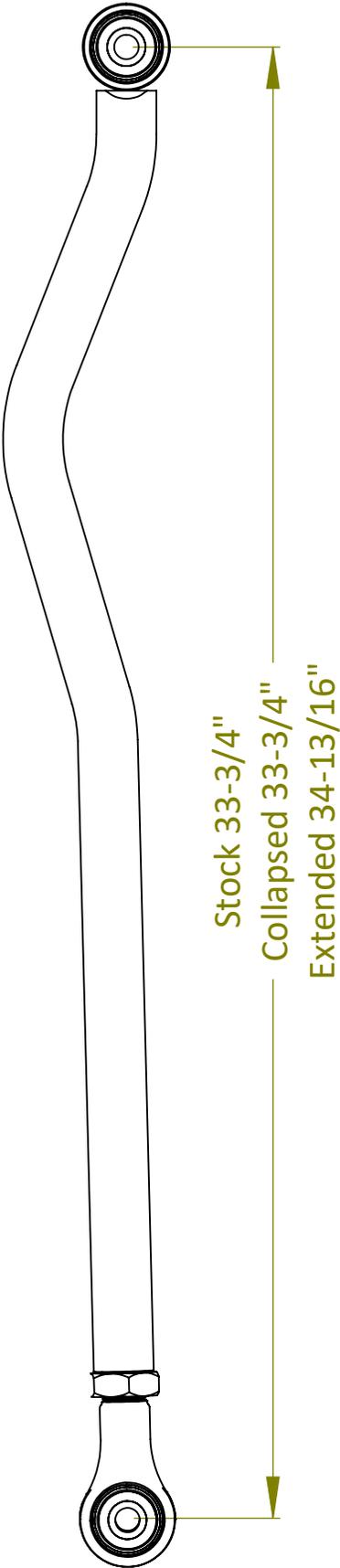
Step 7: Torques both bolts to 110 ft-lb.

Step 8: Tighten jam nut using a 1-7/16" wrench.

Step 9: Make sure Johnny Joint at frame side is centered in bracket.



Refer to drawing below for minimum and maximum lengths.



Clayton Off Road
COR-1408100
Jeep Front Bump Stops (2007 & Up, JK/JL/JT)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to picture below.

Step 1: Remove spring.

Step 2: Center bump stop on lower coil bucket.

Step 3: Mark hole location on lower coil bucket.

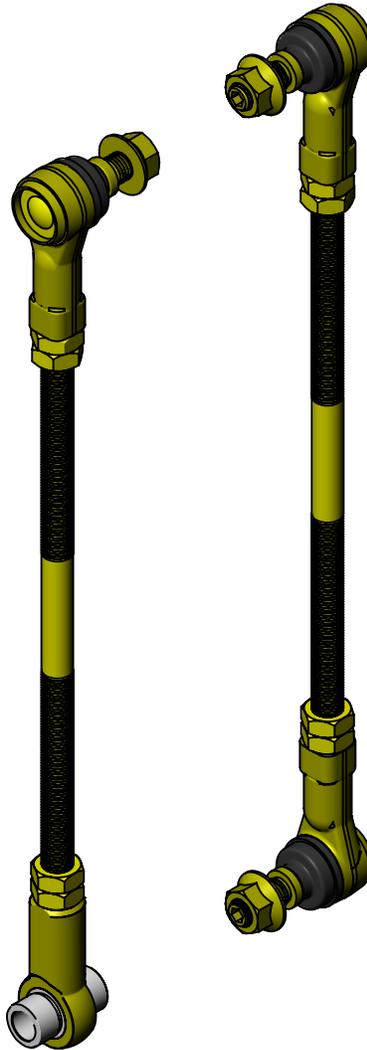
Step 4: Drill 13/32" hole in lower coil bucket or use existing hole.

Step 5: Insert bump stop into spring and install spring.

Step 6: Install nut and tighten bolt.



Clayton Off Road
COR-5109100
Jeep Adjustable Front Sway Bar End Links (2018 & Up, JL/JT)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Remove old sway bar end links.

Step 2: Make sure vehicle is at ride height.

Step 3: Refer to the spread sheet below to determine how much to cut from each end of threaded rod.

Step 4: Cut threaded rod.

Step 5: Deburr end of threaded rod.

Step 6: Install two jam nuts on each end of rod.

Step 7: It maybe necessary to lock the 2 jam nuts against each other to thread rod end on.

Step 8: The rod end with no stud in it goes on the passenger side axle, Use a aluminum spacer on each side of this rod end.

Step 9: Install sway bar links with the studs facing in.

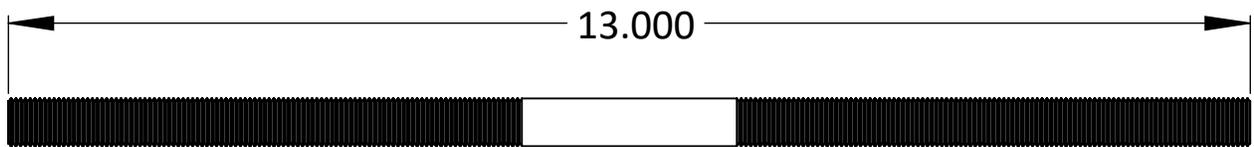
Step 10: Make sure all rod ends are centered.

Step 11: Torque all nuts, bolts and jam nuts to 60 ft-lb.

Step 12: Cycle the suspension through its full travel, check for binding and adjust rod length if needed.

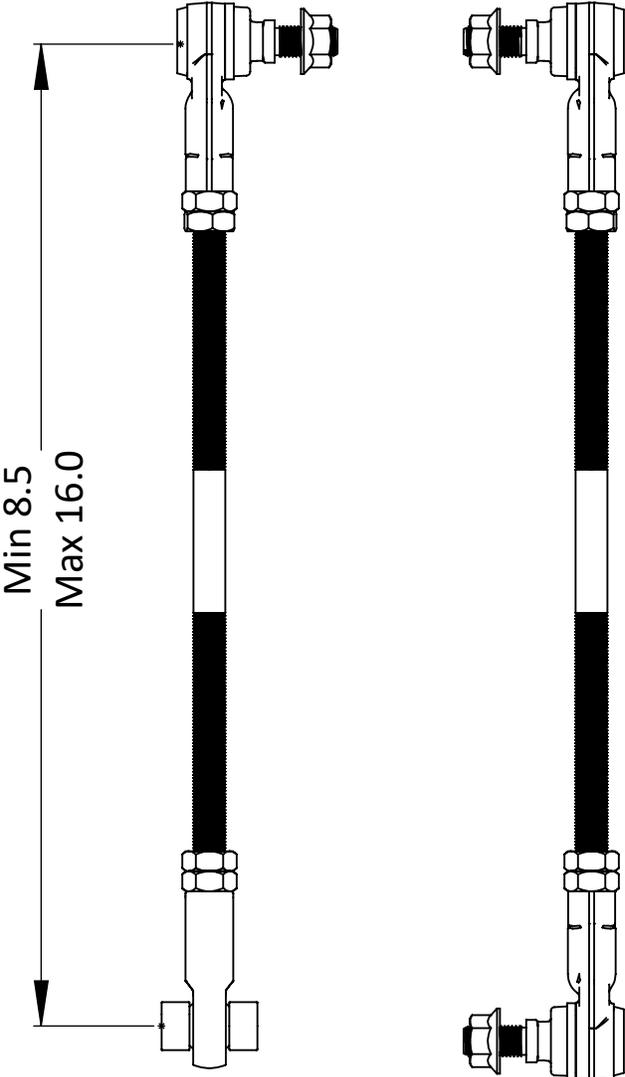
Step 13: Do not exceed maximum length.

Step 14: Make sure to keep at least 3/4" of thread engagement with rod end.



Lift Height >	Stock	2.5" Lift		3.5" Lift		4.5" Lift	
Suspension Component		Center Length	Cut Each End	Center Length	Cut Each End	Center Length	Cut Each End
JK Front Sway Bar Link	5.250	9.250	2.938	10.250	2.438	11.250	1.938
JK Rear Sway Bar Link	8.750	11.750	1.656	12.750	1.188	13.750	0.688
JL Front Sway Bar Link	5.063	9.063	3.000	10.063	2.531		
JL Rear Sway Bar Link	8.750	11.750	1.656	12.750	1.188		
JT Front Sway Bar Link	5.063	8.063	3.500	9.063	3.031		
JT Rear Sway Bar Link	10.625	13.625	0.719	14.625	0.250		

Refer to drawing below for minimum and maximum lengths.



Clayton Off Road
COR-1710102
Jeep Gladiator Overland + Rear Lower Control Arms (2020 & Up, JT)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Remove old control arm on one side.

Step 2: Position axle.

Step 3: Measure length from axle side mount to frame side mount.

Step 4: Adjust control arm to length and run jam nut up to control arm tube insert.

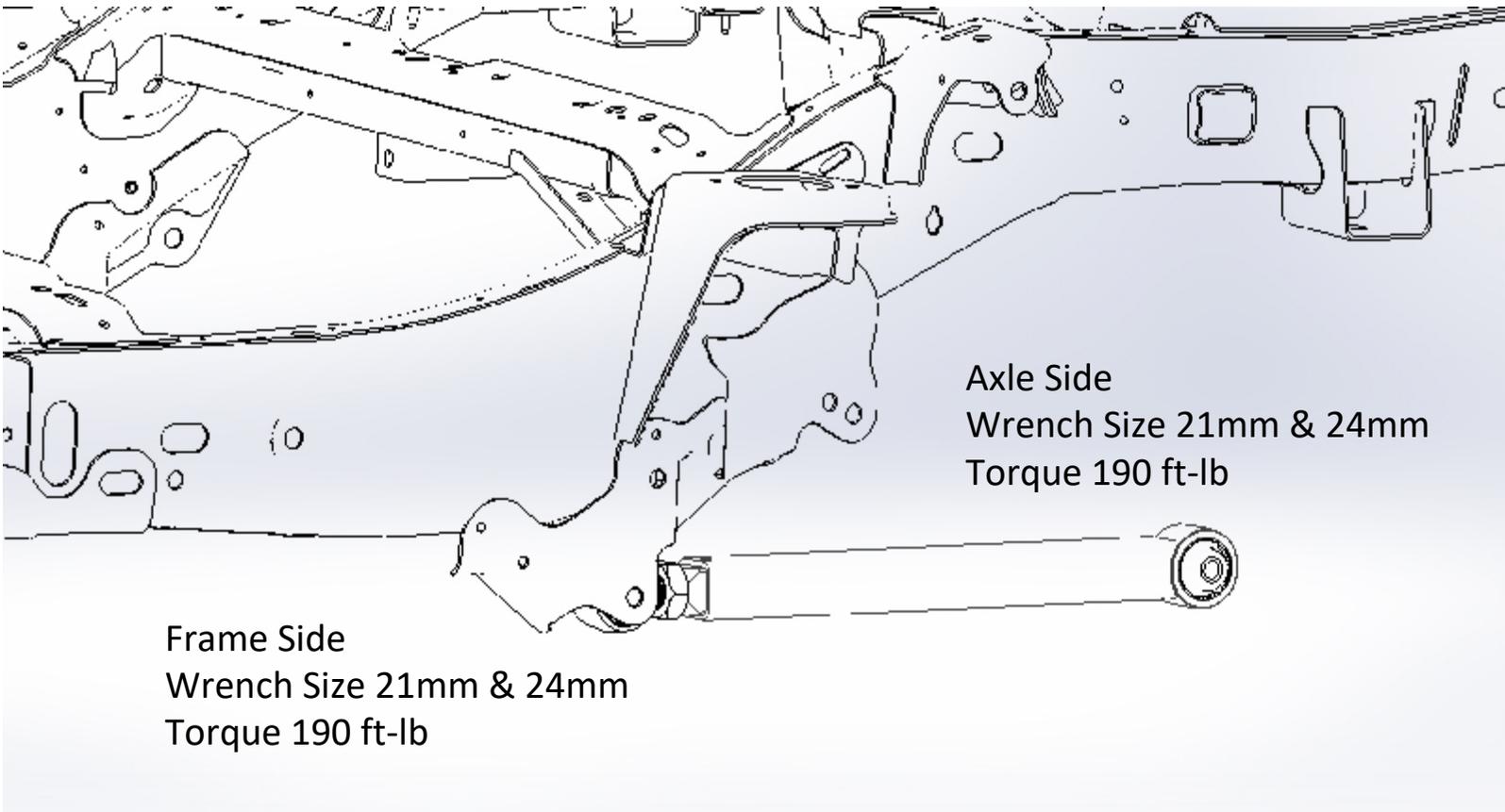
Step 5: Install new control arm with adjustment end on frame.

Step 6: Install control arm bolts and nuts.

Step 7: Torques both bolts to 190 ft-lb.

Step 8: Tighten jam nut using a 46mm or 1-13/16" wrench.

Step 9: Repeat steps 1 to 9 on other side.



Refer to drawing below for minimum and maximum lengths.



Clayton Off Road
COR-1710103
Jeep Gladiator Overland + Rear Upper Control Arms (2020 & Up, JT)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

Refer to pictures below.

Step 1: Support axle from rotating, a floor or bottle jack works well.

Step 2: Remove old control arms.

Step 3: Set pinion angle desired pinion angle by adjusting the height of the jack.

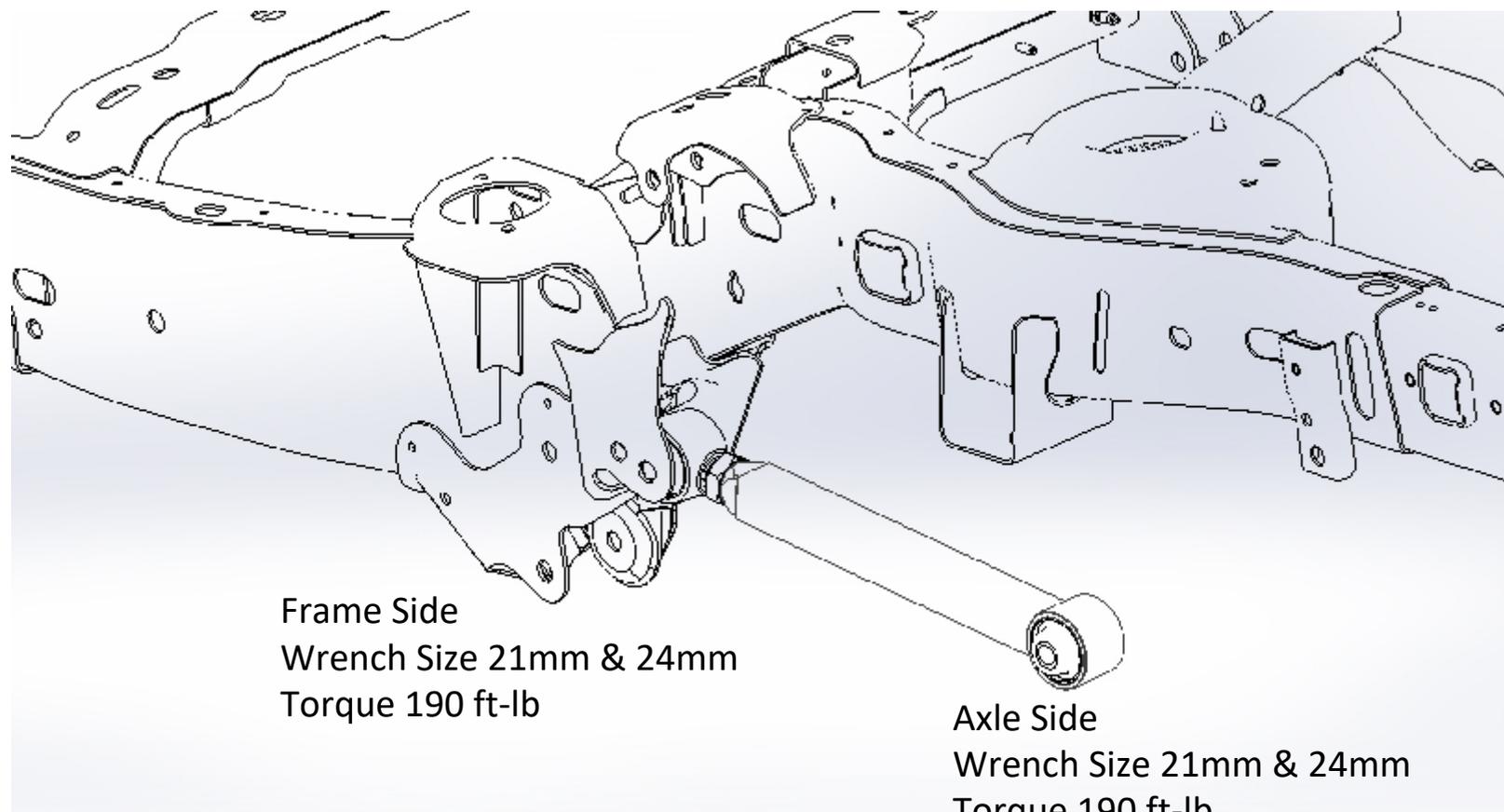
Step 4: Install arms at frame side with adjuster at frame side.

Step 5: Adjust control arm to length so that bolts can easily be installed at axle end.

Step 6: Remove jack, and pinion angle.

Step 7: Torque all bolts to 190 ft-lb.

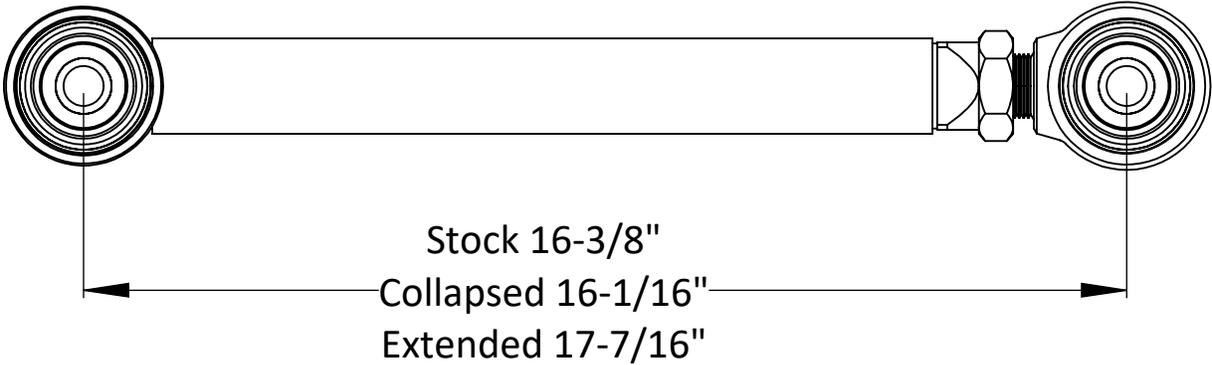
Step 8: Tighten jam nut using a 1-7/16" wrench.



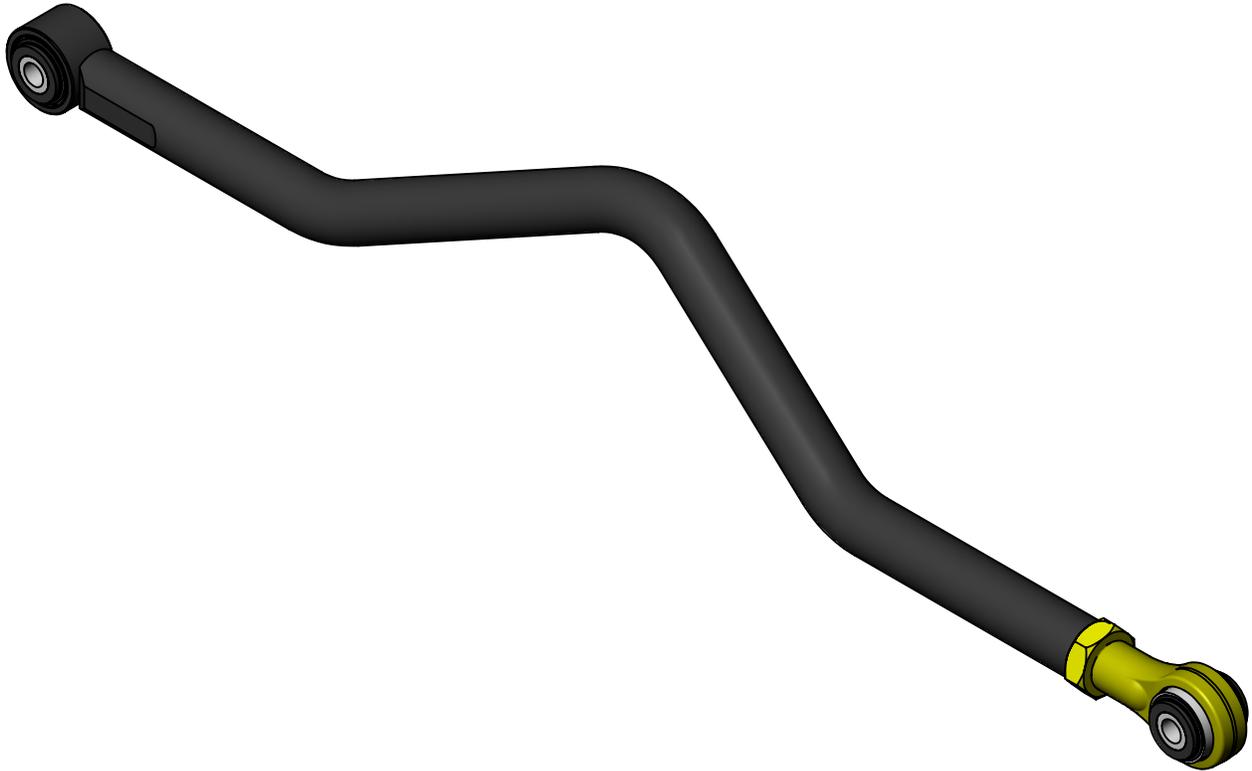
Frame Side
Wrench Size 21mm & 24mm
Torque 190 ft-lb

Axle Side
Wrench Size 21mm & 24mm
Torque 190 ft-lb

Refer to drawing below for minimum and maximum lengths.



**Clayton Off Road
COR-4510120
Jeep Gladiator Adjustable Rear Track Bar (2020 & Up, JT)**



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For more information please visit our website.

Refer to pictures below.

Step 1: Remove old track bar.

Step 2: Center frame on axle.

Step 3: Measure length from axle side mount to frame side mount.

Step 4: Adjust track bar to length and run jam nut up to track bar tube.

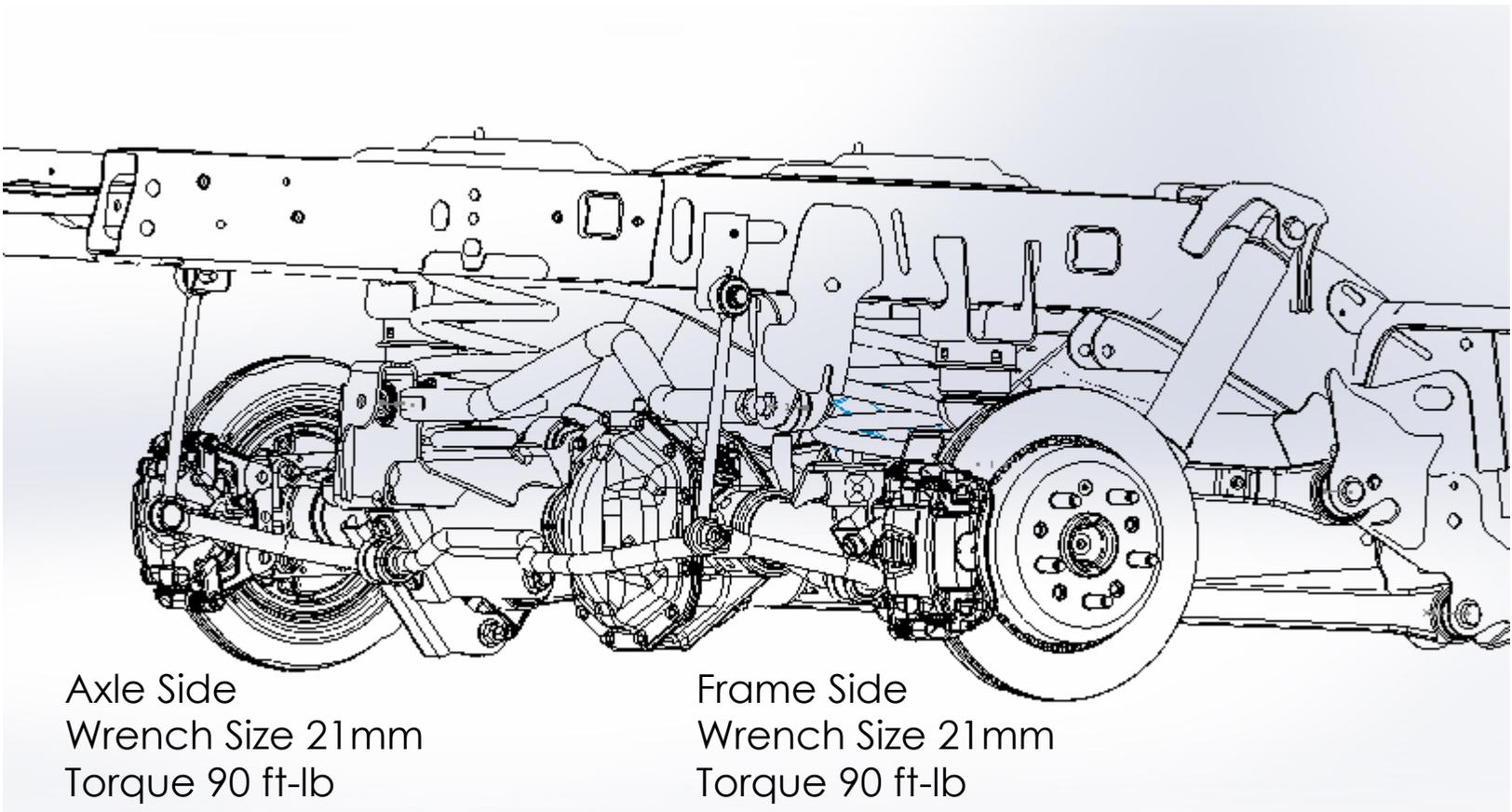
Step 5: Install new track bar with adjustment end at frame.

Step 6: The offset in the track bar should be up and face forward.

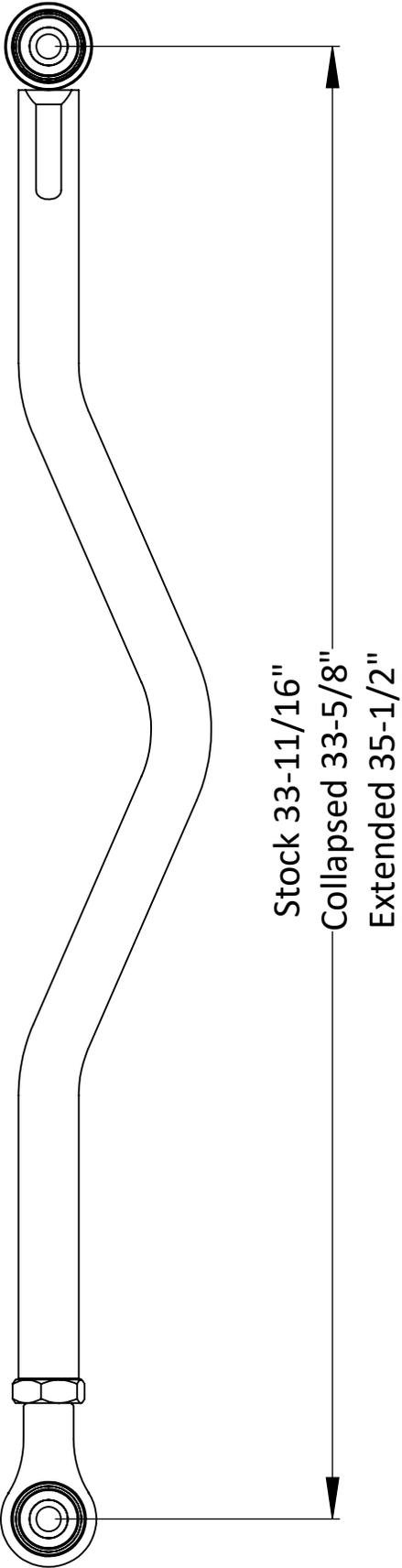
Step 7: Install track bar bolts and nuts.

Step 8: Torques both bolts to 90 ft-lb.

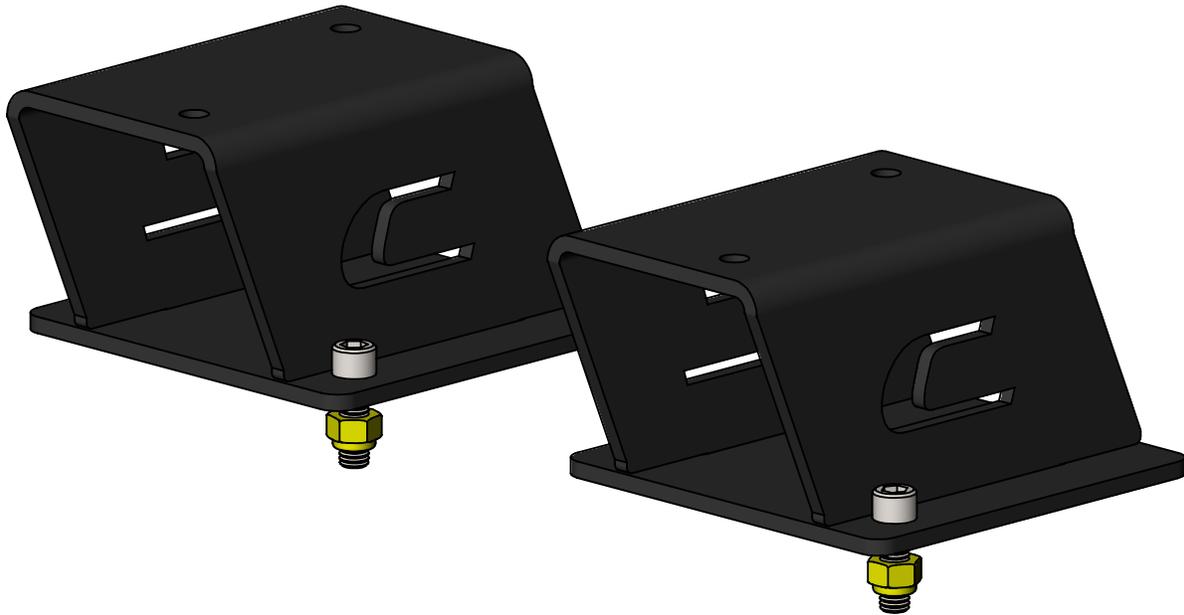
Step 9: Tighten jam nut using a 1-7/16" wrench.



Refer to drawing below for minimum and maximum lengths.



Clayton Off Road
COR-1410200
Jeep Gladiator Rear Bump Stops (2020 & Up, JT)



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Refer to picture below.

Step 1: Locate bump stop on axle mount with holes lined up.

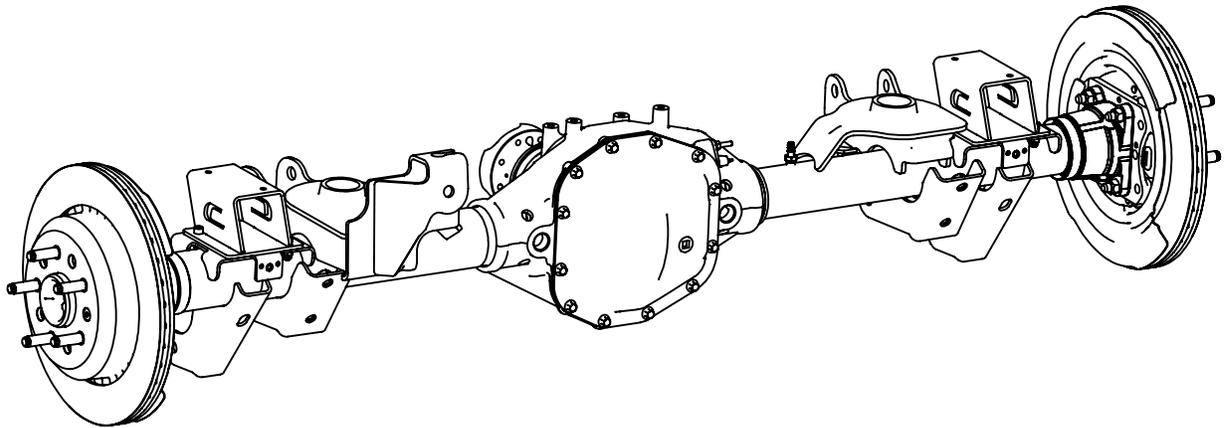
Step 2: Insert bolts from the top, thread nuts on.

Step 3: Torque bolts to 30 ft-lb.

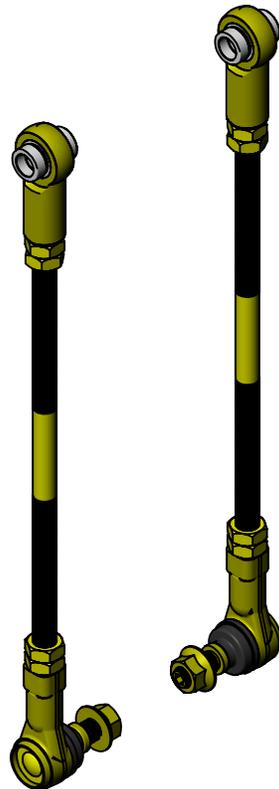
Step 4: Repeat steps 1 to 3 on other side.

Optional bump stop extensions are available.

Part number COR-1410201



Clayton Off Road
COR-5110110
Jeep Gladiator Adjustable Rear Sway Bar End Links (2020 & Up, JT)



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Refer to pictures below.

Step 1: Remove old sway bar end links.

Step 2: Make sure vehicle is at ride height.

Step 3: Refer to the spread sheet below to determine how much to cut from each end of threaded rod.

Step 4: Cut threaded rod.

Step 5: Deburr end of threaded rod.

Step 6: Install two jam nuts on each end of rod.

Step 7: It maybe necessary to lock the 2 jam nuts against each other to thread rod end on.

Step 8: The rod ends with no studs in it goes on the top, Use a aluminum spacer on each side of this rod end.

Step 9: Install sway bar links with the studs facing out.

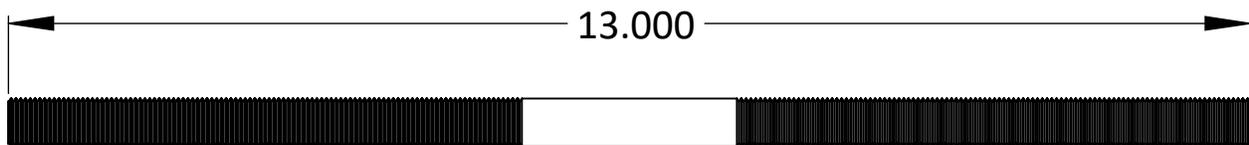
Step 10: Make sure all rod ends are centered.

Step 11: Torque all nuts, bolts and jam nuts to 60 ft-lb.

Step 12: Cycle the suspension through its full travel, check for binding and adjust rod length if needed.

Step 13: Do not exceed maximum length.

Step 14: Make sure to keep at least 3/4" of thread engagement with rod end.



Lift Height >	Stock	2.5" Lift		3.5" Lift		4.5" Lift	
Suspension Component		Center Length	Cut Each End	Center Length	Cut Each End	Center Length	Cut Each End
JK Front Sway Bar Link	5.250	9.250	2.938	10.250	2.438	11.250	1.938
JK Rear Sway Bar Link	8.750	11.750	1.656	12.750	1.188	13.750	0.688
JL Front Sway Bar Link	5.063	9.063	3.000	10.063	2.531		
JL Rear Sway Bar Link	8.750	11.750	1.656	12.750	1.188		
JT Front Sway Bar Link	5.063	8.063	3.500	9.063	3.031		
JT Rear Sway Bar Link	10.625	13.625	0.719	14.625	0.250		

Refer to drawing below for minimum and maximum lengths.

