



TITAN 50" LED LIGHT BRACKETS

Thank you for choosing Rough Country for all your suspension needs.

Please read instructions before beginning installation. Check the kit hardware against the kit contents shown below. Be sure you have all needed parts and know where they go.

#70511 bracket kit was designed to fit a Led straight light 50 3/16+long from mounting surface to mounting surface.

#70512 bracket kit was designed to fit a Led curved light 50+long from mounting surface to mounting surface.

KIT CONTENTS

Driver Bracket (1)
Passenger Bracket (1)
Gaskets (2)
5/16+Button Heads (4)
5/16+Blind Nut Inserts (4)

TOOLS NEEDED

33/64+Drill Bit
3/16+Allen Wrench
Tape Measure
Sharpie
Anti- Seize

INSTALLATION INSTRUCTIONS

1. On the passenger side of the truck, measure 2.5+from the top of the windshield seal to the edge of the light bracket. Mark the position of the light bracket. **See Photo 1.**
2. Drill the two holes through the sheet metal with a 33/64+drill bit as shown in **Photo 2.** ***Note* May want to place a piece of tape on the drill bit 1/2" from the end for a depth gage. Drilling to far will damage the inside of the cab.**



PHOTO 1



PHOTO 2

3. Insert the supplied 5/16+hex head bolt, washer, and 3/8+spacer nut into the blind nut insert as shown in **Photo 3.**
4. Install the assembly into the drilled hole, use a 9/16+wrench to hold the insert in place and use a 1/2+wrench to tighten the bolt. This will lock the threaded insert into place. Repeat on second hole. **See Photo 4.**

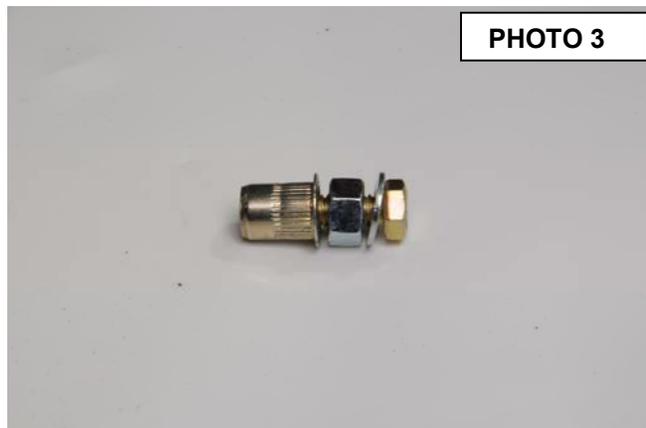


PHOTO 3



PHOTO 4

5. Place the supplied gasket on the bottom of the light bracket. **See Photo 5.**
6. Use the supplied 5/16+button head bolts to secure the light bracket. Place a small amount of anti-seize on the threads of the bolt before tightening with a 3/16+allen wrench. **See Photo 6.**



7. Repeat steps on driver side.
8. Install the Led Light with the supplied light instructions. **See Photo 7.**



By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable Federal, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyers responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items.

Thank You for choosing Rough Country for your off road needs!!!

**ROUGH
COUNTRY**
SUSPENSION SYSTEMS