



Installation Instructions

LOWER GUARD REPLACEMENT

Product Number: KGMOD, RGMOD

Application: 2018 Ford F150

I. Overview

Congratulations on your new purchase of a replacement lower guard for your Black Steel bumper.

This Heavy Duty Lower Guard was specifically designed for your application to provide strength and functionality. It was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Heavy Duty Lower Guard for your Black Steel or Black Steel Elite Front Bumper from Fab Fours Inc.

Parts List

- Replacement Lower Guard
- 500117-HW Fastener Kit
- Instruction Manual

Tools Required

- Socket Wrench with Extension (Ratcheting wrenches may also be convenient)
- $\frac{3}{4}$ " , 13mm, E6 Socket
- $\frac{3}{4}$ " Wrench



II. Removal of Adaptive Cruise Control Unit

Note: Save all OEM parts until installation is complete!

- A. *Using a flathead screwdriver or body panel tool, carefully remove center plastic piece, indicated by oval in the center of the OE bumper.*

Figure 1a



Figure 1b

B. *If front OEM bumper contains the adaptive cruise control module it will be located behind the driver's side cover (ref. fig. 2a). Remove adaptive cruise control unit using a E6 external socket to remove the studs located with the arrows. Unplug the device.*

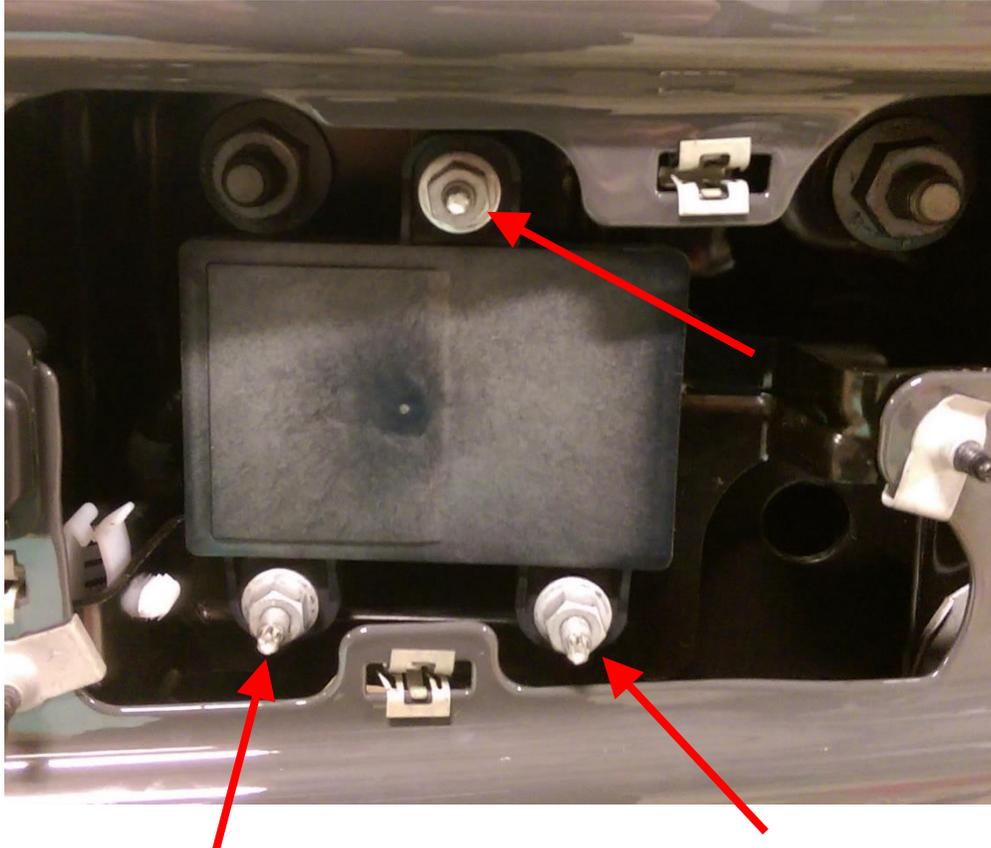


Figure 2a



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III. Installation

NOTE: The following installation steps apply to the installation of the KGMOD/RGMOD unit. PLEASE READ THE ENTIRE MANUAL BEFORE ATTEMPTING INSTALLATION. Ignoring these steps will increase your probability of scratching the vehicle during product installation.

- A. ***Remove the adaptive cruise control bracket from the shipping carton. Lay items out on a blanket to prevent damage to the powder coating.***
- B. ***Install the Adaptive Cruise Control Unit into the KGMOD/RGMOD using the provided M8 hardware.***
- C. ***Install the KGMOD/RGMOD onto the bumper using the provided 1/2" hardware.***
- D. ***Reconnect the adaptive cruise control module to the truck wiring harness and adjust the unit using the top adjustment screw on the unit. The unit should be as perpendicular to ground as possible.***
- E. ***Install the factory radar cover on the KGMOD/RGMOD using factor clips***





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IV. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle, make sure to fully dry all surfaces.

V. Contact Information

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More than expected... Better than expected

