



## Installation Instructions

Ford F150 Headache Rack

Product Number: HR2009

Application: 2015 Ford F150

# SAFETY

### Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

**Read and understand all safety precautions and instructions before installing this product.**

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.**

## Injury hazard

### Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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### I. Overview

Congratulations on your new purchase of the industries' best and most stylish Headache Rack available for the 2015 Ford F150! This rack has been **engineered** for strength.

Your Headache Rack was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Headache Rack from Fab Fours Inc.





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## Ford F150 Headache Rack

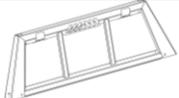
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### II. Tools Required

- 11/16", 5/8" Wrenches
- 11/16", 5/8" Sockets and Drivers
- 1/2" Drill Bit

### III. Kit Contents

	QTY	DESCRIPTION	FAB FOURS PART NUMBER
	x 1	2015 F-150 Headache Rack	HR2009
	x 1	HR2009 Driver Side Bracket	20884
	x 1	HR2009 Passenger Side Bracket	20885
	x 1	HR2009 Backer Plate	20529
	x 1	HR2009 Hardware Kit	50026-HW
	x 1	HR2009 Instruction Manual	HR2009-IM



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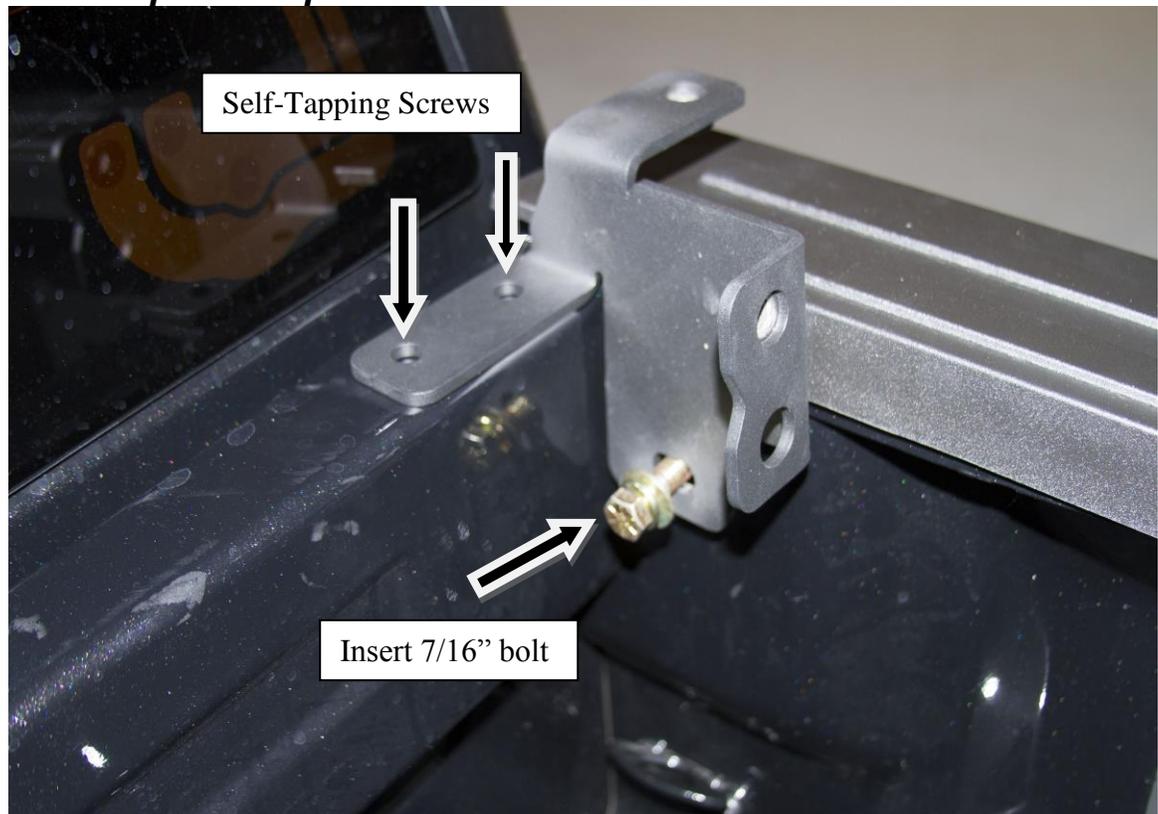
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### IV. Installation

**A. Install the brackets to the bed as shown below. Place nut plate inside bed rail. Thread the 7/16" bolt into nut plate, leaving it hand tight. (If bed cap does not have opening, lift bed cap carefully to access the opening.)**

**B. With bracket installed to the bed sides install self-tapping screws into top of truck bed.**

**C. Complete Steps A and B for both sides.**



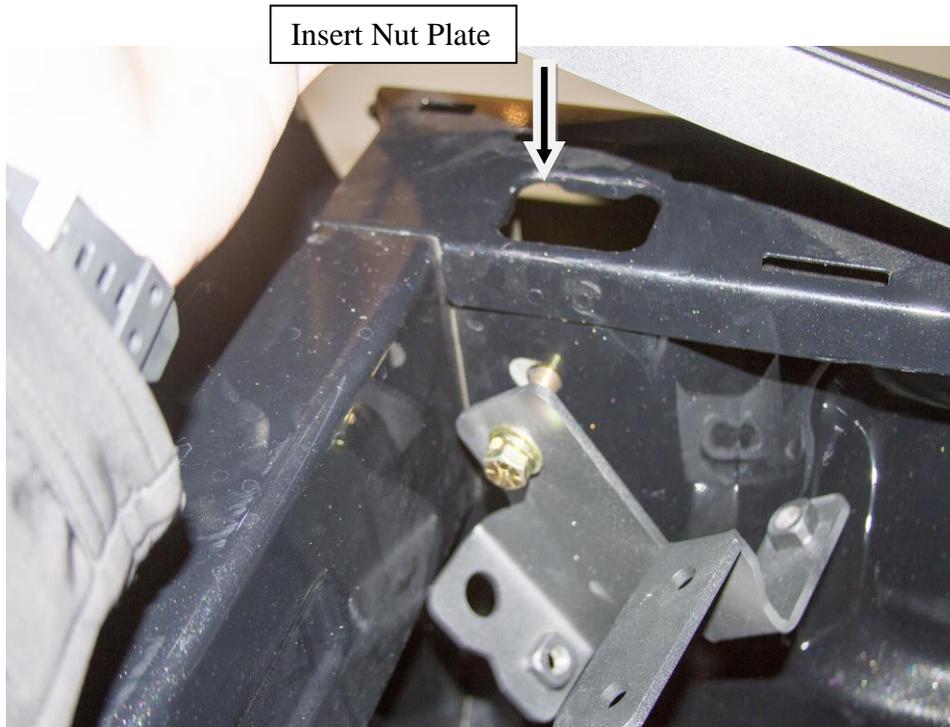


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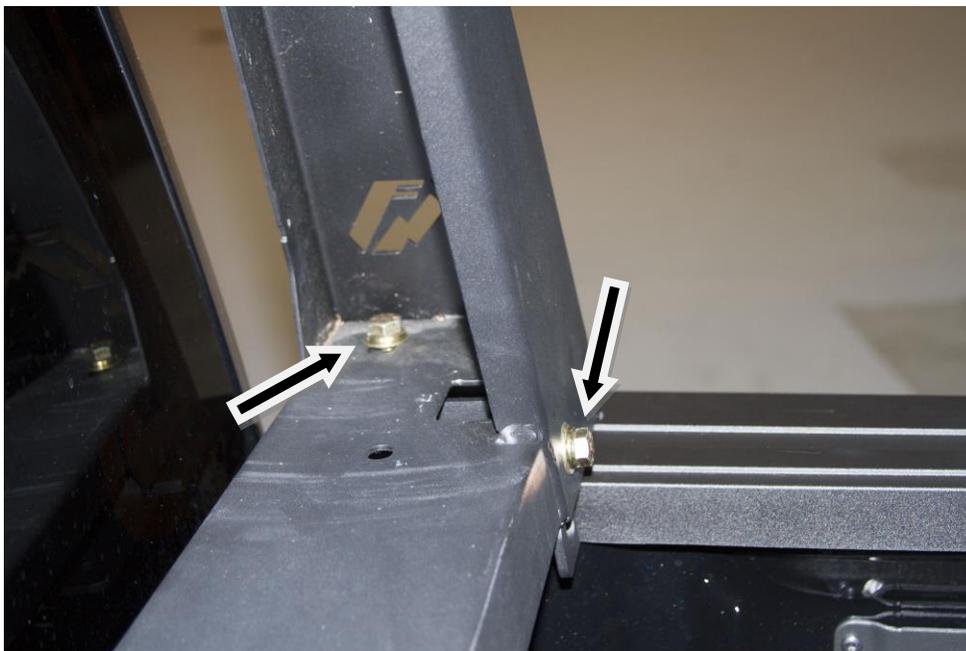
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***C. Install the rack over the top of the mounts. Attach with 7/16" Hardware.***





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### V. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.

### VI. Contact Information

Fab Fours Inc.  
1312 Camp Creek Rd.  
Lancaster, SC 29720

Phone (866)-385-1905  
Fax (866)-574-1424  
Email [Support@fabfours.com](mailto:Support@fabfours.com)



**More than expected... Better than expected**