



Installation Instructions

Ford Super Duty Headache Rack

Product Number: HR2012
Application: 2017 Ford Super Duty

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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I. Overview

Congratulations on your new purchase of the industries' best and most stylish Headache Rack available for the 2017 Ford Super Duty! This rack has been **engineered** for strength.

Your Headache Rack was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Headache Rack from Fab Fours Inc.



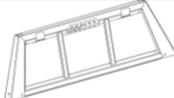


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II. Tools Required

- 11/16", 5/8" Wrenches
- 11/16", 5/8" Sockets and Drivers
- 1/2" Drill Bit

III. Kit Contents

	QTY	DESCRIPTION	FAB FOURS PART NUMBER
	x 1	2017 Ford Super Duty Headache Rack	HR2012
	x 1	HR2012 Driver Side Bracket	21177
	x 1	HR2012 Passenger Side Bracket	21178
	x 1	HR2012 Backer Plate	20523
	x 1	HR2012 Hardware Kit	50026-HW
	x 1	HR2012 Instruction Manual	HR2009-IM

Note: Images shown may not reflect the actual product.



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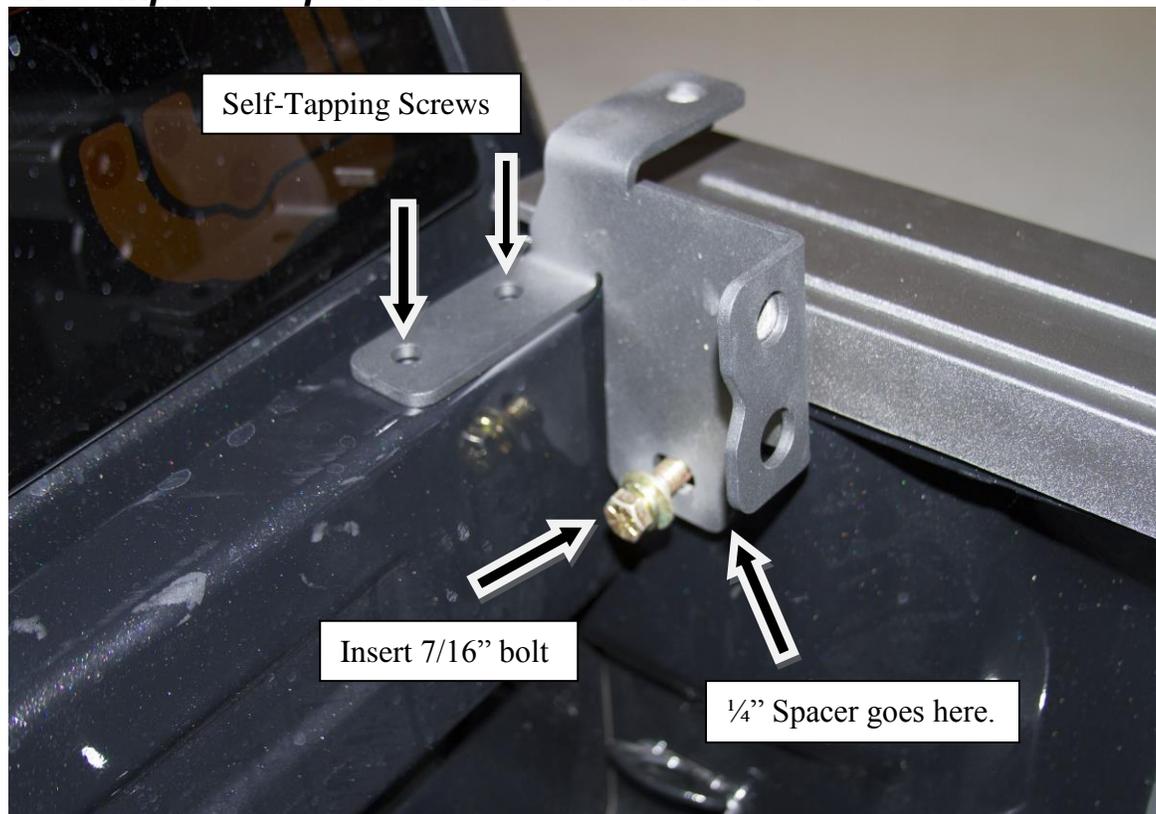
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IV. Installation

A. Install the brackets to the bed as shown below. Place nut plate inside bed rail and $\frac{1}{4}$ " spacer between bracket and truck bed. Thread the $\frac{7}{16}$ " bolt into nut plate, leaving it hand tight. (If bed cap does not have opening, lift bed cap carefully to access the opening.)

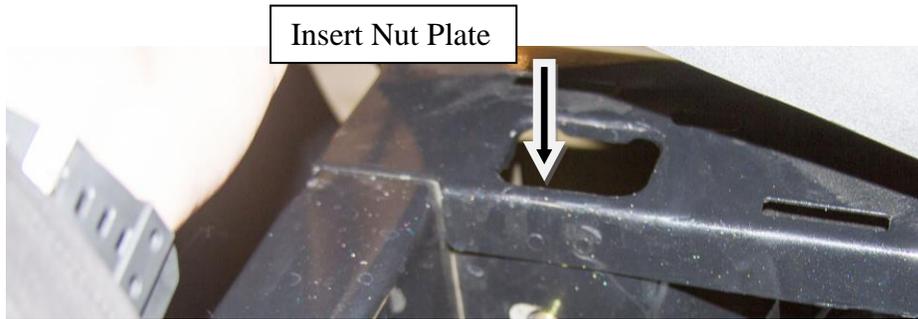
B. With bracket installed to the bed sides install self-tapping screws into top of truck bed.

C. Complete Steps A and B for both sides.

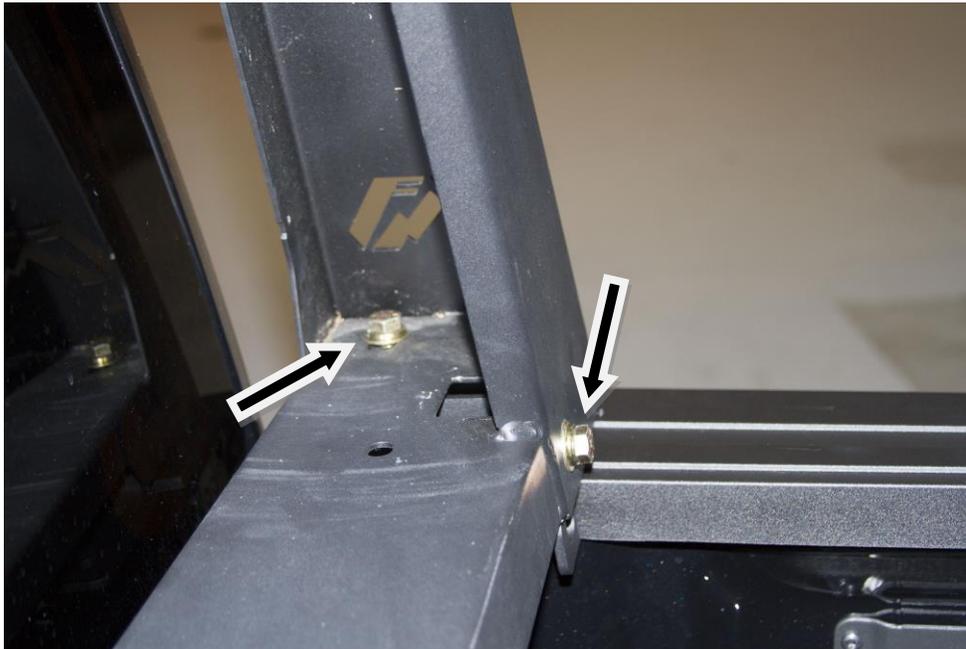




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C. Install the rack over the top of the mounts. Attach with 7/16" hardware.





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V. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.

VI. Contact Information

Fab Fours Inc.
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More than expected... Better than expected