



Installation Instructions

Dodge 1500 Headache Rack

Product Number: HR2013

Application: 2013 Dodge 1500

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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I. Overview

Congratulations on your new purchase of the industries' best and most stylish Headache Rack available for the 2013 Dodge 1500! This rack has been **engineered** for strength.

Your Headache Rack was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Headache Rack from Fab Fours Inc.





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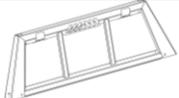
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II. Tools Required

- 11/16", 5/8" Wrenches
- 11/16", 5/8" Sockets and Drivers
- 1/2" Drill Bit

III. Kit Contents

	QTY	DESCRIPTION	FAB FOURS PART NUMBER
	x 1	2013 Dodge 1500 Headache Rack	HR2013
	x 1	HR2013 Driver Side Bracket	21231
	x 1	HR2013 Passenger Side Bracket	21232
	x 1	HR2013 Backer Plate	20323
	x 1	HR2013 Hardware Kit	50096-HW
	x 1	HR2013 Instruction Manual	HR2013-IM

Note: Images shown may not reflect the actual product.



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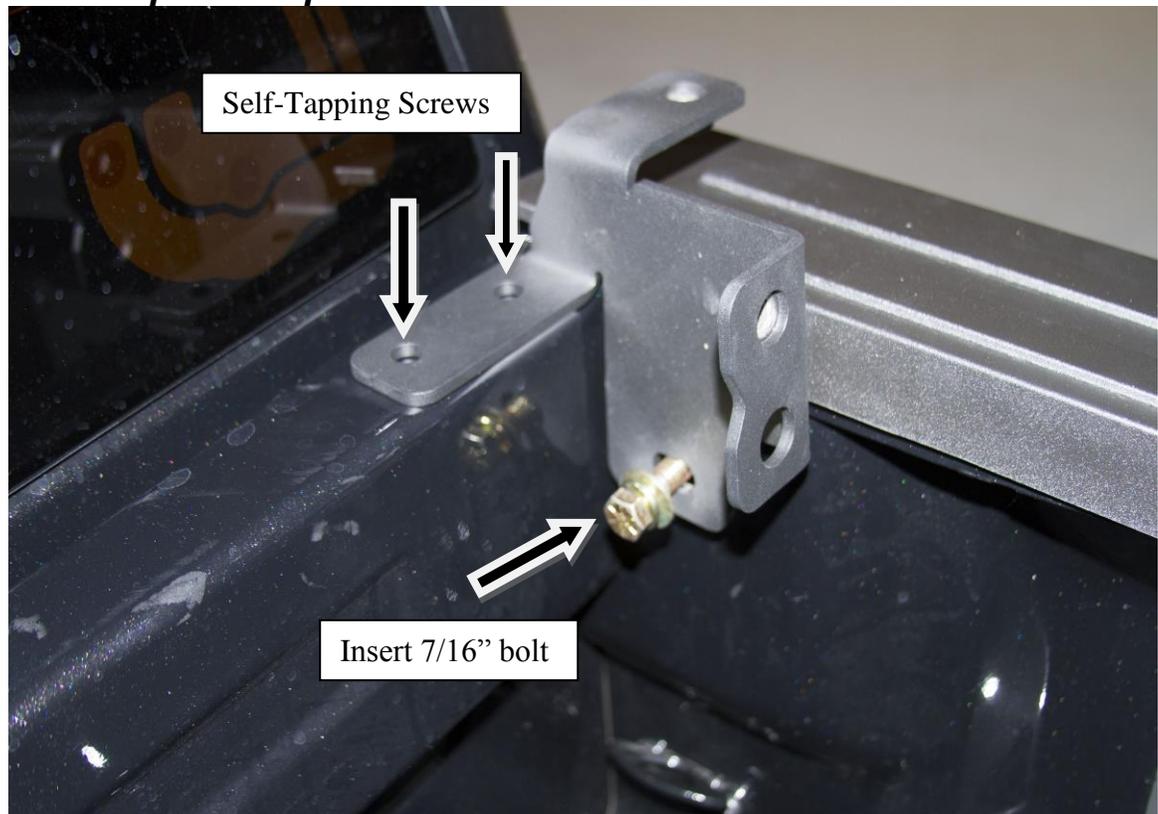
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IV. Installation

A. Install the brackets to the bed as shown below. Place nut plate inside bed rail. Thread the 7/16" bolt into nut plate, leaving it hand tight. (If bed cap does not have opening, lift bed cap carefully to access the opening.)

B. With bracket installed to the bed sides install self-tapping screws into top of truck bed.

C. Complete Steps A and B for both sides.





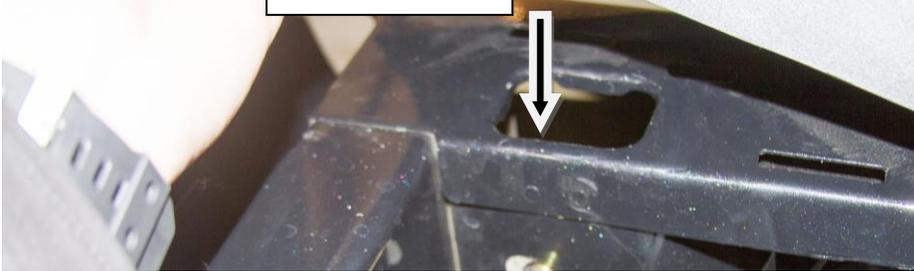
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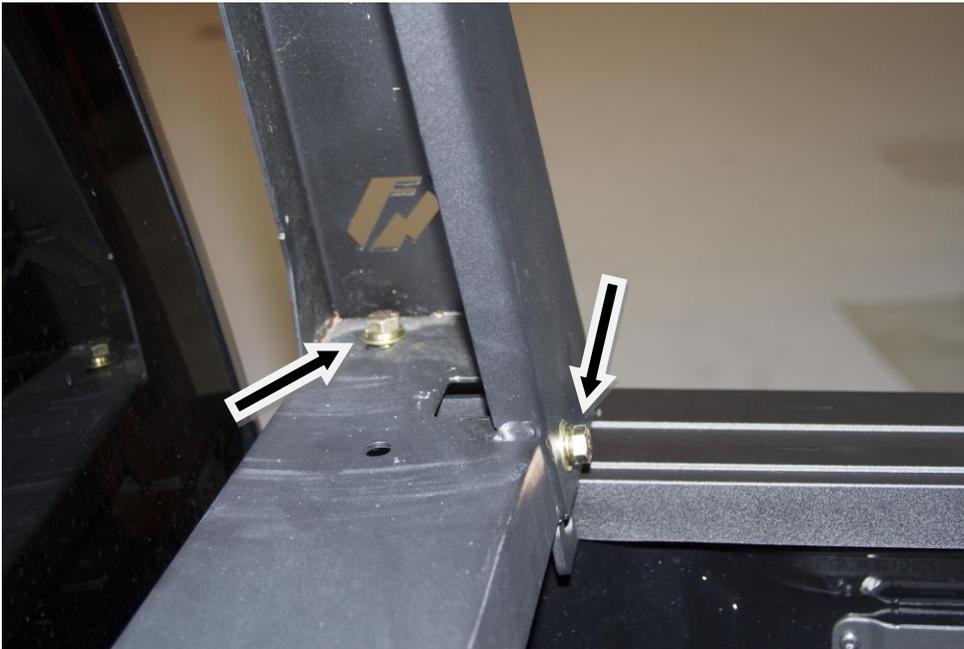
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Insert Nut Plate



C. Install the rack over the top of the mounts. Attach with 7/16" and 3/8" hardware.





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V. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.

VI. Contact Information

Fab Fours Inc.
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Lancaster, SC 29720

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Email Support@fabfours.com



More than expected... Better than expected