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Installation Instructions

Chevy/GMC Heavy Duty Large Frame Winch Mount with Pre-Runner

Product Number: N2760

Application: 2011+ Chevy/GMC Heavy Duty

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.
- **Read and understand all safety precautions and instructions before installing this product.**
- ALL LIABILITY FOR INSTALLATION AND USE OF THIS PRODUCT RESTS WITH THE OWNER.
- **CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.**

Injury Hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per the installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspection and maintenance on mounts and related hardware.

Operating Safety

- NEVER stand on the Winch Mount while the vehicle is in motion.
- Clean mud and debris off of Winch Mount prior to winch operation.

Patent Notes:

There is one or more patent pending that covers this vehicle Winch Mount assembly. Making or selling reproductions of the Winch Mount without prior written permission from Fab Fours Inc. is prohibited, except as allowed under the U.S. patent laws.

Please visit www.fabfours.com/patents for more information.

I. Tools Required

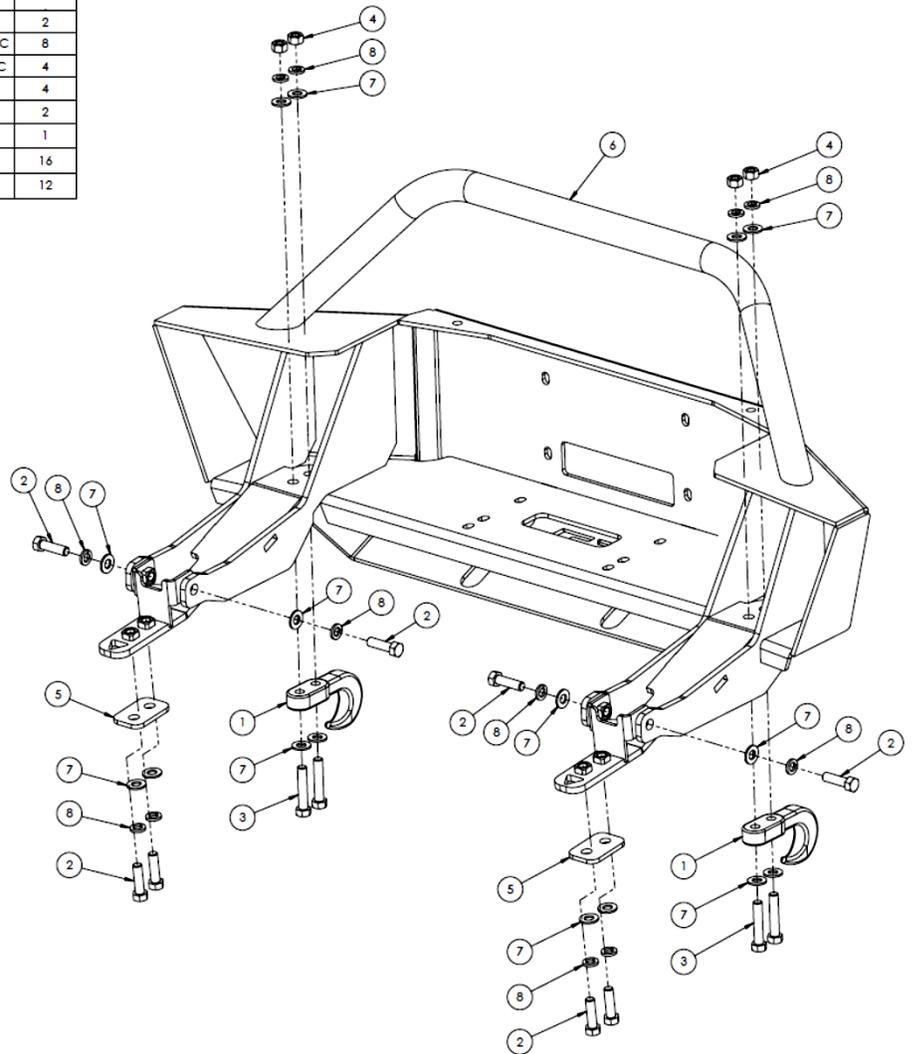
1/2" Drive Socket Wrench with 3" Extension, socket set, 1/2" Drive Torque Wrench and a wrench set.

II. Kit Contents

QTY	DESCRIPTION	FAB FOURS PART NUMBER
x 1	2011+ Chevy/GMC Large Frame Winch Mount	N2760-W
x 2	Tow Hook	61366
x 1	N2760 Hardware Kit	N2760-HW
x 2	N2760 Washer Plate	N2760-24

III. Included Hardware

ITEM NO.	PART NUMBER	DESCRIPTION	TOP LEVEL ASSY/QTY
1	61366	STANDARD TOW HOOK	2
2	HBOLT 0.5000-13x1.75-N	1/2"-13 x 1.75" HEX BOLT, Gr.8, ZINC	8
3	HBOLT 0.5000-13x2.5-N	1/2"-13 X 2.5" HEX BOLT, Gr.8, ZINC	4
4	HNUT 0.5000-13-D-N	1/2"-13 HEX NUT, Gr.8, ZINC	4
5	N2760-24	N2760 WASHER PLATE	2
6	N2760-W	N2760-W	1
7	Preferred Narrow FW 0.5	1/2" FLAT WASHER, ZINC	16
8	Regular LW 0.5	1/2" LOCKWASHER, ZINC	12



IV. Removal of OEM tow hooks

1. From underneath the vehicle, undo the OEM towhook fasteners. For each tow hook there should be one vertical bolt as well as one long bolt and nut going through the end of the frame rail.
2. From the front of the vehicle, slide the tow hooks out through the openings in the front bumper.

V. Installation of Fab Fours Winch Mount

1. Review the exploded parts view above
2. Install the included tow hooks to the bottom of the Fab Fours winch mount with the provided hardware. In this step you should be using the longer, 2-1/2" bolts. Be sure to use a washer under each bolt head as well as a washer and lock washer under each nut.
3. Install the large frame winch (Customer Supplied).
4. With the assistance of a lifting aid or additional helpers, lift the winch mount into position so that the mounts are aligned with the tow hook openings in the OEM bumper.
5. Carefully slide the mounts through the bumper and into the ends of the frame rails.
6. Install 1/2" bolts (included) through the sides of the mounts, one on either side of each frame rail. Be sure to include a washer and lock washer under the head of each bolt.
7. Install two more 1/2" bolts (included) into the bottom of the frame rail, using the included washer plates on the bottom side of the frame rail. Be sure to include a washer and lock washer under the head of each bolt.
8. Check for satisfactory alignment, then tighten all hardware.