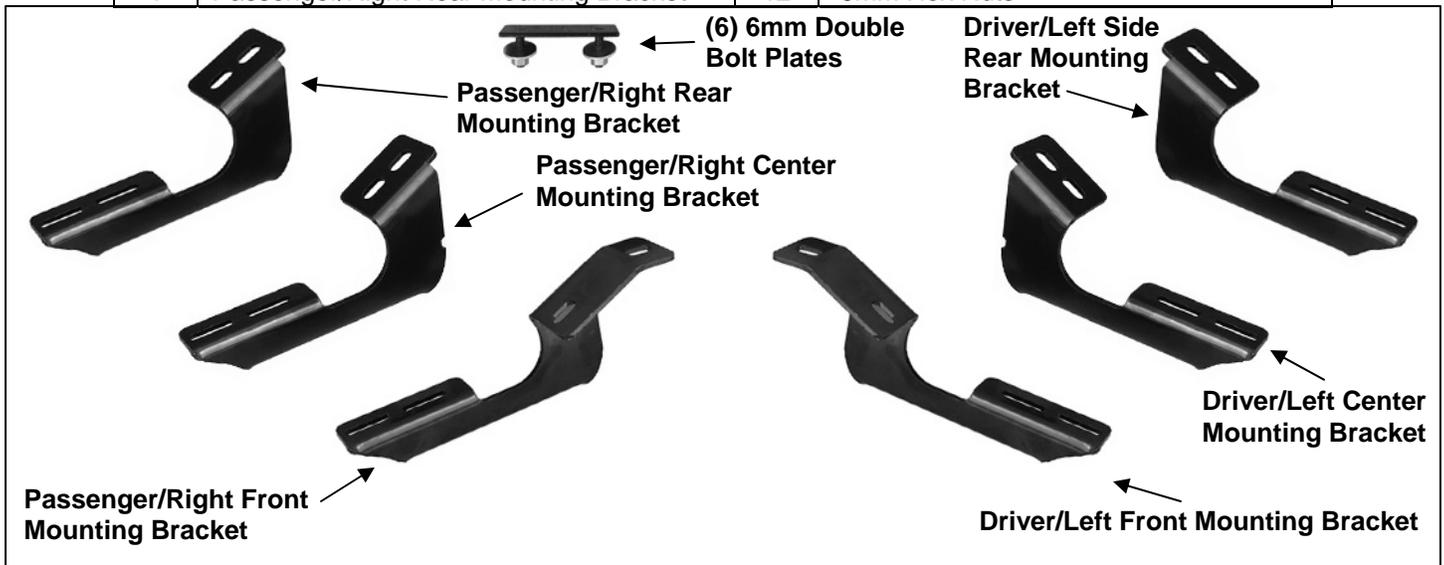


ROUGH COUNTRY

SUSPENSION SYSTEMS

Toyota 2007-17 Tundra Double Cab

2	Steps	12	8-1.25 x 25mm Hex Bolt
1	Driver/Left Front Mounting Bracket	12	8mm x 28mm OD x 3mm Flat Washers
1	Passenger/Right Front Mounting Bracket	12	8mm Lock Washers
1	Driver/Left Center Mounting Bracket	6	6mm Double Bolt Plates
1	Passenger/Right Center Mounting Bracket	12	6mm x 22mm OD x 2mm Flat Washers
1	Driver/Left Rear Mounting Bracket	12	6mm Lock Washers
1	Passenger/Right Rear Mounting Bracket	12	6mm Hex Nuts



PROCEDURE:

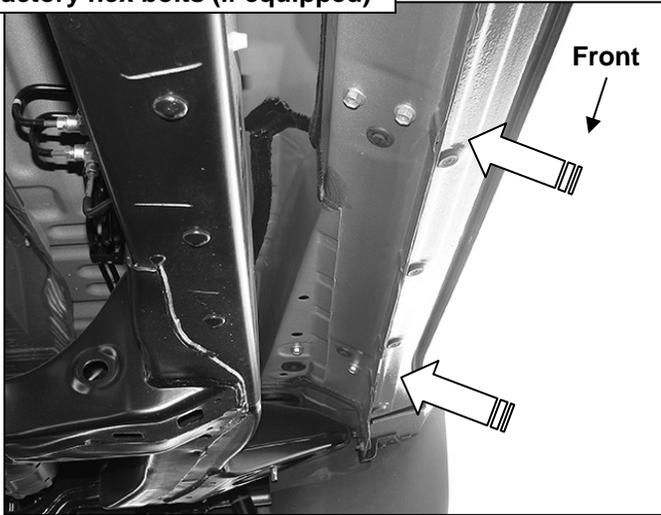
1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY. USE ILLUSTRATION TO IDENTIFY BRACKETS AND STEPS.
2. Starting on the passenger side front of the vehicle, remove the plastic plugs or hex bolts covering the (2) threaded holes in the body panel, **(Figures 1 & 2)**. Select the passenger side front mounting bracket, **(Figure 3)**. Bolt the bracket to the vehicle using the included (2) 8mm x 25mm hex bolts, (2) 8mm lock washers and (2) 8mm flat washers, **(Figure 4)**. Do not tighten hardware at this time.
3. Next, select the passenger side center mounting bracket, **(with notch-Figure 5)**. **IMPORTANT:** The center, (with notch), and rear brackets look similar but each one is unique. Use the picture above and **Figure 5** to help identify each bracket. Repeat **Step 2** to install the center Mounting Bracket, **(Figure 6)**. **NOTE:** The Tundra has (4) mounting locations along the bottom of the body. **Installation will use the 1st, 2nd and 4th** mounting locations only for the step brackets.
4. Continue to the last mounting location at the back of the cab, **(Figure 7)**. Repeat **Step 2** to install the passenger side rear Bracket, **(Figure 8)**. When properly installed, the cradles on the brackets for the step will face toward the rear.
5. Once all (3) brackets have been fully installed, select (1) Step.
6. Place the step on top of the brackets. Locate the channels in the bottom of the step. Select (3) 6mm double bolt plates. Insert the bolt plates into the channels in the bottom of the step closest to the Brackets, **(Figure 9)**. Lift the Step up and guide the studs through the Brackets.
7. Attach the step to the brackets with (6) 6mm flat washers, (6) 6mm lock washers and (6) 6mm hex nuts, **(Figure 10)**. **NOTE:** The step is designed to fit close to the vehicle. It may be necessary to loosen the bracket hardware slightly and tilt the brackets downward to insert the step between the brackets and the body.

8. Slide the step all the way forward and in/out as desired. **IMPORTANT:** Do not allow the front of the step to come in contact with the bottom of the body. Leave a 3mm to 5mm gap between the back fill panel on the step and the bottom of the body. Level and adjust the step as necessary and fully tighten all hardware.
9. Repeat **Steps 2—8** for driver side step installation.
10. Do periodic inspections to the installation to make sure that all hardware is secure and tight.

To protect your investment, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.
For gloss black finishes: Mild soap may be used to clean the Step.

Passenger Side Installation Pictured

Remove plastic plugs or factory hex bolts (if equipped)



(Fig 1) Passenger/right front and center mounting location

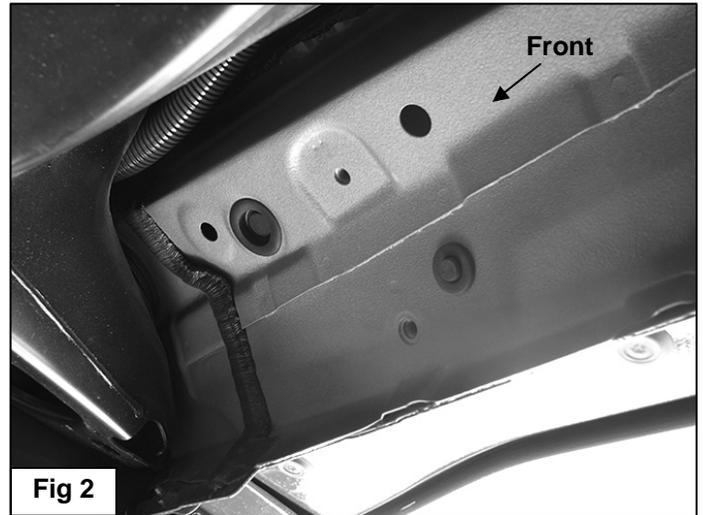
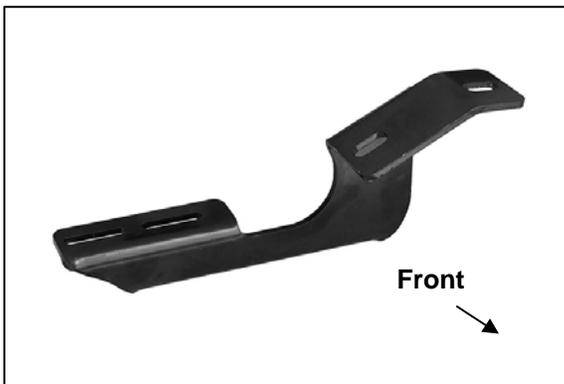
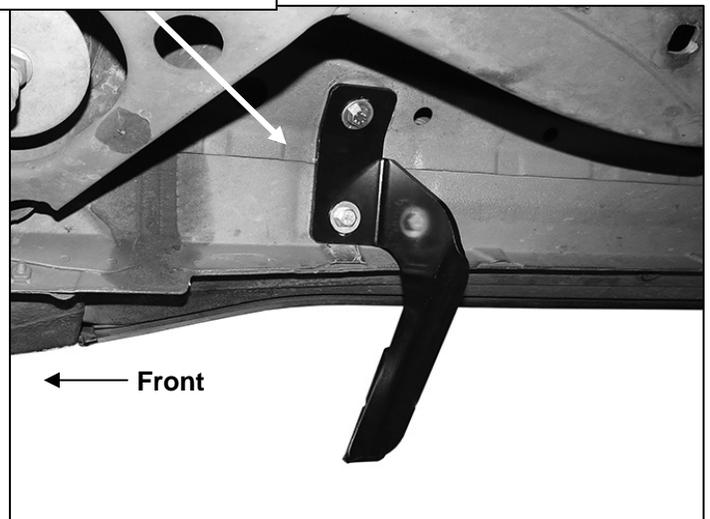


Fig 2

- (2) 8mm Hex Bolts
- (2) 8mm Lock Washers
- (2) 8mm Flat Washers

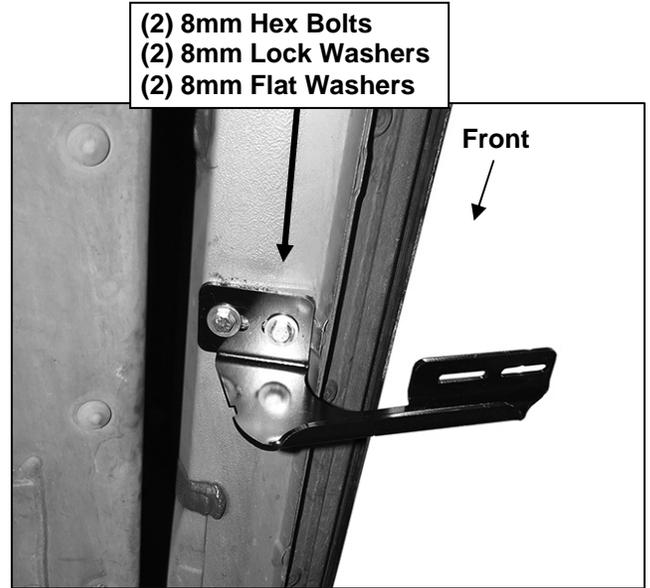
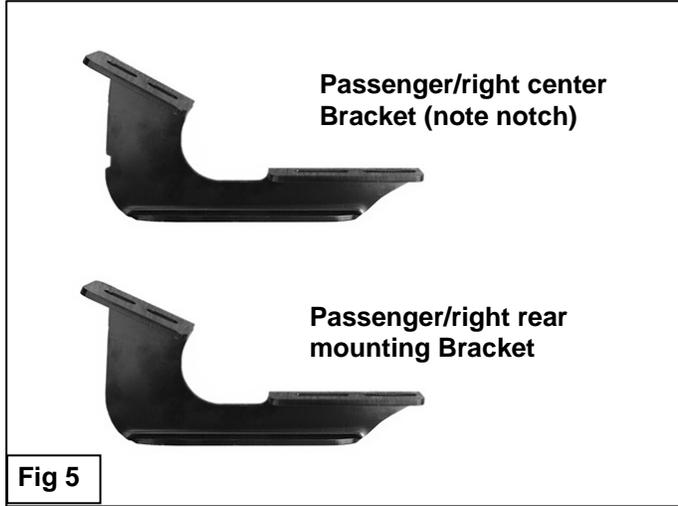


(Fig 3) Passenger/right front Bracket

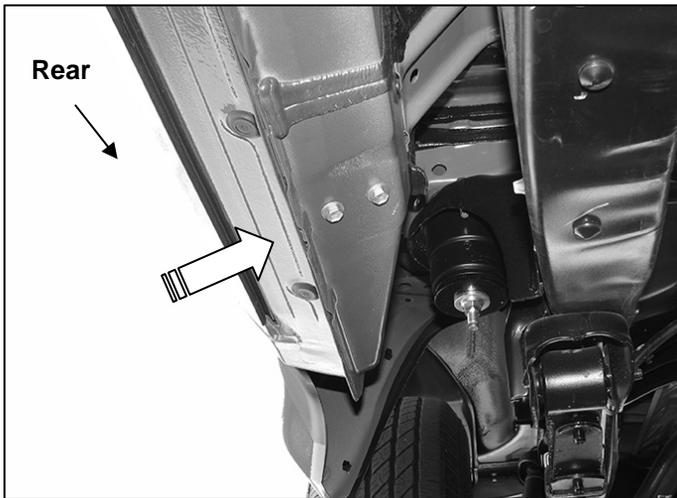


(Fig 4) Passenger/right front Bracket

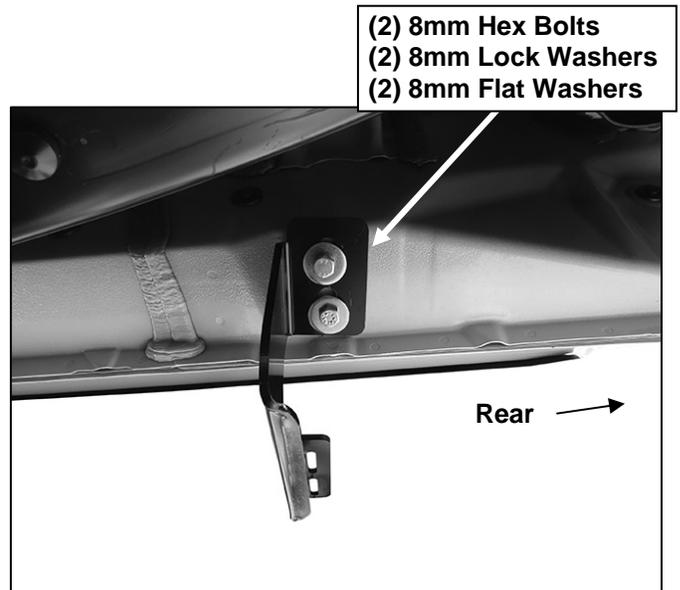
Passenger Side Installation Pictured



(Fig 6) Passenger/center mounting Bracket installed (note notch)

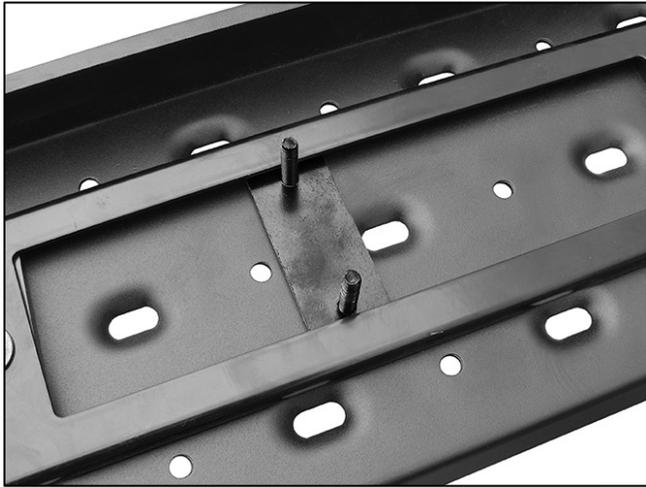


(Fig 7) Passenger/right rear location



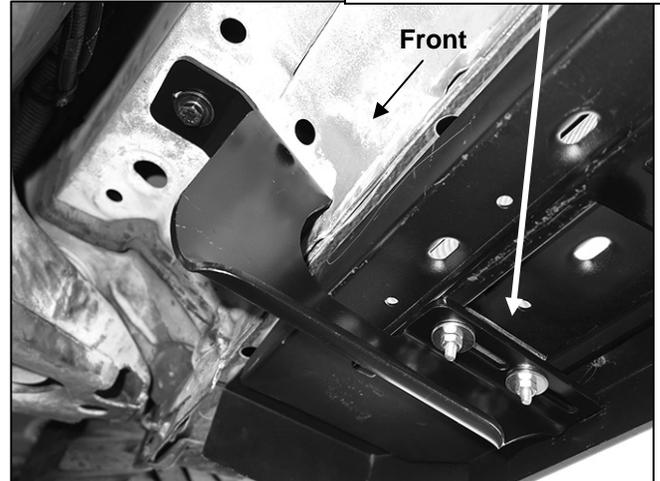
(Fig 8) Passenger/right rear Bracket installed

Passenger Side Installation Pictured

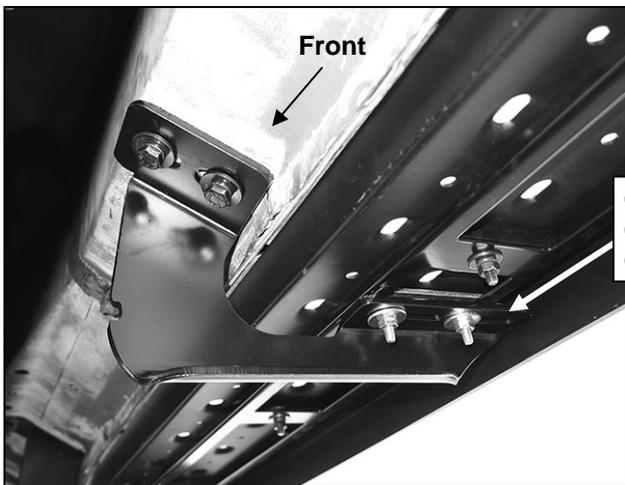


(Fig 9) Slide 6mm Bolt Plate into channel

(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts



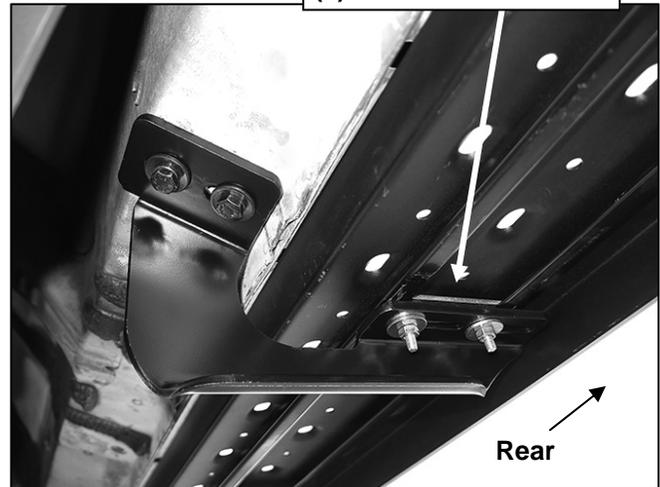
(Fig 10) Passenger/right front Bracket



(Fig 11) Passenger/right center Bracket

(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts

(2) 6mm Flat Washers
(2) 6mm Lock Washers
(2) 6mm Hex Nuts



(Fig 12) Passenger/right rear Bracket

By purchasing any item sold by Rough Country, LLC, the buyer expressly warrants that he/she is in compliance with all applicable, State, and Local laws and regulations regarding the purchase, ownership, and use of the item. It shall be the buyer's responsibility to comply with all Federal, State and Local laws governing the sales of any items listed, illustrated or sold. The buyer expressly agrees to indemnify and hold harmless Rough Country, LLC for all claims resulting directly or indirectly from the purchase, ownership, or use of the items