

# Installation Instructions

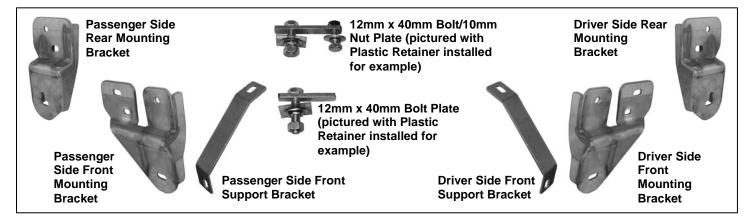
Sure Step (Part #DN260-S4B/DN260-S4S) Part #DN270-S4B/DN270-S4S)

2009-2010 Dodge Ram1500 Crew Cab & Quad Cab 2010 Ram 2500/3500 Crew Cab

For Technical Support/Warranty Information please call 310-762-9944

#### **PARTS LIST:**

Qty	Description	Qty	Description
1	Driver/Left Sidebar	4	12mm x 40mm Bolt/10mm Nut Plates
1	Passenger/Right Sidebar	2	12mm x 40mm Bolt Plates
1	Driver/Left Front Mounting Bracket	6	12mm x 32mm x 3mm Flat Washers
1	Passenger/Right Front Mounting Bracket	6	12mm Lock Washers
1	Driver/Left Rear Mounting Bracket	6	12mm Hex Nuts
1	Passenger/Right Rear Mounting Bracket	6	11mm Plastic Retainers
4	1/2" x 2" Hex Bolts	4	10-1.50mm x 35mm Hex Bolts
4	1/2" Lock Washers	4	10mm x 27mm x 3mm flat washers
4	1/2" X 1-1/2" OD x 1/8" flat washers	4	10mm Lock Washers



# PROCEDURE:

- 1. REMOVE CONTENTS FROM BOX. VERIFY ALL PARTS ARE PRESENT. READ INSTRUCTIONS CAREFULLY BEFORE STARTING INSTALLATION.
- 2. Starting at the passenger side-front of the vehicle, remove the tape covering the factory oval holes in the passenger side inner panel located by the front tire.
- Next, partially thread a Plastic Retainer onto the threaded end of a Bolt and Nut Plate, (Fig 1B).
- **4.** Once you have assembled the Plastic Retainer onto the Bolt and Nut Plate, insert the Bolt and Nut Plate into the factory oval hole. Once the Bolt and Nut Plate is inserted, hold the Bolt end with one hand and tighten the Plastic Retainer with your other hand. **NOTE:** Tighten the Plastic Retainer until it reaches the side panel, **(Figure 2)**.
- 5. Next, select (1) 12mm Bolt Plate and partially thread a Plastic Retainer onto it. Insert the Bolt Plate into the oval hole and install in the forward, smaller oval hole as per step 4, **(Fig 1A)**.
- 6. Select the passenger side front Mounting Bracket. Position the Mounting Bracket onto the installed Bolt Plates. Secure it with (2) 12mm Flat Washers, (2) 12mm Lock Washers and (2) 12mm Hex Nuts, (Figure 3). Do not tighten at this time. Rotate the Bolt and Nut plate until the Nut end lines up with the remaining hole in the Mounting Bracket and body. Thread (1) 10mm x 35mm Hex Bolt, (1) 10mm Flat Washer and (1) 10mm Lock Washer into the threaded nut. Snug but do not tighten hardware at this time.
- 7. Remove the passenger side front factory body bolt. Select the passenger side Front Support Bracket. Insert the factory body bolt through the Support Bracket and up into its original position, (Figure 3). Line the other end of the Support Bracket up with the oval hole in the Front Mounting Bracket. Snug but do not tighten hardware.
- **8.** Moving to the passenger side rear of the vehicle, remove the tape covering the factory oval hole in the inner body panel. Thread a Plastic Retainer onto the threaded end of a Bolt and Nut

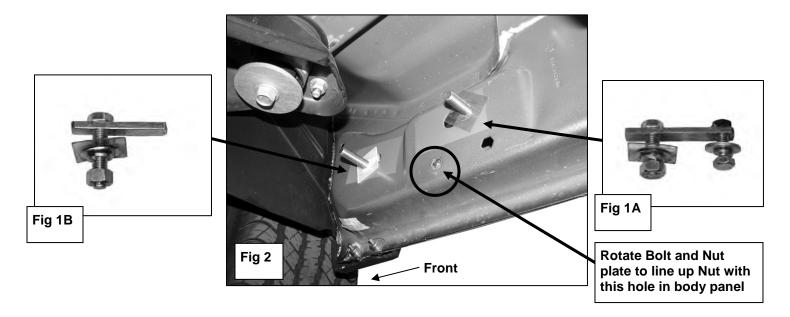
- Plate, (Figure 1A). Insert the Bolt and Nut Plate into the factory hole. Once the Bolt and Nut Plate is inserted, hold the Bolt end with one hand and tighten the Plastic Retainer with your other hand, (Figure 4). NOTE: Tighten the Plastic Retainer until it reaches the side panel.
- 9. Select the passenger side rear Mounting Bracket. Position the Mounting Bracket onto the installed Bolt and Nut Plate. Secure it with (1) 12mm Flat Washer, (1) 12mm Lock Washer and (1) 12mm Hex Nut, (Figure 5). Do not tighten at this time. Rotate the Bolt and Nut plate until the Nut end lines up with the remaining hole in the Mounting Bracket and body. Thread (1) 10mm x 35mm Hex Bolt, (1) 10mm Flat Washer and (1) 10mm Lock Washer into the threaded nut. Snug but do not tighten hardware at this time.
- **10.** Next, select the passenger sidebar and fasten it to the front Mounting Bracket and Support Bracket with the included (1) 1/2" x 2" Hex Head Bolt, (1) 1/2" Lock Washer, and (1) 1/2" Flat Washer (**Figure 6**). Do not tighten at this time. Repeat this step for rear Sidebar mounting.
- **11.** Level and align Sidebar properly; then tighten all hardware at this time.
- 12. Repeat steps 2-11 for driver Sidebar.
- **13.** Do periodic inspections to the installation to make sure all hardware is secure and tight.

**To protect your investment**, wax this product after installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

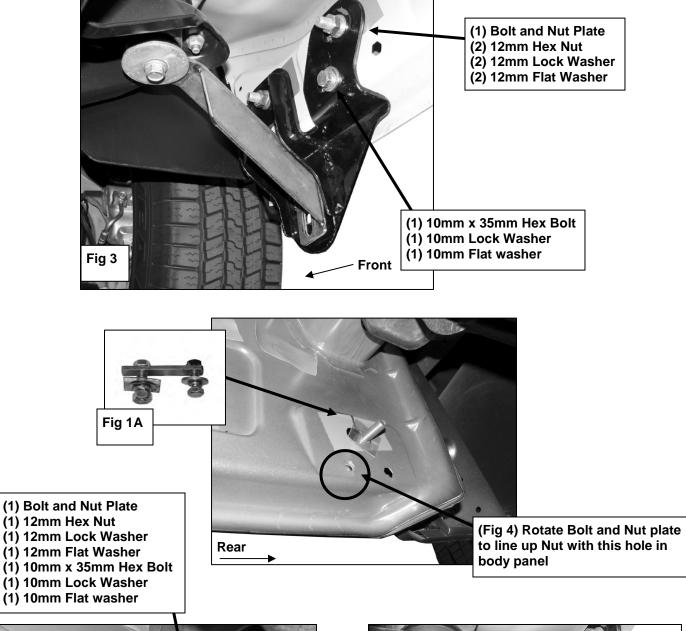
**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap may be used also to clean the Sidebar.

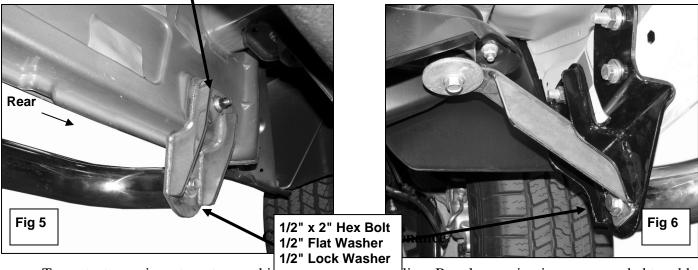
For gloss black finishes: Mild soap may be used to clean the Sidebar.

## PASSENGER SIDE INSTALLATION PICTURED



PASSENGER SIDE INSTALLATION PICTURED





To protect your investment, wax this product arter installing. Regular waxing is recommended to add a protective layer over the finish. Do not use any type of polish or wax that may contain abrasives that could damage the finish.

**For stainless steel**: Aluminum polish may be used to polish small scratches and scuffs on the finish. Mild soap, window or glass cleaner may be used also.

### LIMITED WARRANTY

Smittybilt (The Company) warrants to the original purchaser of this product that should the product or any part thereof, under normal use and conditions, be proven defective in material or workmanship within the warranty period of 5 years from the date of purchase, such defect(s) will be repaired or replaced (At the Company's option) without charge for parts or labor. To obtain repair or replacement within the terms of the warranty, the product is to be delivered with proof of warranty coverage (e.g. dated bill of sale, receipt), specification of defect, freight pre-paid with Returns Good Authorization Number from Smittybilt to place of purchase. Items returned to Smittybilt without a Returns Authorization Number will be refused and returned to sender at the senders' expense.

This warranty does not apply to any product or part thereof which, in the opinion of the Company, has suffered or been damaged through altercation, improper installation, mishandling, misuse, neglect accident or acts of nature. THE EXTENT OF THE COMPANY'S LIABILITY UNDER THIS WARRANTY IS LIMITED TO THE REPAIR OR REPLACEMENT PROVIDED ABOVE AND, IN NO EVENT, SHALL THE COMPANY'S LIABILITY EXCEED THE PURCHASE PRICE PAID BY THE PURCHASER FOR THIS PRODUCT.

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Some states do not allow limitations on how long an implied warranty lasts or the exclusion or limitation of incidental or consequential damage, therefore above limitations may not apply to you. This warranty gives the purchaser specific legal rights. The purchaser may have additional rights, which vary from state to state.