



Installation Instructions

Adaptive Cruise Control Relocation Bracket

Application: 2017+ Ford SKU:M3850

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

**THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR
INSTALLATION AND USE RESTS WITH THE OWNER.**

**CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY
OR EQUIPMENT DAMAGE.**

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always insure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Always perform regular inspections and maintenance on mounts and related hardware.





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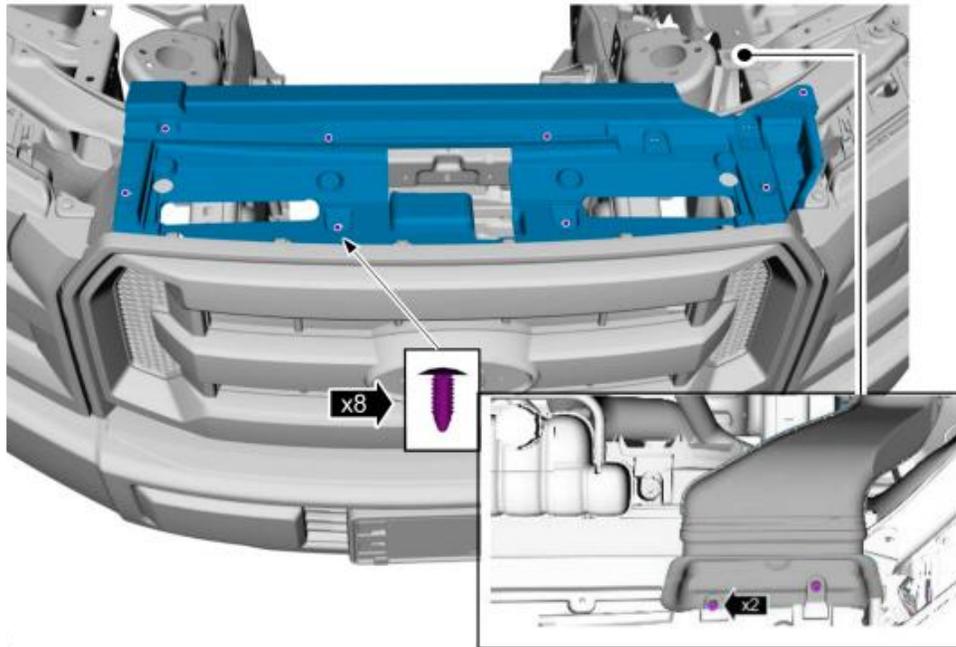
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I. Removal of OEM Grille

Note: Save all OEM parts until installation is complete.

A. Remove the push pin retainers and remove the air deflector.



B. NOTE: As truck is equipped, disconnect the electrical connectors and washer hose.

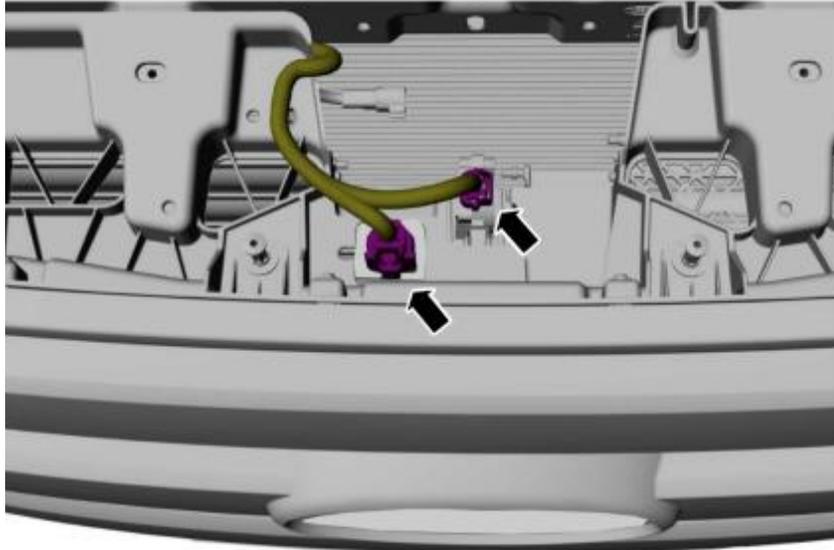




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C. Note for vehicles equipped with fender mouldings: Remove the 2 screws and release the 3 front fender moulding retainers and position the fender moulding out.





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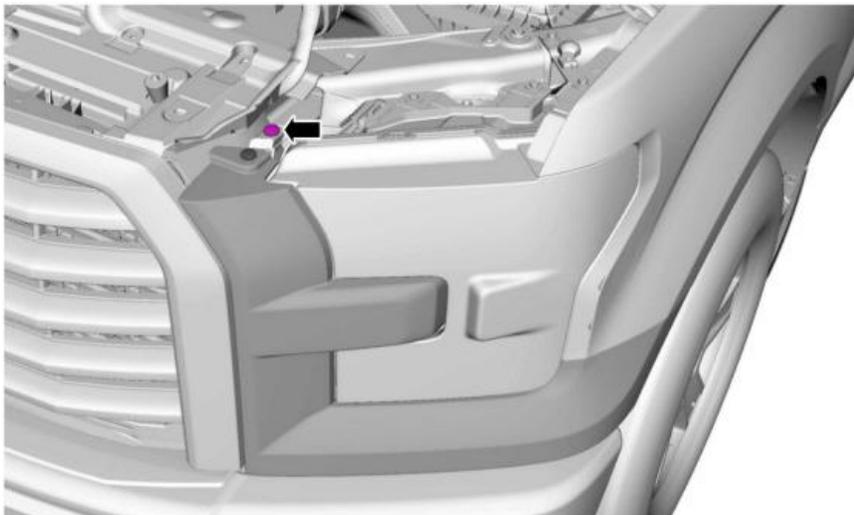
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D. Remove the headlamp trim panel screws and pushpins.



E. Remove the pin-type retainer.

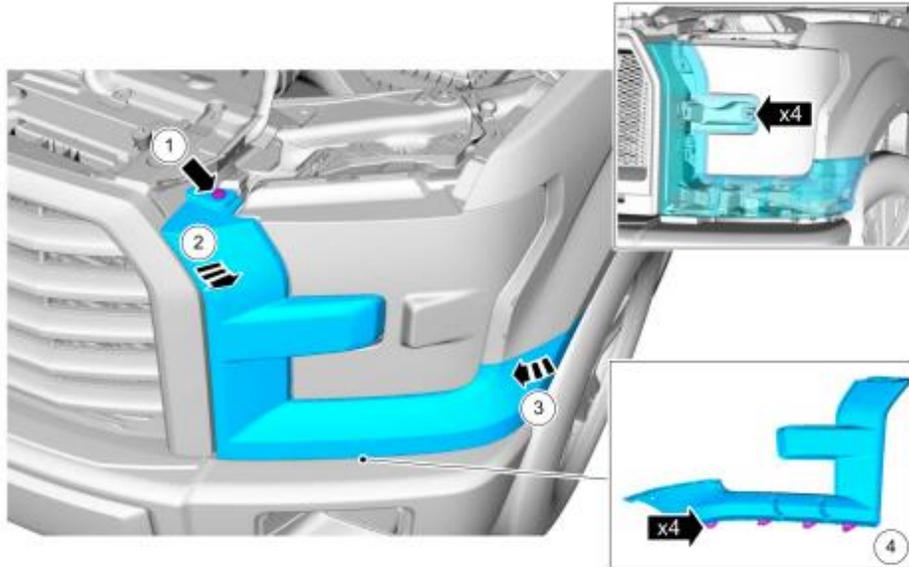




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- F. Remove the headlamp assembly trim panel.
 - A. Remove the pin-type retainer.
 - B. Starting at the inner edge, release the headlamp assembly trim panel clips.
 - C. Starting at the outer edge, release the headlamp assembly trim panel.
 - D. Using a flat-blade screwdriver release the locking tabs and remove the headlamp trim panel.



- G. Remove the air deflector from the grille on both sides.

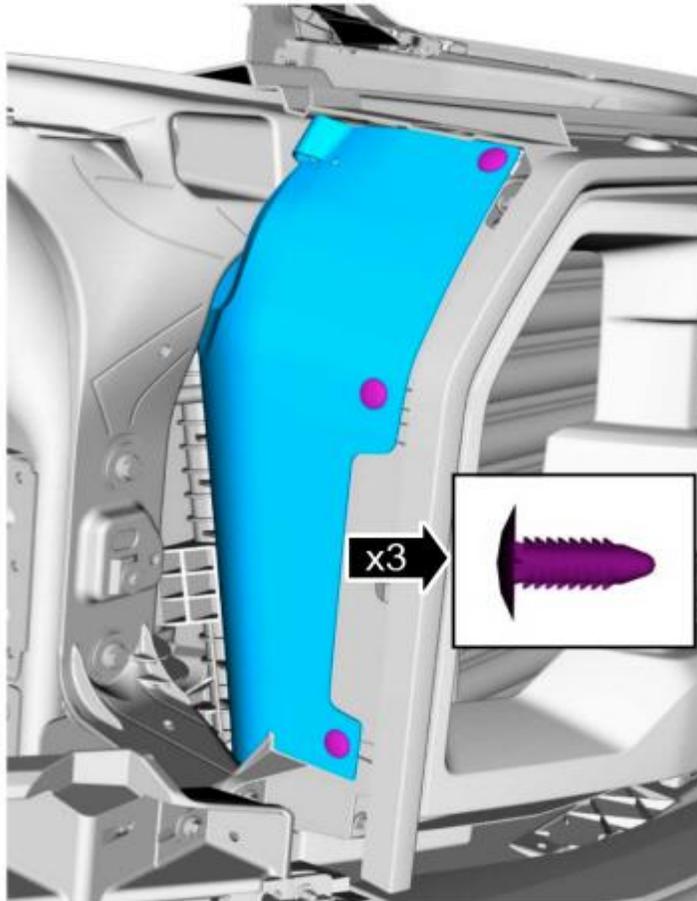




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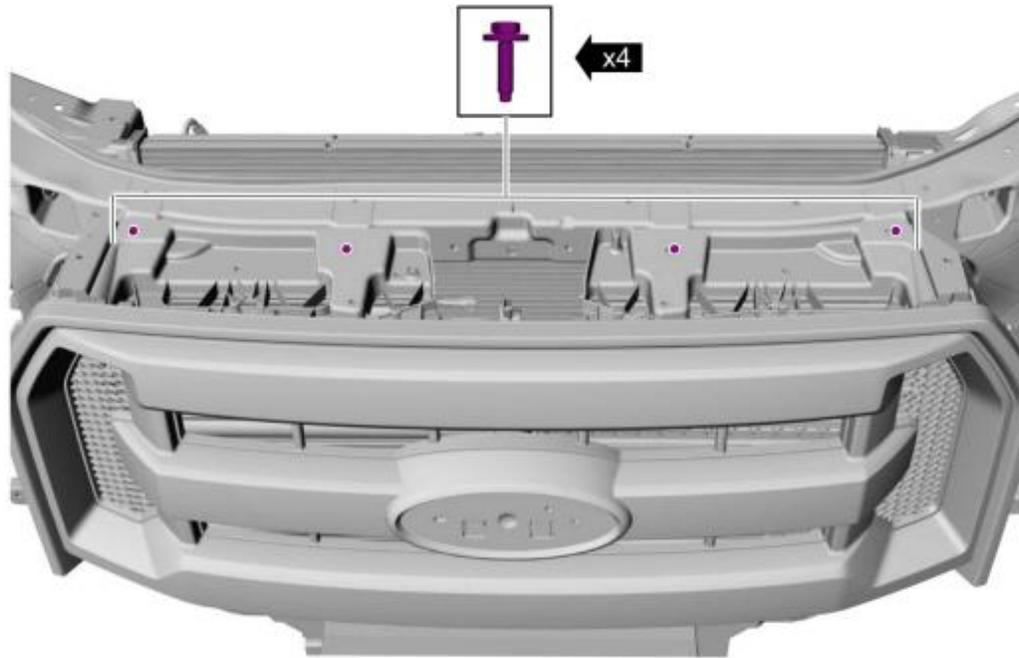
H. Remove the upper screws.





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- I. Remove the screw on the right-hand and left-hand side.
 - A. Pull up to disengage the locating pins along the top of the grille.
 - B. Pull forward on center of the grill to remove.

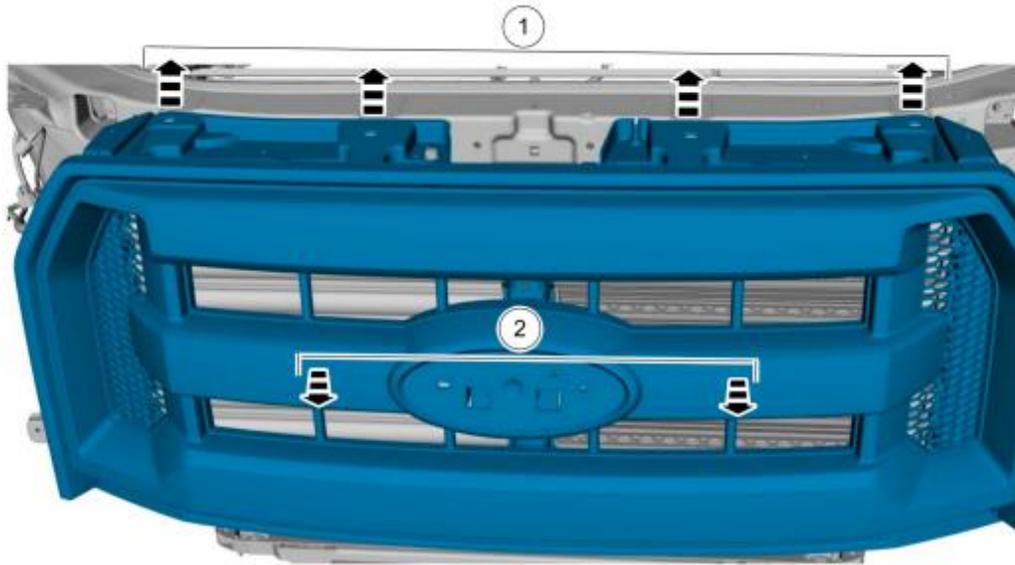
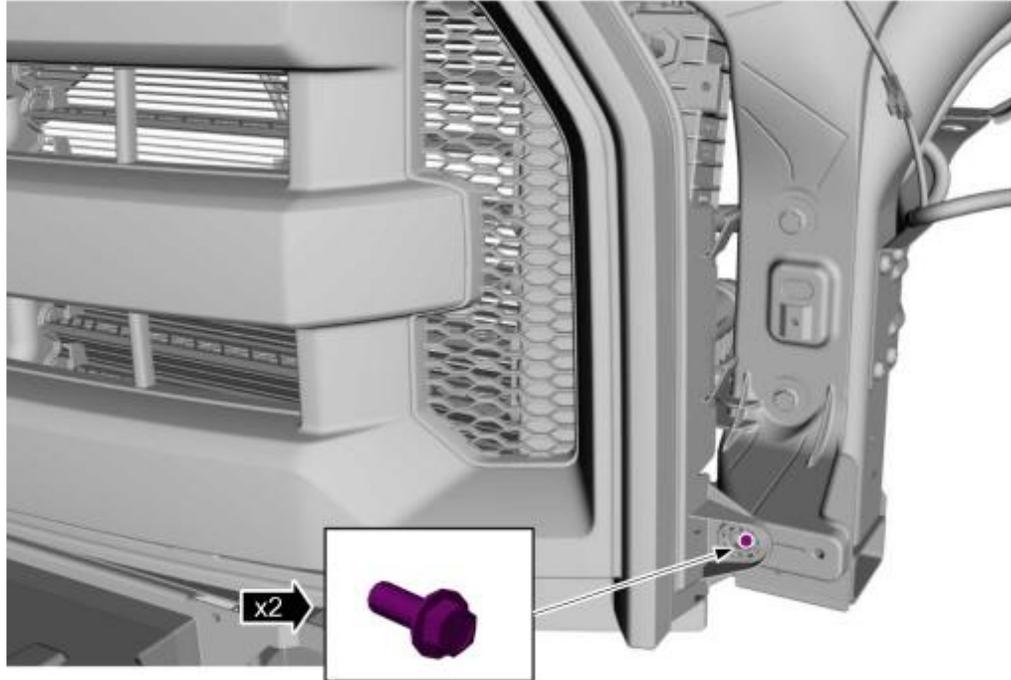




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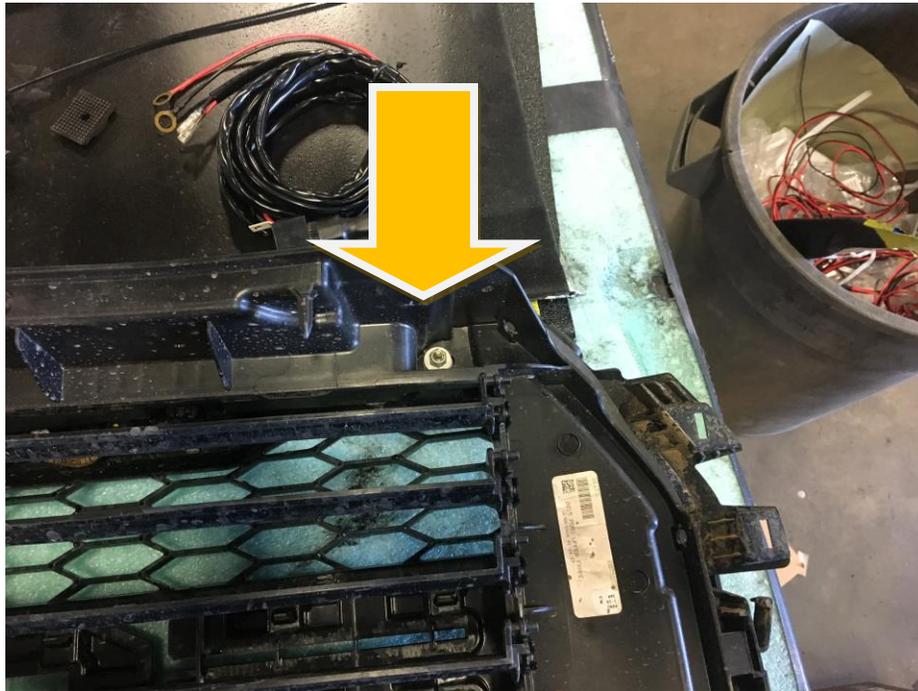


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II. Bracket Installation

- A. Remove four 10 mm bolts from each corner of the backside of grille and one bolt from center behind logo.



- B. Using 10mm socket, remove stamped nuts at the bottom of the grille.





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- C. Separate grille from louvers.**
- D. Cut internal protrusions of the grille as indicated below.**





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- E. Position radar bracket on louver frame and mark holes 7/8" from center of louvers. Keeping back tangent with lip of frame.**





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- F. Drill holes using 3/8" bit.**
- G. Then using stainless hardware push bolt through bottom of louver frame and tighten radar bracket to louver frame.**
- H. Install radar device into radar bracket using two provided M8 nuts.**
- I. Adjusting bracket to make perpendicular as possible to bottom of louver frame.**

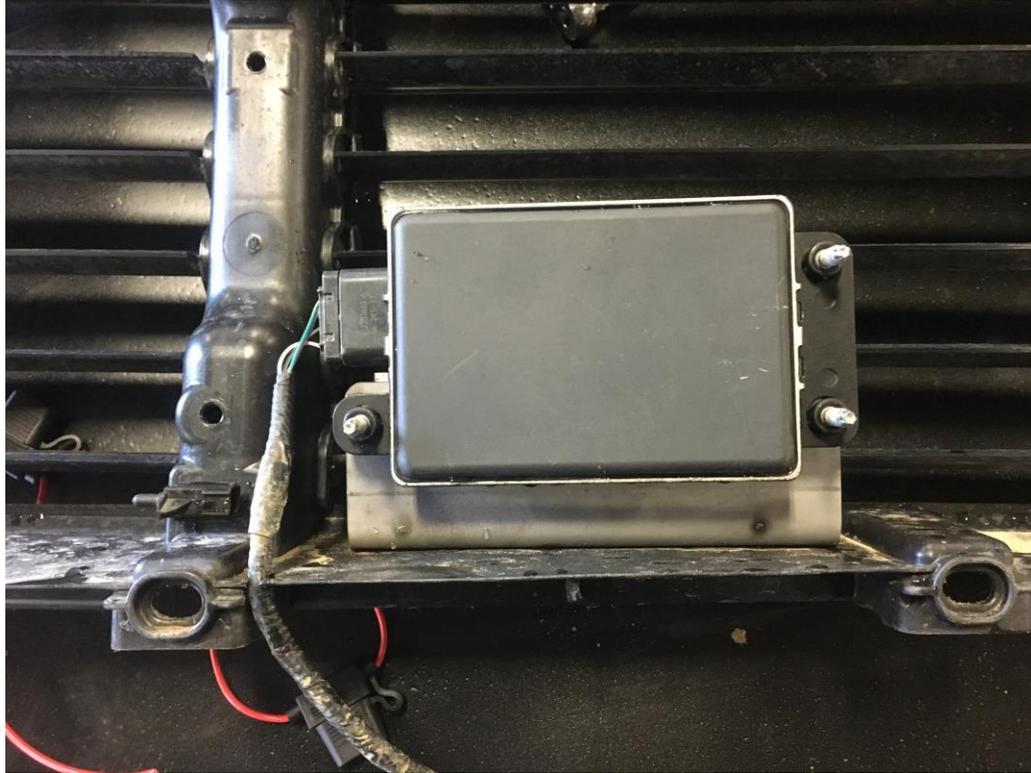




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J. Reinstall grille by reversing the removal process.





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III. Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- After washing of the vehicle make sure to fully dry all surfaces

IV. Contact Information

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