



Installation Instructions

2003-2012 DODGE 1500

2003-2015 DODGE 2500-3500

Product Number: HR2002

SAFETY

Your safety and the safety of others is very important.

- In order to help you make informed decisions about safety, we have provided installation instructions and other information.
- These instructions alert you to potential hazards that could hurt you or others.
- Please do a job safety analysis (JSA) before each task to identify potential hazards for your situation and remove/protect against them.
- You must use your own good judgment, and take your time.

Read and understand all safety precautions and instructions before installing this product.

THIS PRODUCT IS FOR OFFROAD USE ONLY. ALL LIABILITY FOR INSTALLATION AND USE RESTS WITH THE OWNER.

CARELESS INSTALLATION AND OPERATION CAN RESULT IN SERIOUS INJURY OR EQUIPMENT DAMAGE.

Injury hazard

Failure to observe these instructions could lead to severe injury or death.

- Always** remove jewelry and wear eye protection.
- Always** use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always** use appropriate and adequate care in lifting components into place.
- Always** insure components will remain secure during installation and operation.
- Always** wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always** use extreme caution when drilling on a vehicle. Thoroughly inspect the area to be drilled (on both sides of material) prior to drilling, and relocate any objects that may be damaged.
- Always** use extreme caution when cutting and trimming during fitting.
- Always** tighten all nuts and bolts securely per installation instructions.
- Always** route electrical cables carefully. Avoid moving parts, components that become hot and rough or sharp edges.
- Always** insulate and protect all exposed wiring and electrical terminals.
- Always** perform regular inspections and maintenance on mounts and related hardware.



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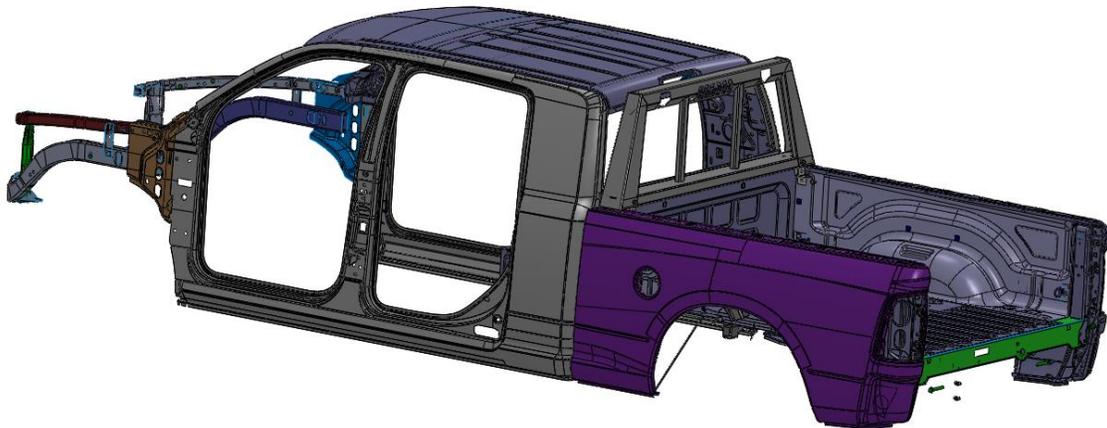
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I. Overview

Congratulations on your new purchase of the industries' best and most stylish Headache Rack available for the Dodge Ram Pickup! This Rack has been **engineered** for strength.

Your bumper was designed in 3-D from digitized data, CNC laser cut, fabricated, and powder coated... all in the U.S.A.

Enjoy the fit and finish of a quality Headache Rack from Fab Fours Inc.





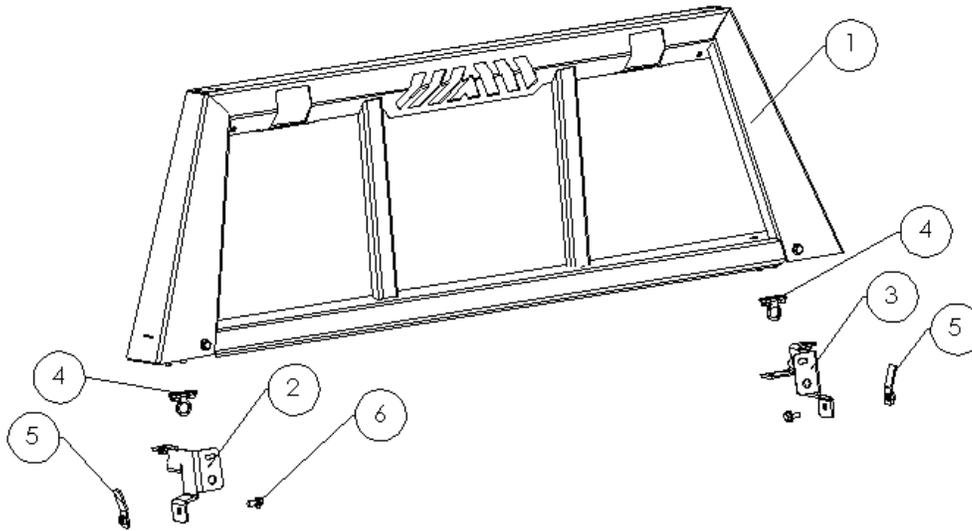
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II. Tools Required

- 11/16", 5/8" Wrenches
- 11/16", 5/8" Sockets and Drivers
- 1/2" Drill Bit

III. Kit Contents



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	HR2000-B	2007-2012 CHEVY/GMC 1/2 Ton & HD Headache Rack	1
2	20527	HR20021 DR MOUNT	1
3	20528	HR20021 PS MOUNT	1
4	20524	HA RACK BULKHEAD NUT TAB	2
5	20523	7/16-14 Bent Nut Tab	2
6	HR20051-HW	HR20051 Hardware Kit	1
6.1	Preferred Narrow FW 0.4375		12
6.2	Regular LW 0.4375		2
6.3	HNUT 0.4375-14-D-N		2
6.4	HBOLT 0.4375-14x1x1-N		10

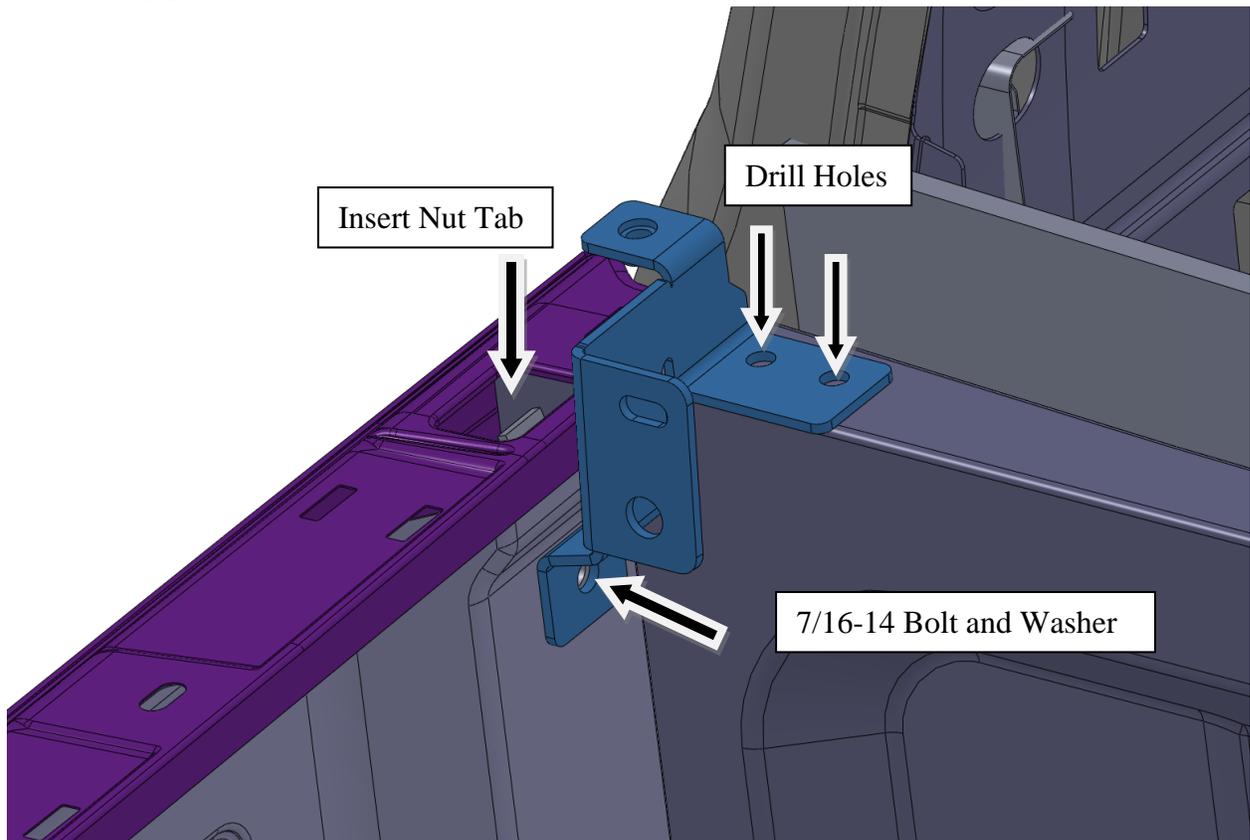


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IV. Installation

A. Install the brackets to the bed as shown below. Place the Nut Tab inside hole in the top of the bed rail and insert supplied 7/16" Hardware.



B. With Bracket installed to the bedsides drill the holes into the top of the bulkhead with a 1/2" Drill Bit. Install supplied 7/16" Hardware using the Double Nut Tab using your finger in the loop to align it through the gap between the bed and the cab.

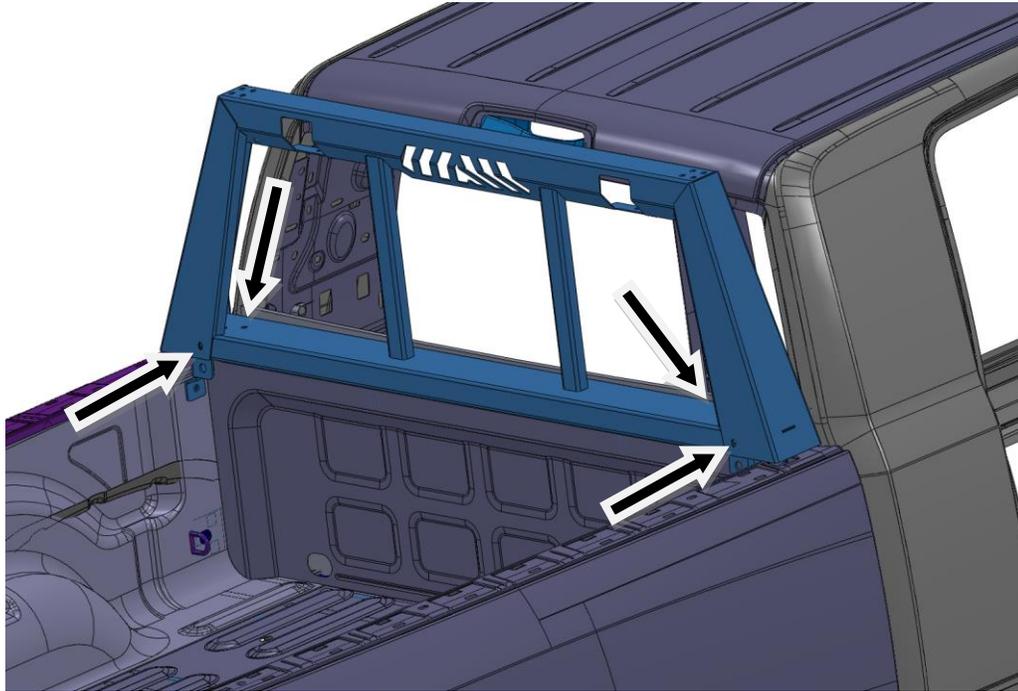


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C. Complete Steps A. and B. for Both Sides.

D. Install the Rack over the top off the Mounts. Attach with Remaining 7/16" Hardware.





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V. Maintenance/Care

- Periodically check and tighten all nuts.
- Stripped, fractured, or bent bolts or nuts need to be replaced.
- Periodically grease the tire carrier pivot, if installed.
- Periodically check the tension of the latch hook, if Tire Carrier is Installed.

VI. Contact Information

Fab Fours Inc.
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Lancaster, SC 29720

Phone (866)-385-1905
Fax (866)-574-1424
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More than expected... Better than expected