



Revision Number: 009.0

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1. PRODUCT AND COMPANY IDENTIFICATION

Product name:	LOCTITE SI 593 BK known as Loctite(R) RTV Black Silicone	IDH number:	491979
Product type/use:	Silicone	Item number:	37460
Restriction of Use:	None identified	Region:	United States
Company address:	Henkel Corporation One Henkel Way Rocky Hill, Connecticut 06067	Contact information:	Telephone: +1 (860) 571-5100 MEDICAL EMERGENCY Phone: Poison Control Center 1-877-671-4608 (toll free) or 1-303-592-1711 TRANSPORT EMERGENCY Phone: CHEMTREC 1-800-424-9300 (toll free) or 1-703-527-3887 Internet: www.henkelna.com

2. HAZARDS IDENTIFICATION

EMERGENCY OVERVIEW

WARNING: CAUSES SKIN IRRITATION.
CAUSES SERIOUS EYE IRRITATION.

HAZARD CLASS	HAZARD CATEGORY
SKIN IRRITATION	2
EYE IRRITATION	2A

PICTOGRAM(S)



Precautionary Statements

Prevention:	Wash affected area thoroughly after handling. Wear protective gloves, eye protection, and face protection.
Response:	IF ON SKIN: Wash with plenty of water. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If skin irritation occurs: Get medical attention. If eye irritation persists: Get medical attention. Take off contaminated clothing.
Storage:	Not prescribed
Disposal:	Not prescribed

Classification complies with OSHA Hazard Communication Standard (29 CFR 1910.1200) and is consistent with the provisions of the United Nations Globally Harmonized System of Classification and Labeling of Chemicals (GHS).

See Section 11 for additional toxicological information.

3. COMPOSITION / INFORMATION ON INGREDIENTS

Hazardous Component(s)	CAS Number	Percentage*
Silicon dioxide	7631-86-9	5 - 10
Carbon black - Nano	1333-86-4	1 - 5

* Exact percentages may vary or are trade secret. Concentration range is provided to assist users in providing appropriate protections.

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9. PHYSICAL AND CHEMICAL PROPERTIES

Physical state:	Paste
Color:	Black
Odor:	Acetic acid
Odor threshold:	Not available.
pH:	Not determined
Vapor pressure:	< 10 mm hg (20 °C (68°F))
Boiling point/range:	Not available.
Melting point/ range:	Not available.
Specific gravity:	1.01 at 20 °C (68°F)
Vapor density:	Heavier than air.
Flash point:	> 93 °C (> 199.4 °F)
Flammable/Explosive limits - lower:	4 % (acetic acid)
Flammable/Explosive limits - upper:	19.9 % (acetic acid)
Autoignition temperature:	Not available.
Flammability:	Not applicable
Evaporation rate:	Not available.
Solubility in water:	Not soluble. Polymerizes in presence of water.
Partition coefficient (n-octanol/water):	Not available.
VOC content:	< 3 %; 30 g/l
Viscosity:	Not available.
Decomposition temperature:	Not available.

10. STABILITY AND REACTIVITY

Stability:	Stable at normal conditions.
Hazardous reactions:	None under normal processing.
Hazardous decomposition products:	Acetic acid is liberated slowly upon contact with moisture. Oxides of carbon. Oxides of silicon. Formaldehyde. Irritating vapors.
Incompatible materials:	Bases. Acids. Oxidizing agents. Water
Reactivity:	Not available.
Conditions to avoid:	Exposure to moisture. Prolonged heating at temperatures above 150 °C.

11. TOXICOLOGICAL INFORMATION

Relevant routes of exposure: Skin, Inhalation, Eyes, Ingestion

Potential Health Effects/Symptoms

Inhalation:	When heated to temperatures exceeding 300° F (150° C) in the presence of air, silicones may form formaldehyde vapors. Formaldehyde is a potential cancer hazard and a known skin and respiratory sensitizer. Vapors irritate the eyes, nose and throat. Safe handling conditions may be maintained by keeping formaldehyde vapor concentrations below the OSHA permissible limit. Acetic acid produced during cure may irritate eyes, nose and throat.
Skin contact:	Causes skin irritation.
Eye contact:	Causes serious eye irritation.
Ingestion:	Not expected under normal conditions of use. May cause gastrointestinal tract irritation if swallowed.

Hazardous Component(s)	LD50s and LC50s	Immediate and Delayed Health Effects
Silicon dioxide	Oral LD50 (Rat) = > 22,500 mg/kg Oral LD50 (Mouse) = > 15,000 mg/kg	Nuisance dust
Carbon black - Nano	Oral LD50 (Rat) = > 8,000 mg/kg	No Data

Hazardous Component(s)	NTP Carcinogen	IARC Carcinogen	OSHA Carcinogen (Specifically Regulated)
Silicon dioxide	No	No	No
Carbon black - Nano	No	Group 2B	No