



**INSTALLATION MANUAL**  
**POLARIS RZR PRO XP**  
**PRODUCT NUMBER: SXFB-1450**  
**APPLICATION: 20 POLARIS RZR PRO XP**



## **IMPORTANT SAFETY GUIDE** | Your safety and the safety of others is very important.

In order to help you make informed decisions about safety, we have provided the following warnings, safety precautions, installation instructions, and other important information to alert you to potential hazards that could hurt you or others.

Please do a job safety analysis before each task to identify potential hazards for your situation and remove/protect against them. Use own good judgment and take your time.

Check packaged materials immediately upon arrival to ensure that all listed parts are included and undamaged.

**Read and understand all warnings, safety precautions, and instructions before installing this product.**

SENSORS FIELD OF VIEW MAY BE ALTERED WITH USE OF THE REPLACEMENT BUMPER.

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### **WARNINGS**

- Failure to observe the following warnings and instructions provided in this manual could lead to severe injury and/or death.
- For professional installation only. Careless installation and/or operation can result in serious injury, death, and/or equipment damage. All liability for installation and use rests with the user or consumer.
- Fab Fours, Inc. only approves installing this product according to these written instructions with the hardware provided. Failure to install according to these instructions will invalidate the warranty. This includes, but is not limited to, using alternative installation methods, hardware, or materials.
- This product is for off road use only.

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### **SAFETY PRECAUTIONS**

- Always remove jewelry and wear eye protection.
- Always use extreme caution when jacking up a vehicle for work. Set emergency brake and use tire blocks. Locate and use the vehicle manufacturers designated lifting points. Use jack stands.
- Always use appropriate and adequate care in lifting components into place.
- Always ensure components will remain secure during installation and operation.
- Always wear safety glasses when installing this kit. A drilling operation will cause flying metal chips. Flying chips can cause serious eye injury.
- Always use extreme caution when drilling a vehicle. Always disconnect power before welding. Thoroughly inspect the area to be drilled (on both sides of material when possible) prior to drilling, and relocate any objects that may be damaged.
- Always use extreme caution when welding a vehicle. Thoroughly inspect the area to be welded (on both sides of material when possible) prior to welding, and relocate any objects that may be a fire hazard. When welding in a cab, make sure the interior surfaces are covered (e.g., welding blanket) and a fire extinguisher is at hand.
- Always use extreme caution when cutting and trimming during fitting.
- Always tighten all nuts and bolts securely per installation instructions.
- Always route electrical cables carefully. Avoid moving parts, components that become hot, and rough or sharp edges.
- Always insulate and protect all exposed wiring and electrical terminals.
- Perform regular inspections and maintenance on mounts and hardware.

# TABLE OF CONTENTS

- 2 SAFETY / DISCLAIMER
- 3 TABLE OF CONTENTS
- 4 A MESSAGE FROM THE OWNER
- 5 GETTING STARTED
- 6 PROVIDED MATERIAL
- 7 DISASSEMBLY
- 9 INSTALL
- 11 CONTACT

# A MESSAGE FROM THE OWNER

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Fab Fours' was born out of a passion for customizing vehicles and a love of the outdoors. Our engineering team uses the latest 3D design software to turn new product ideas into reality. In our factory, designs come to life with the combination of cutting edge technology for metal cutting and forming and an American workforce that puts its' heart and pride into every product.

From design and manufacturing, to quality and delivery, Fab Fours' mission is to be the market leader for steel truck and jeep accessories. We make sure a quality product is delivered on time, more than expected, better than expected to our customers.

Enjoy your new Fab Fours product. Welcome to the family!

*Ereg Higgs*

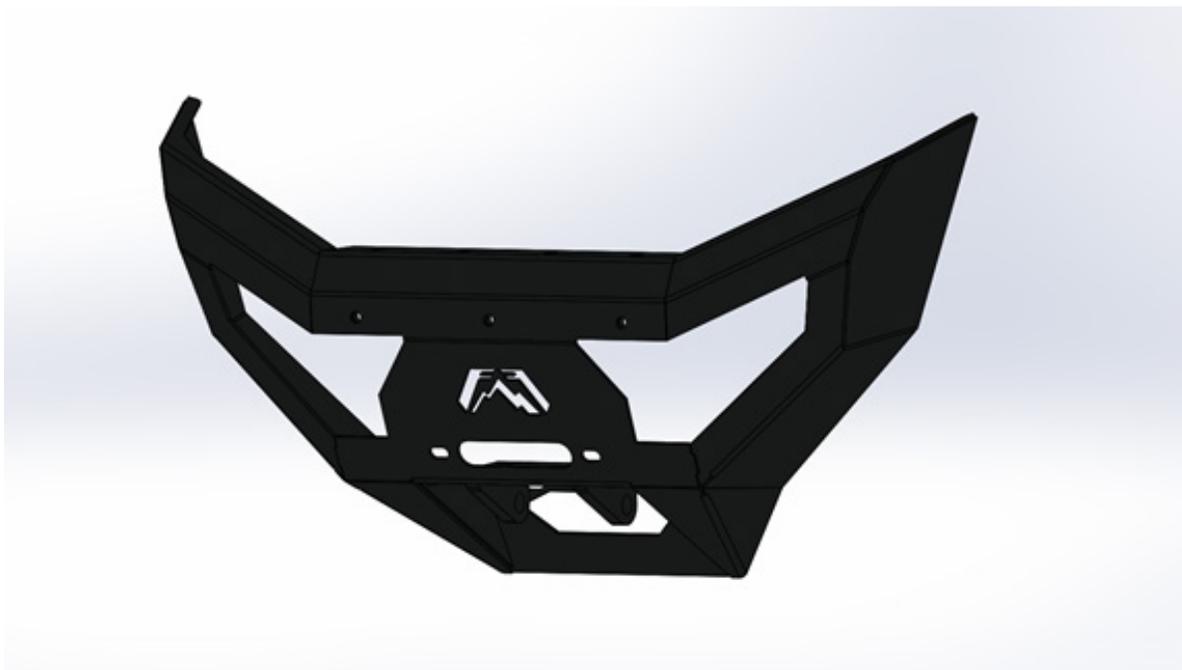
**FOUNDER, FAB FOURS**

# GETTING STARTED

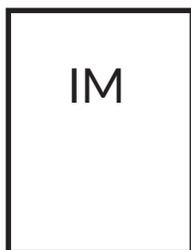
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Before you begin the installation process of your new Fab Fours product, we suggest laying out all materials and parts on a pad or protective surface.

Failure to fully account for all components before beginning installation may leave vehicle immobile until part is acquired. Refer to the next pages as an inventory check.



# PROVIDED MATERIALS



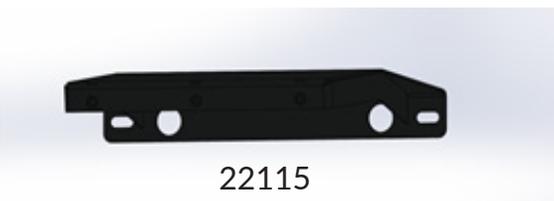
SXFB-1450



50223-HW



22114



22115

## HARDWARE KIT | 50223

FAB FOURS IDENTIFICATION	COMPONENT DESCRIPTION	QTY
50223-HW	3/8"-16 x 1", HHCS , Zinc, GR8	3
50223-HW	3/8"-SAE x , Flat Washer , Zinc, GR8	3
50223-HW	7/16"-14 x 1.25", HHCS , Zinc, GR8	2
50223-HW	7/16"-SAE x , Flat Washer, Zinc, GR8	4
50223-HW	7/16"-14 x , Hex Nut , Zinc, GR8	2
50223-HW	7/16"-SAE x , Lock Washer , Zinc, GR8	2
50223-HW	3/8"-SAE x , Lock Washer , Zinc, GR8	3

## TOOLS REQUIRED

- 9/16" socket wrench
- T40 Torx Bit socket
- 10 mm Socket wrench
- 15 mm Socket wrench
- 5/8" Socket wrench
- 11/16" Socket wrench
- Extension bar
- Plastic Body Pry Tool

## ASSISTANCE

We recommend two people perform the installation as items are heavy and may need to be held in place while installing.

## ORGANIZATION

Disassemble the vehicle where you can catalog and store everything. We suggest labeling and bagging all the OEM bolts when removing from the vehicle. Failure to keep track of parts could lead to an inability to properly reinstall components.

# DISASSEMBLY

**\*\*Retain all OEM hardware until installation is complete\*\***

**1. Using your T40 Torx bit, remove the 4 front bolts holding the factory bumper cover on. (Figure 1).**



Figure 1

**2. Using your T40 Torx bit, remove the remaining four bolts, two on each side, holding the factory bumper cover on. (Figure 2)**



Figure 2

**3. Using your plastic body pry tool, remove the two push pins on top of the factory bumper underneath the grille. (Figure 3)**

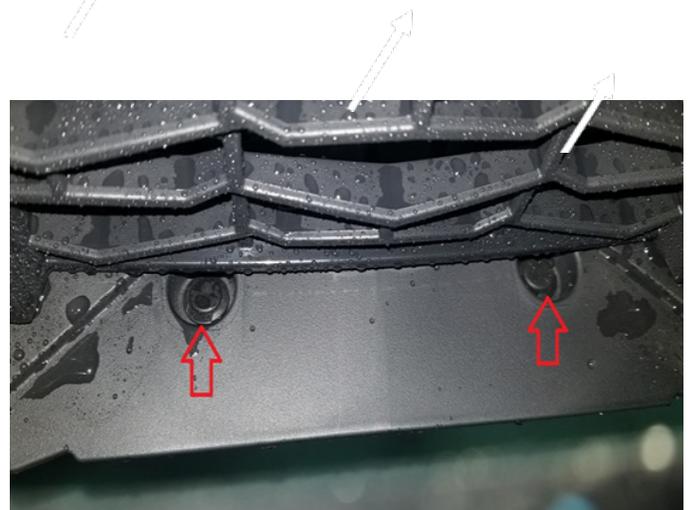


Figure 3

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4. Next, use your 15mm socket wrench to remove the 4 bolts holding the factory push bar on. (Figure 4)

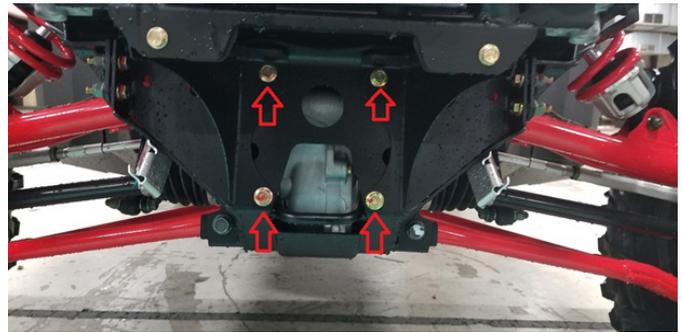


Figure 4

5. Use your 10mm socket wrench to remove the bumper supports on each side of the frame. (Figure 5)



Figure 5

# INSTALLATION

6. If you are installing a winch, do so now according to manufacturer recommendations.

If you are installing light pods, do so now according to manufacturer recommendations.

7. Slide your mounting bracket (22115-W) into place and line the slots up with the holes (Figure 6)



Figure 6

8. Center the mounting bracket between the frame flanges and using the 7/16" hex head bolts, flat washers, lock washers, and 7/16" nuts included in hardware kit 50223-HW, loosely install the bracket. Pay attention to the bolt orientation in Fig. 7. The threads should be facing the front of the vehicle. (Figure 7)



Figure 7

9. Next, have someone lift the bumper (22114-W) into place and align the three holes on the front with the three welded nuts on the back side of the mounting bracket (22115-W). Use the 3/8" bolts and washers in hardware kit 50223-HW and your 9/16" socket wrench to secure the bumper to the bracket as shown. (Figure 8)



Figure 8

10. Using two of the factory 15mm bolts, bolt the bottom of the bumper to the frame through the slots behind your d-rings. Tighten these bolts down using your 15mm socket wrench. (Figure9)



Figure 9

11. Ensure that your bumper is evenly spaced between the vehicle body and tighten the 7/16" bolts holding the mounting bracket (22115-W) to the vehicle frame using your 5/8" open ended wrench

**Installation is complete!**

Maintenance/Care

- Periodically check and tighten all fasteners.
- Stripped, fractured, or bent bolts or nuts need to be replaced

# CONTACT INFORMATION

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**“IF YOU’RE LOOKING FOR MORE OF THE SAME,  
THEN YOU’VE COME TO THE WRONG PLACE.”**

**- GREG HIGGS**

