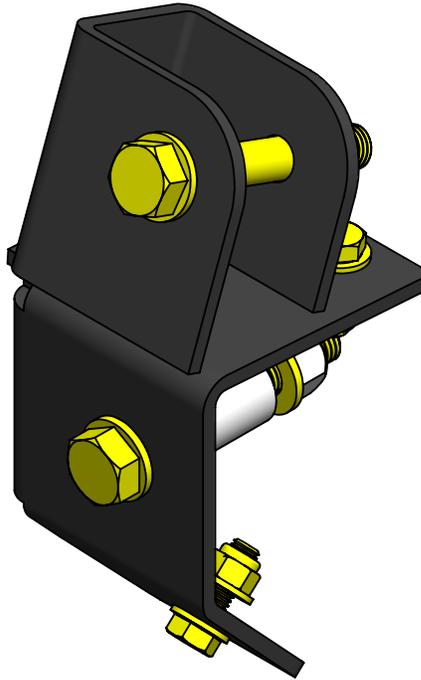


**CLAYTON OFF ROAD
COR-4500500**

JEEP WRANGLER REAR TRACK BAR RELOCATION BRACKET (1997-2006, TJ/LJ)



NOTES: This product may require general welding, fabrication and automotive mechanic skills. Welding should only be done by a competent welder. Clayton Off Road implies no guarantees or warranties and is not liable for improper installation. Some grinding and fitment may be required when installing this product. Every vehicle varies slightly and some fabrication may be required. For more information please visit our website.

- Step 1: Droop axle or raise body so that track bar bolt at axle is below the gas tank.
- Step 2: Removing driver side upper control arm at the axle end.
- Step 3: Remove track bar.
- Step 4: Grind off any welds on axle brackets that may interfere with relocation bracket.
- Step 5: Position relocation bracket on axle.
- Step 6: Insert spacer in old track bar mounting location.
- Step 7: Insert M12-1.75 x 80mm bolt with washers and lock nut.
- Step 8: Torque to 90 ft/lbs.
- Step 9: Drill out two bolt holes to 5/16".
- Step 10: Insert two 5/6"-18 x 1" bolts with washers and lock nuts.
- Step 11: Torque tp 40 ft/lbs.
- Step 12: Install track bar.
- Step 13: Torque bolts tp 90 ft/lbs.

Note: An adjustable track bar is recommended for centering the body over the axle and to account for any misalignment of the two track bar mounting locations. This may be caused by variations in lift heights and pinion angles.

